

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

3 JUN 1931

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 3691 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by ~~James Duncanson & Co~~ of ~~Dumfries~~ for the Vessel No. 270, being built by ~~James Doane Shipbuilding Co~~ of ~~Yokohama, Japan~~. have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Inwarded to J. K. & Co. by J. K. & Co.

Mark on Forgings or Castings.

Lloyd's

No. 3691

A.F.

C. K. & Co. & Alexander Fletcher

Liller

Signed 31/5/1930

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ... She. High Steel
 How made ... Angled
 If annealed ... Yes
 Dimensions ... As per plan
 Progress on Inspection ... Inspected and tested
 Date when Inspected ... 3/5/1930 5/20/5/1930

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tens per square inch

286

Extension per cent. ...

33

Cold Bending Test—

Angle before fracture

180

Drop Test—

Weight from ground ...

Hammering Test—

If made according to Rules and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 10/6 Keighly 14
 To be paid at Gs. Mon. ak.

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Lloyd's Register Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 11, 25. T.

007553-007562-0220

Expenses (if chargeable) £

19

Surveyor to Lloyd's Register