

Received at

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(Report on Machinery, No. 1916

Port

Page

to report that the Forgings or Castings, as herein described, manufactured
by Messrs. Mitsubishi Zosen Kaisha, Ltd., of Nagasaki.

Engines No. 532 being constructed by Messrs. Nagasaki Works,
Mitsubishi Zosen Kaisha, Ltd. for the Ship No. 532, being built by
of

been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. ~~These have been despatched to~~
Two (2) Semi-built Three throw Crank Shafts.

Castings.

& 669-A.
7-4-33.

NAGASAKI. 10th April 1933.

CRANK SHAFT.	THRUST SHAFT	INTERMEDIATE SHAFT	RUPE SHAFT.
FLYWHEEL SHAFT Ingot steel Open Hearth Process. Forged Yes 500 m/m -- Forged, while machining & finished.			
Test Mark:- CW-1A. 1-C. 2-A. 2-C. Tensile Str:- 32.0 32.0 30.0 30.0 Elongation:- 32.3 36.2 36.7 35.8	4-A. 4-C. 32.0 30.8 34.0 34.5	CJ-1. CJ-3) 30.8 30.8 35.0 36.7	No. 669.
Test Mark:- CW-3A. 3-C. 5-A. 5-C. Tensile Str:- 29.6 30.0 28.8 32.0 Elongation:- 37.4 38.2 39.0 35.0	6-A. 6-C. 30.4 29.6 36.2 37.2	CJ-2. CJ-2) 30.8 30.0 35.0 35.8	No. 669-A.
180° without fracture.			
6-10-32 to 7-4-33.			

te:- CW - web with pins.
CJ - journals.

In addition to above tests, tests were made from the material taken from between the webs near crank pins, which were found satisfactory.

(chargeable) £

To be paid at

light iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

007553-007562-0291