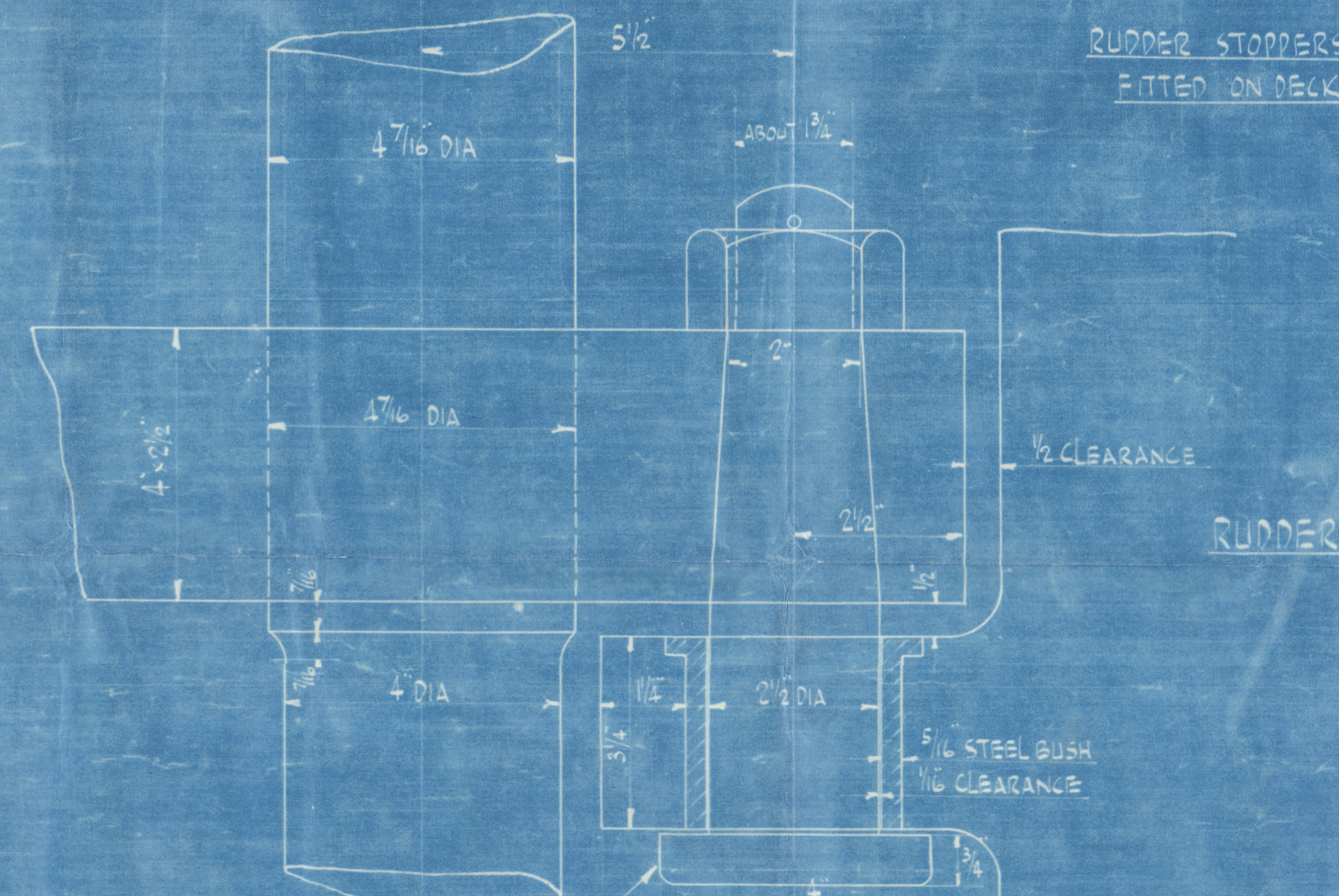
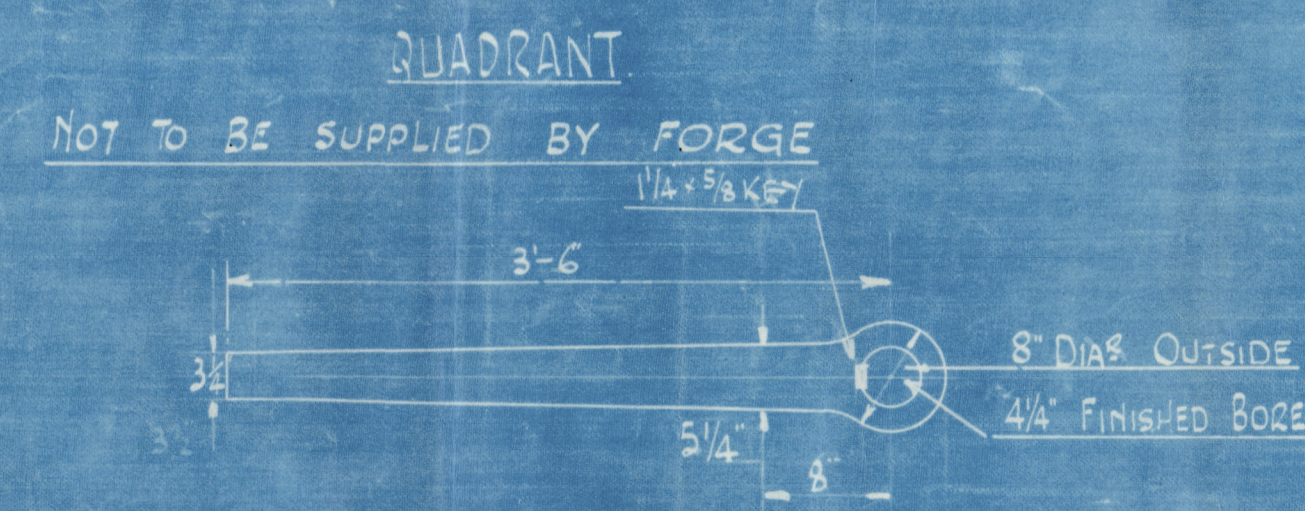


TOP GUDGEON
SCALE - HALF SIZE

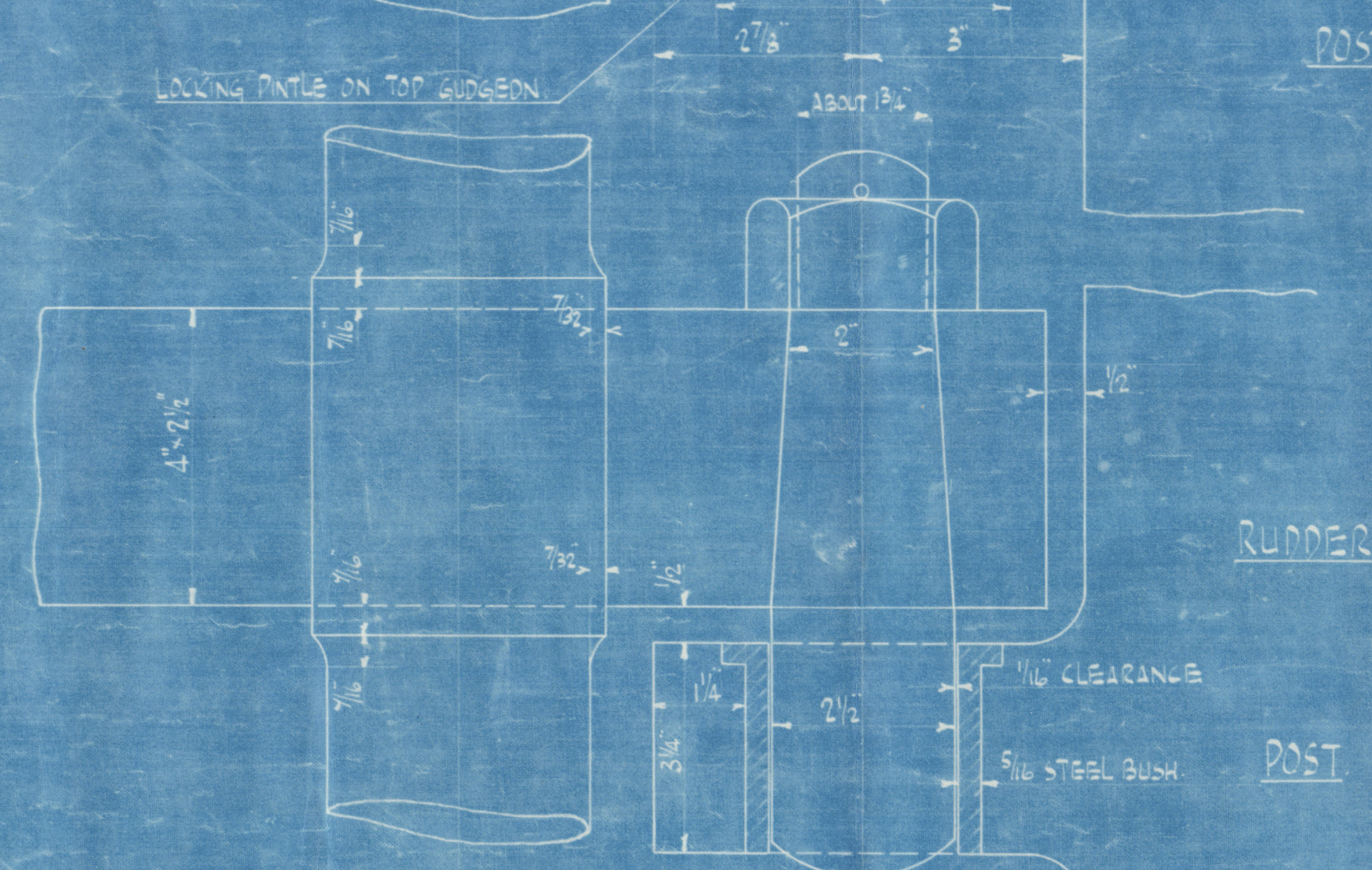


RUDDER STOPPERS TO BE
FITTED ON DECK.

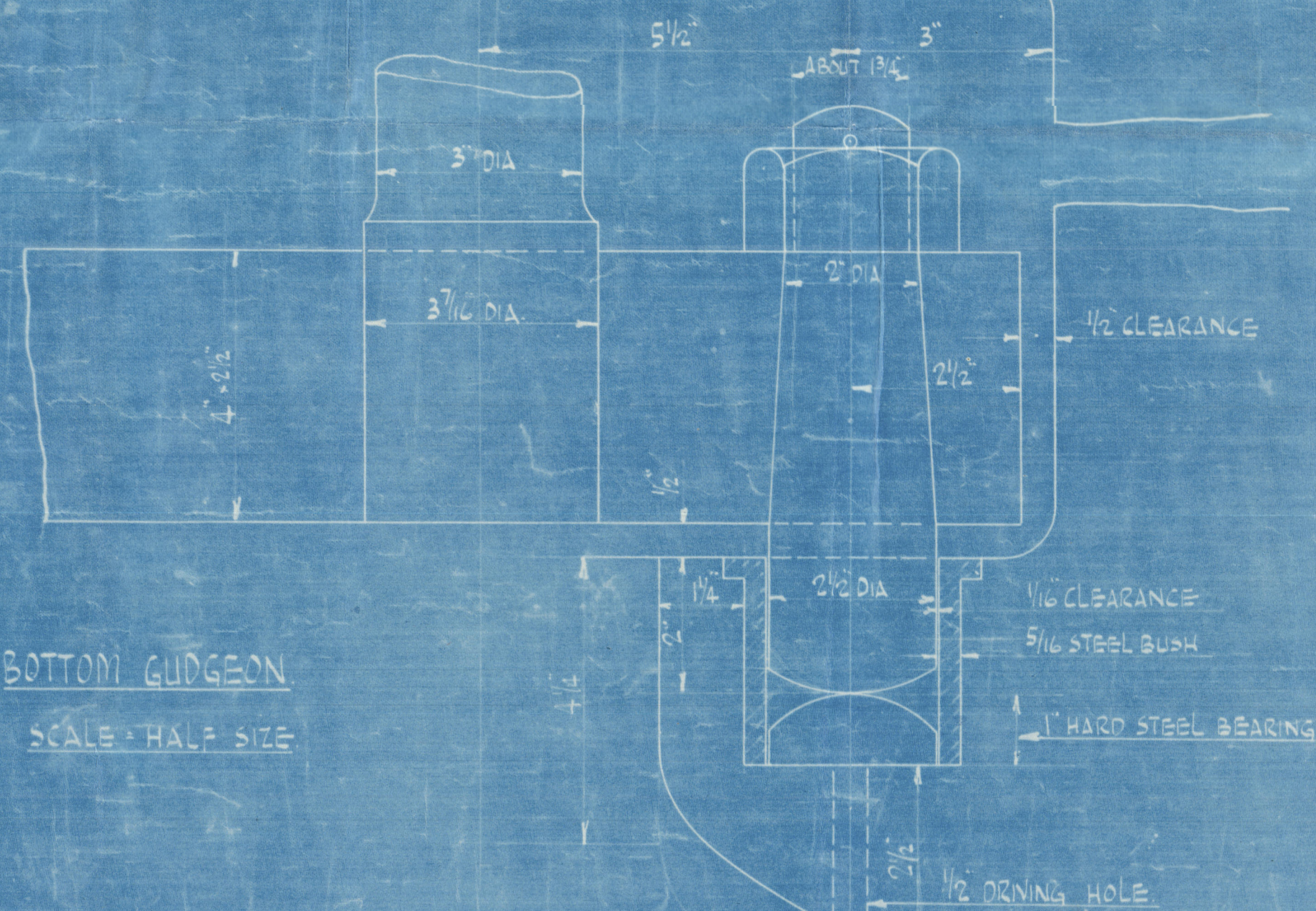
QUADRANT NOT SUPPLIED
BY FORGE



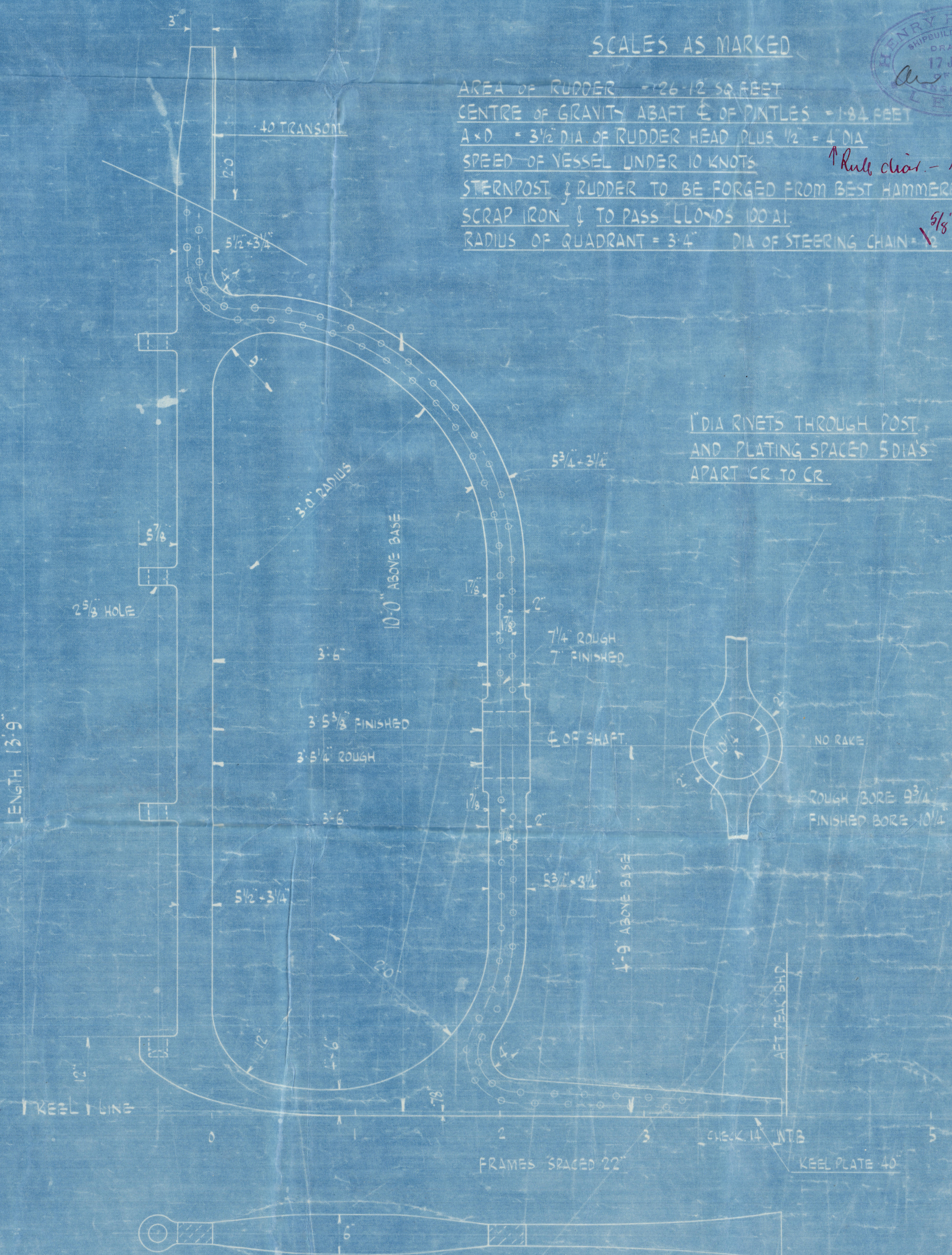
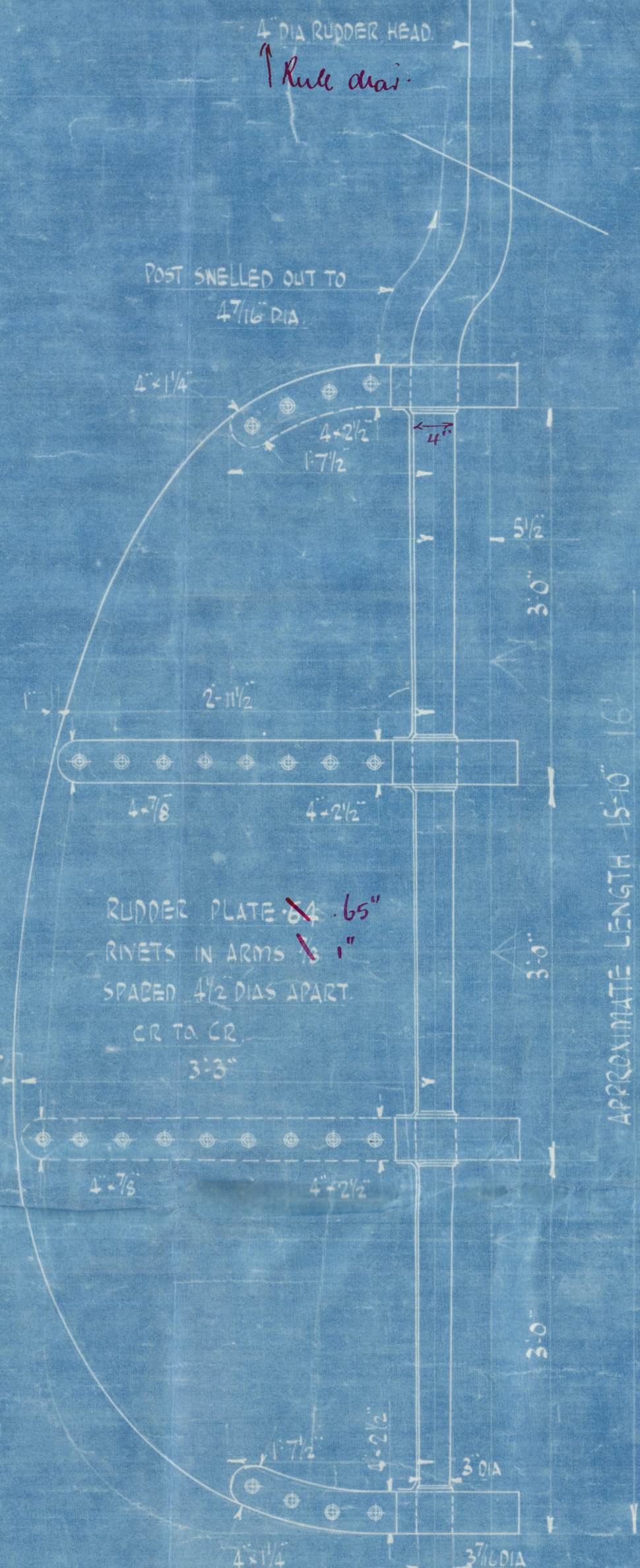
CENTRE GUDGEON
SCALE - HALF SIZE



BOTTOM GUDGEON
SCALE - HALF SIZE



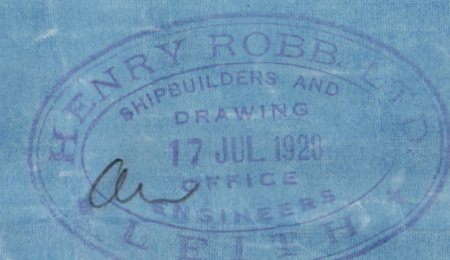
RUDDER
SCALE 1" = 1 FOOT



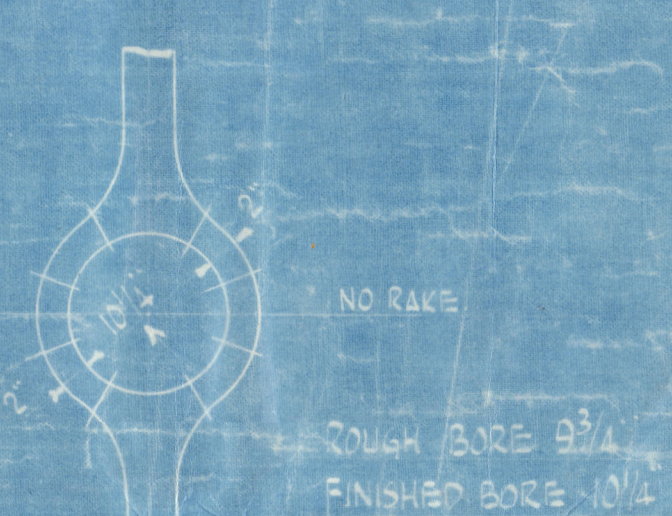
STERNPOST AND RUDDER SS DREDGER 125

SCALES AS MARKED

AREA OF RUDDER - 126.12 SQ. FEET
CENTRE OF GRAVITY ABOARD 4 OF PINTLES - 1.84 FEET
A x D - 3 1/2 DIA OF RUDDER HEAD PLUS 1/2 - 4 DIA
SPEED OF VESSEL UNDER 10 KNOTS
STERNPOST & RUDDER TO BE FORGED FROM BEST HAMMERED
SCRAP IRON & TO PASS LLOYDS LOCAL
RADIUS OF QUADRANT = 3' 4" DIA OF STEERING CHAIN - 1 1/8" ROD - 1 1/8"



1" DIA RIVETS THROUGH POST,
AND PLATING SPACED 5 DIA'S
APART CR TO CR.



MUMM HENRY ROBB L. 1
N^o 125-

STERNPOST +
RUDDER



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