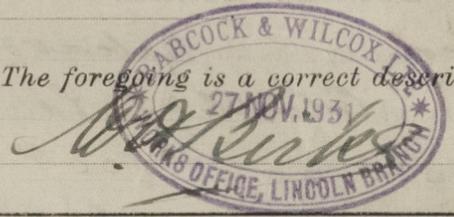


Crown stays: Material Tensile strength Diameter at body of stay or over threads
 No. of threads per inch Area supported by each stay Working pressure by rules
Screw stays: Material Tensile strength Diameter at turned off part or over threads No. of threads per inch
 Area supported by each stay Working pressure by rules Are the stays drilled at the outer ends
Tubes: Material *S.P. mild steel* External diameter plain *3 1/4 to 2 1/4* Thickness *6 B.W.S.*
 No. of threads per inch Pitch of tubes *7" staggered* Working pressure by rules
Manhole Compensation: Size of opening in shell plate *18"* Section of compensating ring *4 1/2" x 1"* No. of rivets and diameter of rivet holes *44 - 15/16"* Outer row rivet pitch at ends *3.16"* Depth of flange if manhole flanged *3 1/4"*
Uptake: External diameter *2'-7 1/4"* Thickness of uptake plate *5/8"*
Cross Tubes: No. External diameters Thickness of plates

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with

The foregoing is a correct description,



Manufacturer.

Annual Survey Request

Dates of Survey During progress of work in shops - *1931. Sept 18, 6, 22, 9, 15, 23, 28, Nov 13, 17, 25, 27, Dec 4.* Is the approved plan of boiler forwarded herewith *no 4/9/31*
 while building During erection on board vessel - Total No. of visits *11*
 (If not state date of approval.)

Is this Boiler a duplicate of a previous case *Yes* If so, state Vessel's name and Report No. *Mitsubishi, Zora Kaisha Co. 9 mo. Rpt. No. 17717 Yard No 501*

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

This boiler has been built under special survey and in accordance with the Rules and approved plan as per Secretary's letter dated 4th September, 1931. Upon completion it was tested under hydraulic pressure to 200 lbs per sq inch and found satisfactory. The materials and workmanship are good.
This boiler has now been shipped to Nagasaki.

Survey Fee ... £ 4 : 4 When applied for, *8-12-1931*
 Travelling Expenses (if any) £ 1 : 19 When received, *31. 3. 1932*

W. H. Kenlay
Engineer Surveyor to Lloyd's Register of Shipping.

WED. 19 APR 1933

Committee's Minute

Assigned

Not for classing Committee
See Nag. 1878



Lloyd's Register
Foundation