

REPORT ON MACHINERY.

No. 13262

Port of *West Hartlepool*

Received at London Office

SAT. JUN 1907

No. in Survey held at *Hartlepool*

Date, first Survey *23rd Oct, 1906* Last Survey *25th May 1907*

(Number of Visits) *34*

Reg. Book.

Master *W. South*

Built at *Hartlepool*

By whom built *Furness, Withy & Co. Ltd.*

Gross *2400.05*

Net *1357.17*

When built *1907*

Engines made at *Hartlepool*

By whom made *Richardsons, Melbourn & Co. Ltd.* when made *1907*

Boilers made at *Hartlepool*

By whom made *Richardsons, Melbourn & Co. Ltd.* when made *1907*

Registered Horse Power

Owners *Huddart, Parker & Co. Proprietary Ltd.*

Port belonging to *Melbourne*

Com. Horse Power as per Section 28 *260*

Is Refrigerating Machinery fitted for cargo purposes *No*

Is Electric Light fitted *no*

ENGINES, &c.—Description of Engines *Triple Compound* No. of Cylinders *Three* No. of Cranks *Three*

Dia. of Cylinders *22 1/2 - 37 - 61* Length of Stroke *59* Revs. per minute *65* Dia. of Screw shaft *12.61* Material of screw shaft *W. Iron*

Is the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes* Is the after end of the liner made water tight

the propeller boss *Yes* If the liner is in more than one length are the joints burned *Yes* If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *Yes* If two

liners are fitted, is the shaft lapped or protected between the liners Length of stern bush *4'-5"*

Dia. of Tunnel shaft *11.03* Dia. of Crank shaft journals *11.68* Dia. of Crank pin *12 1/2* Size of Crank webs *7 3/4 x 23* Dia. of thrust shaft under

collars *12 1/2* Dia. of screw *16 x 9* Pitch of Screw *16'-6"* No. of Blades *4* State whether moceable *No* Total surface *78 sq ft*

No. of Feed pumps *2* Diameter of ditto *2 3/4* Stroke *24* Can one be overhauled while the other is at work *Yes*

No. of Bilge pumps *2* Diameter of ditto *3 3/4* Stroke *24* Can one be overhauled while the other is at work *Yes*

No. of Donkey Engines *2* Sizes of Pumps *4" x 6" & 10" x 9"* No. and size of Suctions connected to both Bilge and Donkey pumps

in Engine Room *3. 2 3/4" dia* In Holds, &c. *Eight 2 3/4" dia. Tunnel No. 1 - 2 1/2" dia*

No. of Bilge Injections *One* sizes *5"* Connected to condenser, or to circulating pump *Pump* Is a separate Donkey Suction fitted in Engine room & size *Yes. 3"*

Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *None*

Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *Both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the Discharge Pipes above or below the deep water line *Above*

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*

What pipes are carried through the bunkers *None* How are they protected *Yes*

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*

Dates of examination of completion of fitting of Sea Connections *27/3/07* of Stern Tube *26/3/07* Screw shaft and Propeller *11/4/07*

Is the Screw Shaft Tunnel watertight *Yes* Is it fitted with a watertight door *Yes* worked from *Top platform*

OILERS, &c.—(Letter for record (r)) Manufacturers of Steel *W. & A. Spence & Sons Ltd.*

Total Heating Surface of Boilers *4135 sq ft* Is Forced Draft fitted *No* No. and Description of Boilers *Two, Single ended.*

Working Pressure *180 lbs per sq in* Tested by hydraulic pressure to *360 lbs.* Date of test *27/3/07* No. of Certificate *3102.*

Can each boiler be worked separately *Yes* Area of fire grate in each boiler *59 sq ft* No. and Description of Safety Valves to

each boiler *Two, Spring loaded* Area of each valve *7.06 sq in* Pressure to which they are adjusted *185 lbs per sq in* Are they fitted with easing gear *Yes*

Smallest distance between boilers or uptakes and bunkers or woodwork *14"* Mean dia. of boilers *15'-3"* Length *10'-6"* Material of shell plates *Steel*

Thickness *1 1/32* Range of tensile strength *29/32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *D.R. Lap.*

long. seams *T.R.D.B.S.* Diameter of rivet holes in long. seams *1 1/32* Pitch of rivets *9/16* ~~Length of plates~~ or width of butt straps *20%*

Per centages of strength of longitudinal joint rivets *90%* Working pressure of shell by rules *205 lbs.* Size of manhole in shell *13" x 16 1/2"*

Size of compensating ring *30" x 30" x 1 1/32* No. and Description of Furnaces in each boiler *Two, Horizontal* Material *Steel* Outside diameter *3'-11 1/2"*

Length of plain part *19 1/32* Thickness of plates *19/32* Description of longitudinal joint *Welded* No. of strengthening rings *Corrugated*

Working pressure of furnace by the rules *200* Combustion chamber plates: Material *Steel* Thickness: Sides *19/32* Back *19/32* Top *19/32* Bottom *27/32*

Pitch of stays to ditto: Sides *7 1/2" x 6 3/4"* Back *8 1/2" x 8"* Top *7 1/2" x 6 1/2"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *180-75.*

Material of stays *Iron* Diameter at smallest part *1 5/8"* Area supported by each stay *6 1/4" x 7 1/2"* Working pressure by rules *233* End plates in steam space:

Material *Steel* Thickness *1 1/32* Pitch of stays *17" x 21"* How are stays secured *2 1/4" x 7"* Working pressure by rules *181 lbs.* Material of stays *Steel*

Diameter at smallest part *2 1/8"* Area supported by each stay *358 sq in* Working pressure by rules *214* Material of Front plates at bottom *Steel*

Thickness *7/8* Material of Lower back plate *Steel* Thickness *1 1/16* - Greatest pitch of stays *13 1/2"* Working pressure of plate by rules *180 lbs.*

Diameter of tubes *3 1/2* Pitch of tubes *4 3/4" x 4 1/16"* Material of tube plates *Steel* Thickness: Front *15/16* Back *25/32* Mean pitch of stays *10'-6"*

Pitch across wide water spaces *14 1/2"* Working pressures by rules *182 lbs* Girders to Chamber tops: Material *Steel* Depth and

thickness of girder at centre *8 1/2" x 1 3/4"* Length as per rule *32 1/2"* Distance apart *8 1/2"* Number and pitch of stays in each *3 - 7 1/2"*

Working pressure by rules *187 lbs.* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked

separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

VERTICAL DONKEY BOILER— Manufacturers of Steel *As per report attached hereto.*
 No. *One* Description *Single ended multibular 2 plain furnaces.*
 Made at *Slackton* By whom made *T. Swain & Co. Ltd.* When made *1907* Where fixed *Slackton*
 Working pressure tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety Valves _____
 Valves _____ No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____
 If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____
 Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____
 Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____
 Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____
 Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____
 Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Stayed by _____
 Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:— *Two top end bolts, Two bottom end bolts, Two main bearing bolts, one set coupling bolts, One set feed pump valves, One set filze pump valves, Nuts & bolts, One Propeller, one propeller shaft, Main Check valve, 1/3 Crank Shaft.*

The foregoing is a correct description,

[Signature] Manufacturer.

Dates of Survey while building: During progress of work in shops— *1906 Oct. 23, Nov. 5, 7, 20, 22, 23, Dec. 11, 14, 15, 20, 1907, Jan. 25, Feb. 12, 13, 14, 16, 19, 20, 22, 26, 28, Mar. 7, 8, 21, 25, 26*
 During erection on board vessel— *Apr. 4, 6, 8, 9, 11, 13, 14, May, 2, 17, 25*
 Total No. of visits *37*

Is the approved plan of main boiler forwarded herewith *Yes*
 " " " donkey " " " *Yes*

Dates of Examination of principal parts—Cylinders *28/2/07* Slides *28/2/07* Covers *28/2/07* Pistons *28/2/07* Rods *28/2/07*
 Connecting rods *28/2/07* Crank shaft *14/2/07* Thrust shaft *28/2/07* Tunnel shafts *8/4/07* Screw shaft *25/3/07* Propeller *25/3/07*
 Stern tube *8/4/07* Steam pipes tested *11/4/07* Engine and boiler seatings *2/4/07* Engines holding down bolts *8/4/07*
 Completion of pumping arrangements *13/4/07* Boilers fixed *13/4/07* Engines tried under steam *13/4/07*
 Main boiler safety valves adjusted *13/4/07* Thickness of adjusting washers *Pat. Bolts 7 1/32, Slid. Bolts 5 3/8*
 Material of Crank shaft *S. Steel* Identification Mark on Do. *4528* Material of Thrust shaft *S. Steel* Identification Mark on Do. *4528*
 Material of Tunnel shafts *S. Steel* Identification Marks on Do. *4528* Material of Screw shafts *S. Iron* Identification Marks on Do. *4528*
 Material of Steam Pipes *W. Iron* Test pressure *600 lbs per sq. in.*

General Remarks (State quality of workmanship, opinions as to class, &c.) *Workmanship good.*

The machinery and boilers of this vessel have been constructed under Special Survey and placed on board in accordance with the Society's Rules. They are now in our opinion in safe working condition and the case is respectfully submitted for the Notification *LMC 5-07* in the Register Book.

It is submitted that this vessel is eligible for THE RECORD *LMC 5-07*

NOTE. *J.P.S.*
1/6/07
 The Engines and Boilers were built under *W. Thornton's* Survey.

The amount of Entry Fee. . . £ *2* : :
 Special . . . £ *33* : :
 Donkey Boiler Fee . . . £ : :
 Travelling Expenses (if any) £ : :
 When applied for. *27. 5. 1907*
 When received. *28. 1. 1907*

[Signature]
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute TUES, JUN 4 1907

Assigned *LMC 5-07*

MACHINERY CERTIFICATE WRITTEN.



West Hartlepool

Certificate (if required) to be sent to
 (The Surveyors are requested not to write on or below the space for Committee's Minute)