

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 650 SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by The Clyde S B & E Co. Ltd. of Port Glasgow for the Vessel No. 125, being built by Messrs Henry Robb & Co. Ltd. of Leith have been inspected by me as set forth below and found to be, so far as can be seen, satisfactory

Mark on Forgings or Castings

Lloyd's
No. 650
JB 27-9-28
5-10-28

Greenock 6th October 1928

stem frame
Rudder "

J. Davy

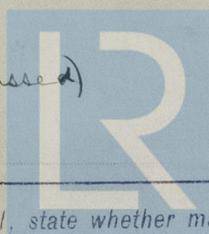
	STERN FRAME.	RUDDER FRAME.	STEM.		
Material*	Wrought Iron (Scrap)	Wrought Iron (Scrap)	/		
How made	Forged	Forged			
If annealed	✓	✓			
Dimensions	5 1/2" x 3 1/4"	4" dia.			
Progress on Inspection	Filled & rough bored	Machined & arms shrunk on.			
Date when Inspected	}	}			
CASTINGS.					
Tests on Standard Test Pieces.					
Tensile Test—					
Tens per square inch				✓	✓
Extension per cent. ...					
Cold Bending Test—	✓	✓			
Angle before fracture	✓	✓			
Drop Test—					
Height from ground ...	✓	✓			
Hammering Test—					
If made according to Rules and found satisfactory ...	yes	yes.			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ nil (Vessel classed)

To be paid at ✓

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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