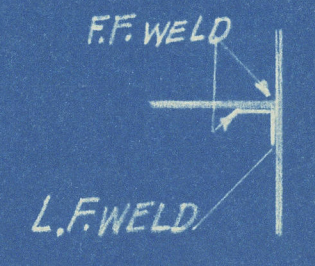
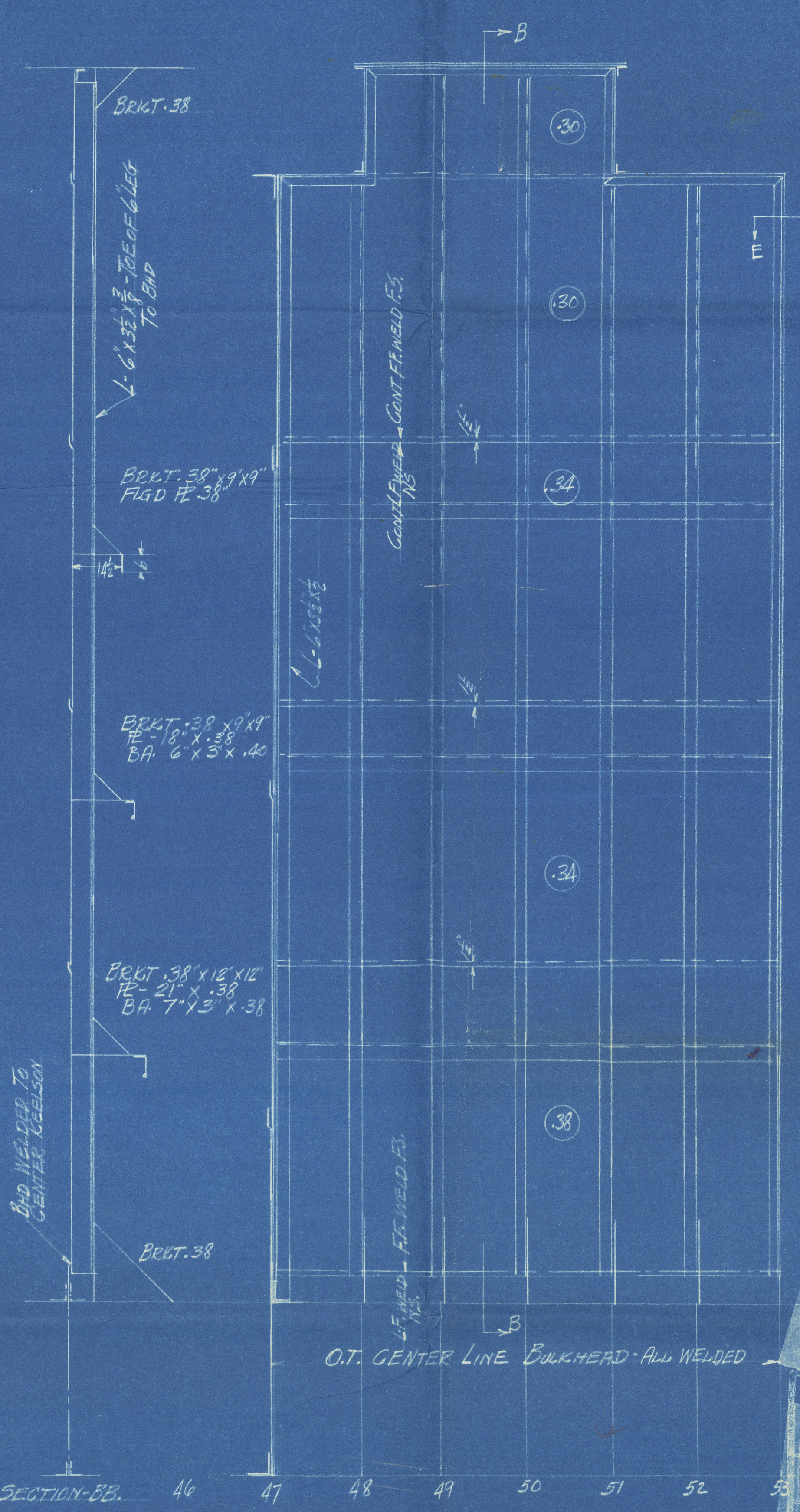


FRAME SPS. 25 1/2"



SECTION-EE.
 E BHD R. HARD UP
 TO TRANS. AT FR 53.
 CONNECTION TO BHD #47
 SIMILAR

NOTE:
 SEAMS-BUTTS AND BOUNDARY BARS
 IN OUTTIGHT BHDS ADJACENT TO
 BOILER SPACE TO BE RIVETED AS
 SHOWN. ALL OTHER BHDS. TO BE
 WELDED AS SHOWN. STIFFENERS
 + GIRDERS TO BE WELDED TO BHDS
 AS NOTED IN ALL CASES.
 RIVETING NOTES:
 SEAMS - DBL. RIV. 3/4" RVS. 3/4" DIA.
 BOUNDARY BARS. DBL. RIV. 3/4" RVS. 3/4" DIA.
 WELDING NOTES:
 STIFFENERS AND GIRDERS J. WELDED
 3" WELDS. SEALED TO OUTS. ALTERNATE
 SIDES OF MEMBER. AT ENDS OF MEMBER
 6" F.F. WELD EACH SIDE OF MEMBER
 BRACKET AS J. WELDED EACH SIDE
 SAME AS GIRDERS EXCEPT 6" F.F.
 AT EACH CORNER OF LARGE BRGS.
 AND 2" EACH CORNER OF SMALL BRGS.



PROPOSED ALTERATIONS TO
 BUNKERS. S.S. NELSON.
 FORE AND AFT BULKHEADS.
 ALABAMA DRY DOCK & SHIPBUILDING COMPANY
 Mobile, Ala.
 Drawn by: [Signature]
 Approved by: [Signature]
 Checked by: [Signature]
 Date: 5-7-34
 Scale: 1/2" = 1'-0"
 1779

Surveyor Copy

S. J. Nelson, Mole rept. No. 1936,

-5 JAN 1925