

For the information of Surveyors and the Committee only.

Received at

Office

NOV 1933

Lloyd's Register of Shipping.

(Report on Vessel No. 1916

Port Nag

No. 696.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or~~ ~~Castings~~ manufactured by Messrs. Mitsubishi Zosen Kaisha, Ltd., of Nagasaki. for the Vessel No. 532, being built by them. of have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

One (1) Rudder Stock.

on Forgings ~~or Castings~~

Lloyd's No. 696.

H. D. Buchanan

.D.B.15-6-33

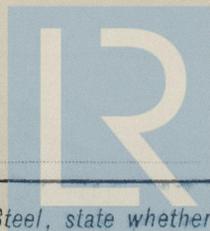
NAGASAKI. 16th June 1933.

	STERN FRAME .	RUDDER FRAME STOCK.	STEM
Material* ...		Ingot steel	
made ...		Open Hearth Process	
annealed ...		Forged	
Dimensions ...		Yes	
Process on Inspection ...		As per approved plan.	
when Inspected ...		Forged while machining & Finished.	
CASTINGS.			
Tests on Standard Test Pieces.		RS-1	
Tensile Test—		30.8	
Stress per square inch ...		36.0	
Elongation per cent. ...			
Bending Test—		180° without fracture.	
Angle before fracture ...			
Impact Test—		/	
Height from ground ...		/	
Flaming Test—		/	
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at



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Lloyd's Register Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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