

C.N.T. No 156

For the information of Surveyors and the Committee only.

Rpt. 6.

Received at \_\_\_\_\_ Office, \_\_\_\_\_ 10

# Lloyd's Register of Shipping.

Order: 25920/st  
Post: 2916.

(Report on Vessel No. 7286 Port Trieste)

No. 1493.

## SHIP FORGINGS ~~OR CASTINGS.~~

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as they may be required.

I have to report that the undermentioned ~~castings~~ Steel Forgings ~~on~~  
~~castings~~ manufactured by Messrs. Witkow, Berg & Eisenh. Gewerkschaft  
of Witkowitz for the Vessel No. 157, being built  
by Messrs. Cantiere Navale Triestino of Trieste  
have been inspected by me as set forth below and found to be, so far as can  
be seen, one built up rudder with plate riveted in, sound and free  
from defects.

Mark on Forgings ~~as follows~~

Lloyd's

Vienna, 27th May 1925.

No. 1493. 477/78.

HK14.5.25.

*Hans Kolbow.*

	Rudder shaft. <del>STEEL</del>	RUDDER spindle <del>STEEL</del>	Rudder plate. <del>STEEL</del>
Material*	Abnealed Siemens Martin Ingot Steel.		S.M. Steel.
How made	forged	forged	rolled
Dimensions	10"φ	10 - 7 1/2"φ <sub>1</sub>	1 1/16"
Progress on Inspection	finished	finished	finished
Date when Inspected	29.4; 14.5.25.	9.28 14.5.25.	14.5.25.
Tests on Standard Test Pieces.	No: 477.	478.	
Tensile Test—	29.5 30.6	30.6 30.0	29.0
Tons per square inch	30.1 30.9	30.5 33.5	
Extension per cent	29.4 29.8	30.6 32.5	20, in 200 mm.
Cold Bending Test—	180 degr. good.	180 degr. good.	
Drop Test—	---	---	---
Hammering Test—	---	---	---
If made according to Rules and found satisfactory ...	---	---	---

1 arm:	30.3 t/sq" with 31.5% elong. in 3" and 31.2% in 4"
1 "	30.2
1 "	31.3
1 "	29.1
1 "	31.5
1 "	30.6

All bend tests good.

Fee (if any chargeable) £

To be paid at VIENNA



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\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.