

For the information of Surveyors and the Committee only

Received at **NAGASAKI** Office

JUN 26 1929

Lloyd's Register of Shipping.

(Report on Vessel No. 1776)Port Nag.No. F160. ~~SHIP FORGINGS OR CASTINGS.~~

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by The Fife Forge Co. Ltd. of Kirkcaldy for the Vessel No. 457, being built by Mitsubishi Shoji Kaisha of Nagasaki, have been inspected by me as set forth below and found to be, so far as can be seen, Sound. This tiller has been machined & finished by Brown Bros. Edinburgh for their Steering Gear No. H 759.

Mark on Forgings or Castings.

Lloyd's

No. 160

J.H.

16-4-29.

1 Tiller.

John Houston.

Leith. 18/5/29.

~~STERN FRAME.~~

RUDDER FRAME.

STEM.

Material* ... S.M. Ingot Steel
 How made ... Forged
 If annealed ... Yes
 Dimensions ... 10" dia.
 Progress on Inspection ... Forged finished
 Date when Inspected ... 23/11/28 to 16/4/29

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch ... 30.2Extension per cent. ... 29

Cold Bending Test—

Angle before fracture ... 180

Drop Test—

Height from ground ... ✓

Hammering Test—

If made according to Rules and found satisfactory ... ✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

: 10/6

To be paid at

Leith.Monthly 7/6

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 10, 27. T.

007846-007856-0103

© 2020

Lloyd's Register
Foundation

| | | | | |
|-------|--------|---|------|--------|
| 85.25 | 558.01 | Deep tank, aft. TWP & S sides (62-68) total | 16.5 | 340.42 |
|-------|--------|---|------|--------|