

LIST OF MATERIAL - QUANTITIES FOR ONE SHIP

NO.	PIECE NO.	NAME OF PIECE	QUANTITY	MATERIAL	REMARKS	DETAIL	PATTERN NO.	BY	DATE
1	1	STERN FRAME	1	CAST STEEL					

GENERAL NOTES

1. STEEL CASTINGS TO BE THOROUGHLY ANNEALED AND TO CONFORM TO REQUIREMENTS OF AMERICAN BUREAU OF SHIPPING AND WELDING QUALITY.
2. ALL WELDING SURFACES TO BE THOROUGHLY CLEANED BEFORE WELDING.
3. HOLD LOFT TO FURNISH NECESSARY TEMPLATES TO PATTERN MAKER.
4. ALL DIMENSIONS IN SECTIONS TO BE VERIFIED BY LOFT.
5. IF IT IS POSSIBLE THAT ANY DIMENSIONS FROM EXISTING PATTERNS WILL BE AVAILABLE, IF NEW PATTERNS ARE REQUIRED TO BE MADE, RABBETS WHEREVER SHOWN MAY BE OMITTED.

REFERENCE PLANS

NO.	TITLE	DATE
1	RUDDER & STOCK	5-22-41
2	FLAT KEEL CENTER GIRDER & SIDE GIRDER	5-11-42
3	SHELL EXPANSION FR. 80 TO STERN	5-11-44
4	AFTER PEAK FRAMING	5-11-47
5	ARRANGEMENT OF SHAFTHING	5-11-47
6	DET. OF STERN TUBE & STUFFING BOX	5-11-47
7	ERECTION SECT. PLAN	5-11-47

NO.	PIECE NO.	NAME OF PIECE	QUANTITY	MATERIAL	REMARKS	DETAIL	PATTERN NO.	BY	DATE
1	1	STERN FRAME	1	CAST STEEL					

LOCAL YARD ALTERATIONS

MARK	NO.	LOCAL YARD ALTERATIONS	BY	DATE
I	1	G. AND C. ALTERATIONS	DK	5-22-41
II	2	ADD TO TRACING	SK	5-22-41
III	3	SEC. ALTERATIONS A-B-C-D-E-F	SK	5-22-41
IV	4	SEC. ALTERATION TO AGREE WITH HULL NO. 222	SK	5-22-41
V	5	SEC. ALTERATION TO AGREE WITH HULL NO. 222	SK	5-22-41
VI	6	SEC. ALTERATION TO AGREE WITH HULL NO. 222	SK	5-22-41

S.L. "Captain" Farmakides
Baltimore Rpt. 8476

RICHMOND SHIPBUILDING CORPORATION
RICHMOND, CALIFORNIA
M.C.E. HULL NOS. 241 TO 254 INCL. YARD HULL NOS. 41 TO 64 INCL.

SOUTH PORTLAND SHIPBUILDING CORPORATION
SOUTH PORTLAND, MAINE
M.C.E. HULL NOS. 241 TO 246 INCL. YARD HULL NOS. 201 TO 206 INCL.

OREGON SHIPBUILDING CORPORATION
PORTLAND, OREGON
M.C.E. HULL NOS. 229 TO 240 INCL. YARD HULL NOS. 229 TO 240 INCL.

NORTH CAROLINA SHIPBUILDING COMPANY
WILMINGTON, N.C.
M.C.E. HULL NOS. 217 TO 228 INCL. YARD HULL NOS. 26 TO 37 INCL.

DELTA SHIPBUILDING CO. INC.
NEW ORLEANS, LA.
M.C.E. HULL NOS. 120 TO 144 INCL. YARD HULL NOS. 1 TO 25 INCL.

HOUSTON SHIPBUILDING CORPORATION
HOUSTON, TEXAS
M.C.E. HULL NOS. 245 TO 246 INCL. YARD HULL NOS. 245 TO 246 INCL.

CALIFORNIA SHIPBUILDING CORPORATION
LOS ANGELES, CALIFORNIA
M.C.E. HULL NOS. 277 TO 280 INCL. YARD HULL NOS. 32 TO 55 INCL.

BETHLEHEM-FARMFIELD SHIPYARD, INC.
BALTIMORE, MD.
M.C.E. HULL NOS. 201 TO 202 INCL. YARD HULL NOS. 2001 TO 2002 INCL.

ALABAMA DRY DOCK AND SHIPBUILDING COMPANY
MOBILE, ALABAMA
M.C.E. HULL NOS. 1 TO 13 INCL. YARD HULL NOS. 231 TO 243 INCL.

DESIGN NO. EC2-5-C

UNITED STATES MARITIME COMMISSION
EMERGENCY SHIP CONSTRUCTION DIVISION

GIBBS & COX, INC. AGENTS
NEW YORK CITY

CALIFORNIA SHIPBUILDING CORPORATION
LOS ANGELES, CALIFORNIA
M.C.E. HULL NOS. 222 TO 223 INCL. YARD HULL NOS. 32 TO 33 INCL.

STERN FRAME

SCALE: 1/2"=1'-0" DATE: MAR 21, 1941
DRAWN BY: J.S. APPROVED: [Signature]
TRACED BY: J.S. APPROVED: [Signature]
CHECKED BY: J.S. APPROVED: [Signature]


M.C.E. PLAN NO. 1-312 s11-8-1 ALT. IV

APPROVED AS NOTED IN M.C.E. LETTER DATED MAR 21, 1941
M.C.E. FILE NO. 101
BY: W.S. SMOND

HOLD UP RESERVATION

ALTERATION



"CAPTAIN FARMAKIDES" 

Stemframe

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