

For the information of Surveyors and the Committee only.

Received at

Office

NOV 1933

15

# Lloyd's Register of Shipping.

(Report on Vessel No. 1916

Port Nag

No. 696.

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel Forgings ~~are~~  
~~Castings~~ manufactured by Messrs. Mitsubishi Zosen Kaisha, Ltd.,  
of Nagasaki. for the Vessel No. 532, being built  
by them. of  
have been inspected by me as set forth below and found to be, so far as can  
be seen, sound and free from defects.

One (1) Rudder Stock.

on Forgings ~~Castings~~

Lloyd's

No. 696.

.D.B.15-6-33

H.D. Buchanan

NAGASAKI. 16th June 1933.

	STERN FRAME.	RUDDER STOCK. FRAME.	STEM
Material*		Ingot steel	
made		Open Hearth Process	
annealed		Forged	
Dimensions		Yes	
Process on Inspection		As per approved plan.	
when Inspected		Forged while machining & Finished.	
CASTINGS.		15-2-33 to 15-6-33	
Tests on Standard Test Pieces.		RS-1	
Yield Test—		30.8	
Stress per square inch		36.0	
Elongation per cent.			
Bending Test—		180° without fracture.	
Angle before fracture		/	
Impact Test—		/	
Height from ground		/	
Timing Test—		/	
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

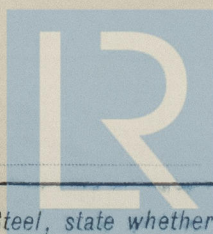
To be paid at

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

1,150. T.

007553-007562-0285

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Foundation