

in, probably observed with the no need half the
 GOLD SCHMIDT RUDDER SUGGESTED REPAIR WHERE WELDING AT SHELF PLATE IS DEFECTIVE.
 planing the lower part of the rudder with the no
 SCALE: 1/2" = 1 FOOT.
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NOTE: IN MANY CASES IT IS FOUND
 THAT THE SIDE PLATES HAVE NOT
 BEEN WELDED TO DIAPHRAGM OR CENTRE
 STOCK. IN SUCH CASES SLOTS 3" LONG
 AND ABOUT 6" APART SHOULD BE CUT
 IN THE SIDE PLATES TO ALLOW WELDING
 TO THE INTERNAL STRUCTURE.

3 x 1/2 HALF ROUND.

3 SOLID ROUND.

18-0"

3 SOLID ROUND.
 CONTINUOUS THROUGH AND
 WELDED TO SHELF PLATE.

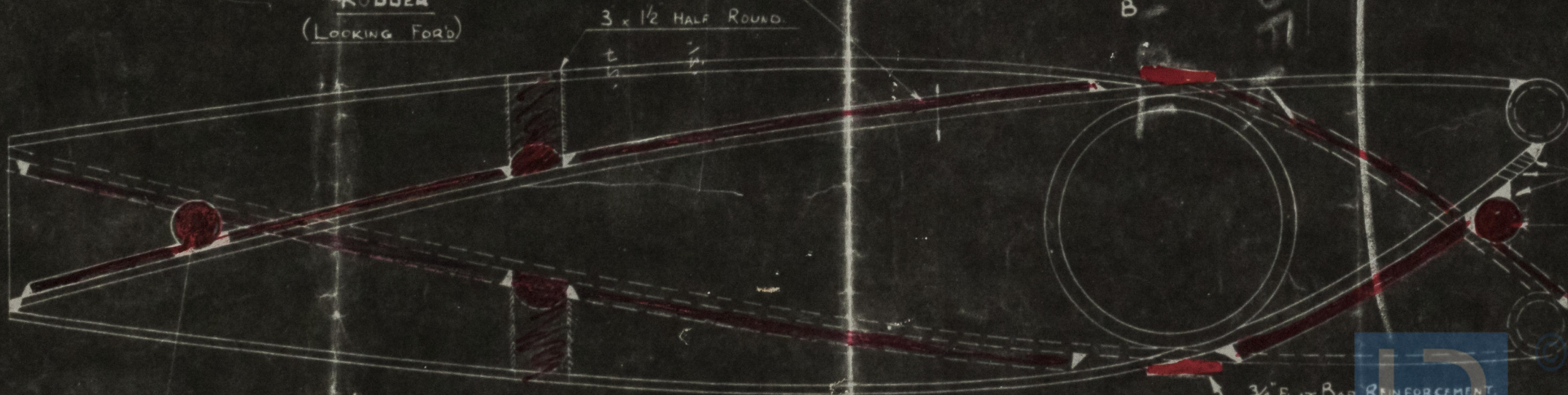
SECTION AT B.B.

AFT END OF
 RUDDER
 (LOOKING FORB)



3 x 1/2 HALF ROUND.

FORE END OF
 RUDDER.
 (LOOKING AFT)

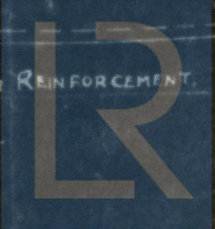


3 DIA. ROUND.

PLAN AT SHELF

SCALE: 1/8" = FULL SIZE.

SHIPLEY COX & COMPANY
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