

Rpt. 4. **REPORT ON MACHINERY.** No. 44503.

Received at London Office

18 MAR 1925

Date of writing Report 14 March 25 When handed in at Local Office 14.3.25 Port of Glasgow
 No. in Survey held at Glasgow Date, First Survey 12.11.24 Last Survey 12.3.1925
 Reg. Book. 91264 on the Steel S.S. "WILLIAM MESSINA" (Number of Visits 29) Tons { Gross 120.15
 Master Built at Leith By whom built H. Robt. Ste. (No 21) When built 1925
 Engines made at Glasgow By whom made Ross and Duncan (No 1143) when made 1925
 Boilers made at Glasgow By whom made Ross and Duncan (No 1713) when made 1925
 Registered Horse Power Owners The Union-Castle Mail Steamship Co Ltd belonging to London
 Nom. Horse Power as per Section 28 57 Is Refrigerating Machinery fitted for cargo purposes - Is Electric Light fitted -

ENGINES, &c.—Description of Engines Compound No. of Cylinders 2 No. of Cranks 2
 Dia. of Cylinders 15" - 32" Length of Stroke 21" Revs. per minute 130 Dia. of Screw shaft 6.8" Material of screw shaft S7S
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight
 in the propeller boss Yes If the liner is in more than one length are the joints burned into If the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive - If two
 liners are fitted, is the shaft lapped or protected between the liners - Length of stern bush 30"
 Dia. of Tunnel shaft 6.23" Dia. of Crank shaft journals 6.5" Dia. of Crank pin 6 7/8" Size of Crank webs 28x4" Dia. of thrust shaft under
 collars 6 3/4" Dia. of screw 7'-1" Pitch of Screw 9'-6" No. of Blades 4 State whether moveable No Total surface 21.3
 No. of Feed pumps 1 Diameter of ditto 2 1/2" Stroke 10 1/2" Can one be overhauled while the other is at work -
 No. of Bilge pumps 1 Diameter of ditto 2 1/2" Stroke 10 1/2" Can one be overhauled while the other is at work -
 No. of Donkey Engines 2 Sizes of Pumps 7x4 1/2 x 9 5 1/2 x 3 x 6" No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room 1-4" special 3-2" light well In Holds, &c. Ford well 1-2"

No. of Bilge Injections 1 sizes 4" Connected to condenser, or to circulating pump pump Is a separate Donkey Suction fitted in Engine room & size Yes - 2"
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible -
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line above
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers - How are they protected -
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes
 Is the Screw Shaft Tunnel watertight Yes Is it fitted with a watertight door Yes worked from Yes

BOILERS, &c.—(Letter for record S) Manufacturers of Steel David Colville and Sons, Ltd
 Total Heating Surface of Boilers 1082 Is Forced Draft fitted No No. and Description of Boilers One Cyl. Single End.
 Working Pressure 140 lb Tested by hydraulic pressure to 280 lb Date of test 5.3.25 No. of Certificate 16744
 Can each boiler be worked separately Yes Area of fire grate in each boiler 35 No. and Description of Safety Valves to
 each boiler Two spring loaded Area of each valve 4.9 Pressure to which they are adjusted 142 lbs Are they fitted with easing gear Yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 10" Mean dia. of boilers 11'-6" Length 0'-0" Material of shell plates S
 Thickness 28/32 Range of tensile strength 28/32 T Are the shell plates welded or flanged No Descrip. of riveting: cir. seams LDR
 long. seams DBS/TR Diameter of rivet holes in long. seams 13/16" Pitch of rivets 5 7/8" Lap of plates or width of butt straps 15"
 Per centages of strength of longitudinal joint rivets 92.6 Working pressure of shell by rules 142 lb Size of manhole in shell 18x14 17x12
 Size of compensating ring 17 1/2 x 28 1/2 No. and Description of Furnaces in each boiler 2 Morrison Material S Outside diameter 41 7/8
 Length of plain part top 7 1/6 bottom 7 1/6 Thickness of plates 7 1/6 Description of longitudinal joint Weld No. of strengthening rings -
 Working pressure of furnace by the rules 149 Combustion chamber plates: Material S Thickness: Sides 19/32 Back 19/32 Top 19/32 Bottom 19/32
 Pitch of stays to ditto: Sides 10 x 8 1/2 Back 9 1/4 x 9 Top 10 x 8 1/2 If stays are fitted with nuts or riveted heads nut Working pressure by rules 141 1/4
 Material of stays S Area at smallest part 1 11/32 Area supported by each stay 85 Working pressure by rules 147 1/4 End plates in steam space:
 Material S Thickness 29/32 Pitch of stays 16 x 14 How are stays secured nut Working pressure by rules 149 1/4 Material of stays S
 Area at smallest part 3.15 Area supported by each stay 224 Working pressure by rules 54 Material of Front plates at bottom S
 Thickness 3/4 Material of Lower back plate S Thickness 1 1/6 Greatest pitch of stays 13 1/2 x 9 Working pressure of plate by rules 87 1/4
 Diameter of tubes 3 Pitch of tubes 4 3/6 x 4 5/8 Material of tube plates S Thickness: Front 3/4 Back 2/32 Mean pitch of stays 12 9/16 x 8 1/2
 Pitch across wide water spaces 13 1/2 Working pressures by rules 147 1/4 Girders to Chamber tops: Material S Depth and
 thickness of girder at centre 7 x 1 1/2 Length as per rule 3 3/4 Distance apart 8 1/2 Number and pitch of stays in each 2 @ 10"
 Working pressure by rules 148 1/4 Steam dome: description of joint to shell none % of strength of joint -
 Diameter - Thickness of shell plates - Material - Description of longitudinal joint - Diam. of rivet holes -
 Pitch of rivets - Working pressure of shell by rules - Crown plates - Thickness - How stayed -

UPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to
 Date of Test Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler
 Diameter of Safety Valve Pressure to which each is adjusted Is Easing Gear fitted

4100-368600-598600

If so, is a report now forwarded? ✓


The foregoing is a correct description,

Manufacturer.

Is the approved plan of main boiler forwarded herewith

“ “ “ *donkey* “ “ “

General Remarks (State quality of workmanship, opinions as to class, &c. *These engines and boiler have been*)
constructed under special survey in accordance with the Rules and approved plans.
The materials and workmanship employed in their manufacture are sound and good.
They will be shipped to Lark to be fitted on board.
The Vessel for which they are intended will be suitable in my opinion,
for service + 47C. with note on the above machinery being either partially
fitted on board and tried under steam.

The machinery of this vessel has been securely fitted on board.
Safety valves of main boiler adjusted under steam to the above pressure.
Spare gear checked & found in order. The machinery tried under steam
& found satisfactory.
The machinery of this vessel is in good order & eligible in my opinion
to have record of  L.M. C H. 25 in the Register Book

When received,

GLASGOW

Assigned ~~Deferred~~

TUES. 21 APR 1925

+ Limb

LR
3.25

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