

Lloyd's Register of Shipping.

(Report on Vessel No. 9631)

Port

Middlesbrough

SS.

Ethelene

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by Warrington Forge Co. Ltd. of Warrington for the Vessel No. 506, being built by R. Roper & Sons of Thornaby have been inspected by me as set forth below and found to be, so far as can be seen, sound

Mark on Forgings or Castings.

Lloyd's

No. 2052DMRM. RobertsonQuilt- Warrington, 28.7.16

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap Iron</u>	<u>Scrap Iron</u>	<u>Scrap Iron</u>
How made	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>
Dimensions	<u>10' x 6 1/2' x 9' x 6 1/2'</u>	<u>8 1/2' dia. to 6 1/2'</u>	<u>10' x 2 1/2'</u>
Progress on Inspection	<u>Forged & Smithed</u>	<u>Forged & Finished</u>	<u>Machined</u>
Date when Inspected	<u>19.4.15 & 1.6.15</u>	<u>1.6.15 & 28.7.16</u>	<u>1-4-15</u>

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch

Extension per cent. ...

Cold Bending Test—

Angle before fracture

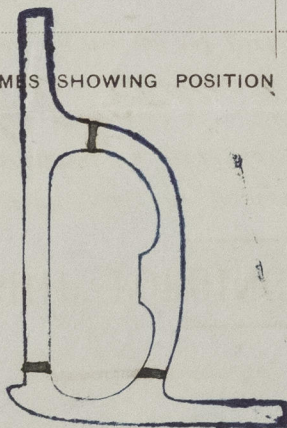
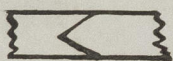
Drop Test—

Height from ground ...

Hammering Test—

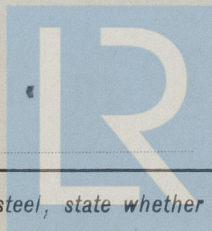
If made according to Rules and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

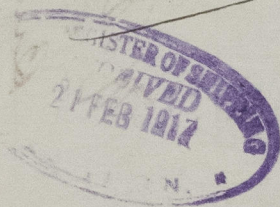
Mus. R. p. m. Lom. 2d

No 506

Stem, stem & middle
fruits

Sp. Ethularie.

Mal. R. p. m. 69631



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Foundation