

pt. 7. For the information of Surveyors and the Committee only.

der No. 513...3.3.30.
oda Com.No. 78-06.2502/3.

Received at _____ Office, _____ 19

Lloyd's Register of Shipping.

(Report on Machinery, No. 7356 Port Kobe)

No. 1547. ENGINE FORGINGS ~~OR CASTINGS~~

I have to report that the Forgings ~~XXXXXXXXXX~~, as herein described, manufactured by Messrs. Limited Co. formerly the Skoda Works of Pilsen, C.S.R., for the Engines No. _____ being constructed by _____ of _____ for the Ship No. 374, being built by Messrs. Uraga Dockyard Co., Ltd., of Uraga, Japan, have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Uraga, Japan.

on Forgings of ~~XXXXXX~~

Lloyd's

No. 8405

P.H. 24.6.30

Prague, 25th June, 1930.

P. Kerbscher

1 SEMI-BUILT FIVE THROW CRANK SHAFT, assembled of:

	<u>3 cranks,</u>	<u>3 cranks,</u>	<u>3 journals,</u>	<u>3 journals,</u>
da Forg. No.	<u>3807-8, 3875,</u>	<u>3707-8,</u>	<u>3799, 3800, 3802,</u>	<u>3760-1-4.</u>
ial* ...	<u>Siemens</u>	<u>Martin</u>	<u>Ingot</u>	<u>Steel</u>
made ...	<u>F</u>	<u>O</u>	<u>R</u>	<u>G E D</u>
sealed ...	<u>Y</u>	<u>E</u>		<u>S</u>
sions, Forgings	<u>To drawing DE 1074 TF 150, 525 mm diameter.</u>			
, Castings ...				
ss on } ection }	<u>Rough machined and finished</u>			
on Standard st Pieces.				
Test— per square inch	<u>31,2 33,6</u>	<u>33,2 33,2</u>	<u>31,6 33,6</u>	<u>31,6 32,4</u>
sion per cent	<u>33,0 30,0</u>	<u>35,0 35,0</u>	<u>34,0 35,0</u>	<u>34,0 34,0</u>
ending Test— before fracture	<u>180 degrees satisfactory</u>			
hen Inspected	<u>28th March, 1930,</u>		<u>to</u>	<u>24th June, 1930.</u>

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

orks: 2 dowel pins 60 mm ϕ x 135 mm at each shrinking connection.

Dimensions. Tensile. Elongation. How made. Marked.
mm. ts.p.sq.in. on 4xVA.

Connecting
olts & Nuts, 95 ϕ , 33,4 36,0 forged
Bend test 180 degrees satisfactory.

(if any chargeable) £

To be paid at Prague.

of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.