

For the information of Surveyors and the Committee only.

Received at

Office, MON. JUN. 21 1920

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 339. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by the Mitsubishi Zosen Kaisha, Ltd., of Nagasaki, for the Vessel No. 334, being built by them of _____ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

on Forgings or Castings.

Lloyd's

NAGASAKI. 24th February, 1920.

No. 339.

C. 20. A. S. W.

a. J. Williamson

STERN FRAME.

Stock. Rudder Frame.

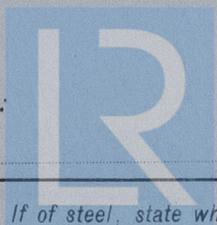
Rudder Arms. STEM.

Material	Forged Steel	Forged Steel
Process	Open Hearth	Open Hearth
Dimensions	10 1/2"	Forged & while being machined.
Process on Inspection	Forged & while being machined.	Annals & while being machined.
When Inspected	13.11.19 to 24.2.20	5.2.20 to 24.2.20.
CASTINGS.		
Tests on Standard Test Pieces.		
Tensile Test—	30.8 & 31.6 tons	30.6 to 31.6 tons
Stress per square inch	31.3 & 34.4 %	27.1 to 32.3 %
Elongation per cent.		
Bending Test—	180°	180°
Angle before fracture		
Impact Test—		
Height from ground		
Hardening Test—		
Made according to Rules and found satisfactory		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at



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Lloyd's Register Foundation

of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

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