

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at Office 19

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 650 SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by The Clyde S B & E Co. Ltd. of Port Glasgow for the Vessel No. 125, being built by Messrs Henry Robb & Co. Ltd. of Leith have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory

Mark on Forgings or Castings

Lloyd's
No. 650
JB 27-9-28
5-10-28

Greenock 6th October 1928

stem frame
Rudder "

J. D. Avey

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Wrought Iron (Scrap)	Wrought Iron (Scrap)	
How made	Forged	Forged	
If annealed			
Dimensions	5 1/2" x 3 1/4"	4" dia.	
Progress on Inspection	Filed & rough bored	Machined & arms shrunk on.	
Date when Inspected			
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tens per square inch	✓	✓	
Extension per cent. ...	✓	✓	
Cold Bending Test—			
Angle before fracture	✓	✓	
Drop Test—			
Height from ground ...	✓	✓	
Hammering Test—			
If made according to Rules and found satisfactory ...	yes	yes.	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ nil (Vessel classed)

To be paid at ✓