

For the information of Surveyors and the Committee only.

Received at

Office, MON. JUN. 21 1920

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 3 339. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by the Mitsubishi Zosen Kaisha, Ltd.,
of Nagasaki, for the Vessel No. 3 3 4, being built
by them ~~of~~
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects.

on Forgings or Castings.

Lloyd's

No. 339.

C. 20. A. S. W.

NAGASAKI. 24th February, 1920.

a. J. Williamson

	STERN FRAME.	RUDDER FRAME.	Stock. Rudder Arms. STEM.
Material		Forged Steel	Forged Steel
Made		Open Hearth	Open Hearth
Dimensions		10½"	Forged & while being machined.
Inspection		Forged & while being machined.	Annals & while being machined.
When Inspected		13.11.19 to 24.2.20	5.2.20 to 24.2.20.
CASTINGS.			
Standard Test Pieces.			
Test—			
per square inch		30.8 & 31.6 tons	30.6 to 31.6 tons
tension per cent.		31.3 & 34.4 %	27.1 to 32.3 %
Bending Test—		180°	180°
Test—			
light from ground			
nering Test—			
made according to Rules			
and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Free (if any chargeable) £

To be paid at

of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

007647-007657-0128

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