

COMMERCIAL TRAVELLER

Vessel lying in Lond Dry Dock No 1 & subsequently afloat, Recommended Machinery opened up for Examination. It was found that the Crankshaft bearings had been wiped & Shaft was down $\frac{1}{2}$ in at N.T. The tunnel bearings were somewhat distorted & alignment of shafting questionable. The Ring of S.P. Piston was broken. The shaft was down in both $\frac{1}{2}$ in & Legum's bearing strips slack. The Blade of Propeller broken off at Root. The Steering Engine Main Gear wheel found cracked, thrust washers to main shaft destroyed & main shaft itself subsequently found fractured & also to tail shaft which containing deep separators when under stress owing to slackness.

Upon completion of Repairs which follow herewith in detail to Machinery was given a 4 hrs steam trial at Dock when adjustments were made. Safety valves of New Boiler floated & all Operations satisfactory. (Damage Report attached herewith)

Damage Report.

Propeller: The blade of Propeller broken off at Root — A new C.I. Propeller of equal weight & size now properly fitted.

Propeller Shaft: Propeller shaft found down $\frac{1}{2}$ in Legum's bearing slackened. — Shaft now down & examined together with all attendant fittings & Legum's bearings reversed on each half of bush.

Supplementary: The Propeller shaft & Lewis found fractured & now replaced by new made to Society's requirements (Refer Rep. 7. attached)

Main Engines & Auxiliaries: All opened up, examined & adjusted.

Crank Shaft & Piston Ringing: Crank shaft down $\frac{1}{2}$ in at N.T. Bearing & metal of all main bearings wiped — Crank shaft lifted, all main bearings re-metalled. Crankpins broken of all Tunnel shafting to shafting lifts, Bearings re-metalled & all shafting re-completed & lined up when vessel put into water.

Main Bearing Spanner: Some broken & now replaced by new.

L.P. Bottom End Brasses: Spare brasses used & metal of some destroyed — Some now renewed, re-metalled & Crank pin treated.

H.P. Piston Ring: Found broken & now replaced by new properly fitted

Steering Engine: Main Gear wheel broken & thrust washers destroyed — Both replaced by new & Engine overhauled.

Supplementary: The main or Engine shaft found impaired & now replaced by new & in replacement washers done away with.

Dock Trial: Full steam dock trial recommended — Caused old under pressure & the entire Machinery tested & adjusted.

The Underwater Sea Connections were opened up by the Engineers, grids cleaned, fastenings attached to & certain valves ground in & all now satisfactory.

The Mouldings on the Tail shaft were as follows:

14011
191
16-12-18
N.T.F.

The Mouldings on the New shaft are:

14011
1166
27-3-23
C.H.