

# REPORT ON <sup>Part</sup> MACHINERY.

No. 2894.

Port of DublinReceived at London Office WED. 1 DEC 1909No. in Survey held at DublinDate, first Survey 14<sup>th</sup> Oct Last Survey 28<sup>th</sup> Oct 1909

Reg. Book.

(Number of Visits 8)

of Safety

on the Twin Screw Steel Tug, Lord Stalbridge.Tons { Gross 164.49Net 60.95

Master

Built at DublinBy whom built Dublin Dockyard CoWhen built 1909

Engines made at

By whom made

when made

Boilers made at

By whom made

when made

Registered Horse Power

Owners Shropshire Union Railways & Canal Co. Port belonging to Chester.

Nom. Horse Power as per Section 28

Is Refrigerating Machinery fitted for cargo purposes

Is Electric Light fitted

## ENGINES, &c.—Description of Engines

No. of Cylinders

No. of Cranks

Dia. of Cylinders

Length of Stroke

Revs. per minute

Dia. of Screw shaft

as per rule

Material of

as fitted

screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube

Is the after end of the liner made water tight

in the propeller boss

If the liner is in more than one length are the joints burned

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

If two

liners are fitted, is the shaft lapped or protected between the liners

Length of stern bush

Dia. of Tunnel shaft

as per rule

Dia. of Crank shaft journals

as per rule

Dia. of Crank pin

Size of Crank webs

Dia. of thrust shaft under

collars

Dia. of screw

Pitch of Screw

No. of Blades

State whether moveable

Total surface

No. of Feed pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Bilge pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Donkey Engines

Sizes of Pumps

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room

In Holds, &c. 2" Suctions to peak & midships.

No. of Bilge Injections

sizes

Connected to condenser, or to circulating pump

Is a separate Donkey Suction fitted in Engine room &amp; size

Are all the bilge suction pipes fitted with roses

Are the roses in Engine room always accessible

Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship

yes.

Are they Valves or Cocks

Both.

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates

Are the Discharge Pipes above or below the deep water line

yes.

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel

yes.

Are the Blow Off Cocks fitted with a spigot and brass covering plate

yes.

What pipes are carried through the bunkers

None

How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

Dates of examination of completion of fitting of Sea Connections

19<sup>th</sup> Oct

of Stern Tube

21<sup>st</sup> Oct

Screw shaft and Propeller

26<sup>th</sup> Oct

Is the Screw Shaft Tunnel watertight

✓

Is it fitted with a watertight door

✓

worked from

✓

## BOILERS, &c.—(Letter for record)

Manufacturers of Steel

Total Heating Surface of Boilers

Is Forced Draft fitted

No. and Description of Boilers

Working Pressure

Tested by hydraulic pressure to

Date of test

No. of Certificate

Can each boiler be worked separately

Area of fire grate in each boiler

No. and Description of Safety Valves to

each boiler

Area of each valve

Pressure to which they are adjusted

Are they fitted with easing gear

Smallest distance between boilers or uptakes and bunkers or woodwork

Mean dia. of boilers

Length

Material of shell plates

Thickness

Range of tensile strength

Are the shell plates welded or flanged

Descrip. of riveting: cir. seams

long. seams

Diameter of rivet holes in long. seams

Pitch of rivets

Lap of plates or width of butt straps

Per centages of strength of longitudinal joint

rivets.....  
plate.....

Working pressure of shell by rules

Size of manhole in shell

Size of compensating ring

No. and Description of Furnaces in each boiler

Material

Outside diameter

Length of plain part

top.....  
bottom.....

Thickness of plates

crown.....  
bottom.....

Description of longitudinal joint

No. of strengthening rings

Working pressure of furnace by the rules

Combustion chamber plates: Material

Thickness: Sides

Back

Top

Bottom

Pitch of stays to ditto: Sides

Back

Top

If stays are fitted with nuts or riveted heads

Working pressure by rules

Material of stays

Diameter at smallest part

Area supported by each stay

Working pressure by rules

End plates in steam space:

Material

Thickness

Pitch of stays

How are stays secured

Working pressure by rules

Material of stays

Diameter at smallest part

Area supported by each stay

Working pressure by rules

Material of Front plates at bottom

Thickness

Material of Lower back plate

Thickness

Greatest pitch of stays

Working pressure of plate by rules

Diameter of tubes

Pitch of tubes

Material of tube plates

Thickness: Front

Back

Mean pitch of stays

Pitch across wide water spaces

Working pressures by rules

Girders to Chamber tops: Material

Depth and

thickness of girder at centre

Length as per rule

Distance apart

Number and pitch of stays in each

Working pressure by rules

Superheater or Steam chest; how connected to boiler

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

holes

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

If stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

007590-007607-0245



*Manufacturers of Steel*

*SPARE GEAR.* State the articles supplied :—

*Manufacturer.*

Is the approved plan of main boiler forwarded herewith

*General Remarks* (State quality of workmanship, opinions as to class, &c.

*Certificate (if required) to be sent to the space for Committee's Minute.*

*MacWilliam*  
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

FRI. 3 DEC 1969

Lloyd's Register  
Foundation

2-H-14  
29-11-09.