

er No.513...3.3.30.

Received at

Office.

18

(Report on Machinery, No. 7356 Port Kobe)

may be required.

on Forgings ~~of Castings~~

Prague, 25th June, 1930.

P. Kerbocher

Lloyd's
No. 8404.
KPK 24.6

1 SEMI-BUILT FIVE THROW CRANK SHAFT? assembled of:

	<u>2 cranks,</u>	<u>2 cranks,1 crank,</u>	<u>3 journals,</u>	<u>3 journals,</u>					
da Forg.No.	3705-6,	3753-4,	3806,	3797-8,3801,	3762-3-5.				
ial* ...	Siemens	Martin	Ingot	Steel					
made ...	F	O	R	G	E D				
sealed...	Y	E			S				
sions, Forgings	To drawing DE 1074 TF 150, 525 mm diameter.								
at, Castings									
ess on } pection }	Rough machined and finished								
on Standard est Pieces.									
e Test—									
per square inch	33,2	33,2	30,9	30,1	31,2	31,6	33,6	31,6	32,4
ension per cent	35,0	35,0	32,0	37,0	33,0	34,0	35,0	34,0	34,0
Bending Test—									
le before fracture	180 degrees					satisfactory			
when Inspected	28 th March, 1930,		to		24th June, 1930.				

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

arks: 2 dowel pins 60 mm ϕ x 135 mm at each shrinking connection.

CONTINUED:

(if any chargeable) £

To be paid at P r a g u e.

f of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.