

# REPORT ON MACHINERY

MON. No. 27445  
10 MAR. 1919

Received at London Office

Date of writing Report 19 When handed in at Local Office - 8 MAR 1919 Port of Sunderland  
 No. in Survey held at Sunderland Date, First Survey 12 Jul 18 Last Survey 5 March 1919  
 Reg. Book. 536 on the new steel S/S (WARSEAGULL) "HINDUSTAN" (Number of Visits 56)  
 Master Marshall Built at Sunderland By whom built Shor. Bros Ltd (S/S No 403) Tons { Gross 5175 52/7  
 Engines made at Sunderland By whom made North Eastern Marine Eng Co Ltd (No 2372) when made 1919  
 Boilers made at Sunderland By whom made North Eastern Marine Eng Co Ltd (No 2372) when made 1919  
 Registered Horse Power 517 Owners The Shipping Controller, Hindustan S.S. Co Ltd (Commonwealth) belonging to London Newcastle  
 Nom. Horse Power as per Section 28 517 Is Refrigerating Machinery fitted for cargo purposes no Is Electric Light fitted yes

ENGINES, &c.—Description of Engines Triple expansion No. of Cylinders 3 No. of Cranks 3  
 Dia. of Cylinders 27-4 4-7 3 Length of Stroke 48 Revs. per minute 75 Dia. of Screw shaft as per rule 1.529" as fitted 1.52" Material of Ingot steel  
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube yes Is the after end of the liner made water tight  
 Is the propeller boss yes If the liner is in more than one length are the joints burned — If the liner does not fit tightly at the part  
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive — If two  
 liners are fitted, is the shaft lapped or protected between the liners — Length of stern bush 5'-0 1/2"  
 Dia. of Tunnel shaft as per rule 1.332" as fitted 1-1 1/2" Dia. of Crank shaft journals as per rule 1.4" as fitted 1-2 1/2" Dia. of Crank pin 1-2 1/2" Size of Crank webs 1-10 1/2 x 9" Dia. of thrust shaft under  
 bars 1-2 3/4" Dia. of screw 14-6" Pitch of Screw 16-6" No. of Blades 4 State whether moveable no Total surface 98.2 sq ft  
 No. of Feed pumps 2 Diameter of ditto 4" Stroke 2'-0" Can one be overhauled while the other is at work yes  
 No. of Bilge pumps 2 Diameter of ditto 4" Stroke 2'-0" Can one be overhauled while the other is at work yes  
 No. of Donkey Engines 3 Sizes of Pumps 1 @ 10 1/2 & 14 x 24. 2 @ 9 1/2 & 7 x 18 No. and size of Suctions connected to both Bilge and Donkey pumps  
 Engine Room 4 @ 3 1/2" In Holds, &c. No 1 hold - 2 @ 3 1/2". No 2 hold - 2 @ 3 1/2".  
no bunkers - 2 @ 3 1/2". No 3 hold - 2 @ 3 1/2". No 4 hold - 1 @ 3 1/2". Tunnel well - 1 @ 3".  
 No. of Bilge Injections 1 sizes 13" Connected to condenser, or to circulating pump b.p. Is a separate Donkey Suction fitted in Engine room & size yes, 3 1/2"  
 Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes Are the sluices on Engine room bulkheads always accessible none  
 Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks both  
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line main below, all others above  
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes  
 What pipes are carried through the bunkers forward hold suction How are they protected under limber boards  
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes  
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges yes  
 Is the Screw Shaft Tunnel watertight yes Is it fitted with a watertight door yes worked from top platform

BOILERS, &c.—(Letter for record S) Manufacturers of Steel John Spencer & Sons Ltd.  
 Total Heating Surface of Boilers 7668 sq ft Is Forced Draft fitted yes No. and Description of Boilers three single ended marine  
 Working Pressure 180 Tested by hydraulic pressure to 360 Date of test 18, 23 & 24-1-19 No. of Certificate 3525, 8 & 9  
 Can each boiler be worked separately yes Area of fire grate in each boiler 63 sq ft No. and Description of Safety Valves to  
 each boiler two, direct spring Area of each valve 9.6 sq in Pressure to which they are adjusted 185 Are they fitted with easing gear yes  
 Smallest distance between boilers or uptakes and bunkers or woodwork 1'-8" Mean dia. of boilers 15'-6" Length 11'-8 5/16" Material of shell plates steel  
 Thickness 1 1/4" Range of tensile strength 28-32 tons Are the shell plates welded or flanged no Descrip. of riveting: cir. seams DR  
 Longitudinal seams ABS TR Diameter of rivet holes in long. seams 1 1/2" Pitch of rivets 9 1/8" Lap of plates or width of butt straps 1'-8 3/8"  
 Percentages of strength of longitudinal joint rivets 85.5 Working pressure of shell by rules 182 Size of manhole in shell 16" x 12"  
 Diameter of compensating ring flanged No. and Description of Furnaces in each boiler 3 Deighton Material steel Outside diameter 4'-2 3/16"  
 Length of plain part top 19" Thickness of plates crown 3/32" Description of longitudinal joint welded No. of strengthening rings —  
 Working pressure of furnace by the rules 188 Combustion chamber plates: Material steel Thickness: Sides 25/32" Back 25/32" Top 25/32" Bottom 25/32"  
 Thickness of stays to ditto: Sides 10 3/8" x 10 3/8" Back 11 7/8" x 9 1/2" Top 10 3/8" x 10 3/8" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 180  
 Material of stays steel Area at smallest part 2.36 sq in Area supported by each stay 112.6 sq in Working pressure by rules 187 End plates in steam space:  
 Material steel Thickness 1 1/2" Pitch of stays 21" x 21 3/4" How are stays secured DN & W Working pressure by rules 187 Material of stays steel  
 Area at smallest part 7.98 sq in Area supported by each stay 456 sq in Working pressure by rules 182 Material of Front plates at bottom steel  
 Thickness 3 1/2" Material of Lower back plate steel Thickness 7/8" Greatest pitch of stays 13 3/4" x 9 1/2" Working pressure of plate by rules 190  
 Diameter of tubes 2 3/4" Pitch of tubes 4" x 3 7/8" Material of tube plates S Thickness: Front 31/32" Back 3/4" Mean pitch of stays 9 13/16"  
 Distance across wide water spaces 1'-1 5/8" Working pressures by rules 181 Girders to Chamber tops: Material steel Depth and  
 thickness of girder at centre 2 @ 9 1/2" x 7/8" Length as per rule 35 1/2" Distance apart 10 3/8" Number and pitch of stays in each 2 @ 10 3/8"  
 Working pressure by rules 180 Steam dome: description of joint to shell none % of strength of joint

DIAPHRAGM. Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes  
 No. of rivets Working pressure of shell by rules Crown plates Thickness How stayed  
 SUPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to  
 Date of Test Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler  
 Diameter of Safety Valve Pressure to which each is adjusted Is Easing Gear fitted

IS A DONKEY BOILER FITTED? *no*

If so, is a report now forwarded?

Rpt. 13.

SPARE GEAR. State the articles supplied:— *Two connecting rod top and bottom end bolts and nuts two main bearing bolts, one set of coupling bolts, one set of feed and bilge pump valves, iron and bolts of various sizes, one propeller, and one propeller shaft.*

Port of

No. in Reg. Book *636*

Owners

Yard No.

DESCRIP

*One*

*360*

Capacity

Where is

Position

Position

The foregoing is a correct description,

FOR THE NORTH EASTERN MARINE ENGINEERING CO. LD.

*Geo D Weir*

Manufacturer.

Manager.

Dates of Survey while building	{	During progress of work in shops --	<i>1918 Jul 12 Aug 2 Sep 26 11 12 16 17 26 30 Oct 1 4 10 15 18 25 29 31 Nov 14 21 22 23 27 28 Dec 6 10 11 16</i>
		During erection on board vessel ---	<i>24 Jan 6 9 17 18 23 24 25 29 30 31 Feb 1 2 4 6 10 11 12 13 14 17 18 20 22 24 Mar 5</i>
		Total No. of visits	<i>(56)</i>

Is the approved plan of main boiler forwarded herewith *yes*

" " " donkey " " " *yes*

Dates of Examination of principal parts—Cylinders *31-10-18* Slides *28-10-18* Covers *3-10-18* Pistons *21-11-18* Rods *23-10-*

Connecting rods *17-9-18* Crank shaft *10-10-18* Thrust shaft *29-10-18* Tunnel shafts *29-12-18* Screw shaft *6-1-19* Propeller *23-11-*

Stern tube *24-12-18* Steam pipes tested *12-2-19* Engine and boiler seatings *16-12-18* Engines holding down bolts *19-2-19*

Completion of pumping arrangements *22-2-19* Boilers fixed *17-2-19* Engines tried under steam *18-2-19*

Completion of fitting sea connections *20-12-18* Stern tube *30-1-19* Screw shaft and propeller *1-2-19*

Main boiler safety valves adjusted *18-2-19* Thickness of adjusting washers *Port-llh-P 3/16, S 3/4; Cent-llh-P 5/16, S 3/4; Star-llh-P 3/16, S 3/4*

Material of Crank shaft *Steel* Identification Mark on Do. *3607 N.W.C* Material of Thrust shaft *Steel* Identification Mark on Do. *3607 N.W.C*

Material of Tunnel shafts *Steel* Identification Marks on Do. *3607 N.W.C* Material of Screw shafts *Steel* Identification Marks on Do. *3607 N.W.C*

Material of Steam Pipes *Lapwelded wrought iron* Test pressure *540 pounds per sq. in.*

Is an installation fitted for burning oil fuel *no* Is the flash point of the oil to be used over 150°F.

Have the requirements of Section 49 of the Rules been complied with

Is this machinery duplicate of a previous case *yes* If so, state name of vessel *standard "B" type*

General Remarks (State quality of workmanship, opinions as to class, &c.)

*The workmanship and materials are good. The machinery has been constructed under special survey and is eligible in my opinion for classification and the record + LMC 3, 19.*

It is submitted that this vessel is eligible for THE RECORD. + LMC 3.19. F.D.

Certificate (if required) to be sent to SUNDERLAND.

The amount of Entry Fee	£	:	:	When applied for,
Special	£	<i>115</i>	<i>18</i>	<i>8 MAR 1919</i>
Donkey Boiler Fee	£	:	:	When received,
Travelling Expenses (if any)	£	<i>14</i>	<i>3</i>	<i>19 APR 19</i>

*Geo D Weir*  
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute *TUE 11 MAR 1919*  
Assigned *+ LMC 3.19 F.D.*



MADE BY CERTIFICATE WRITER.