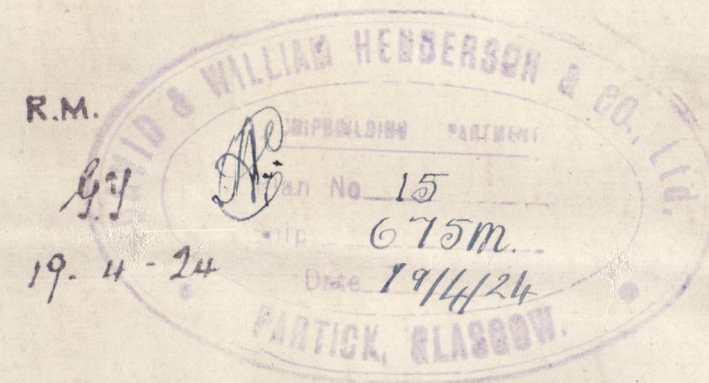


# PLAN OF STERNFRAME.

S. S. M. V. N° 675 M.

SCALE  $\frac{1}{2}$ " = ONE FT. DETAILS 3" = ONE FT.

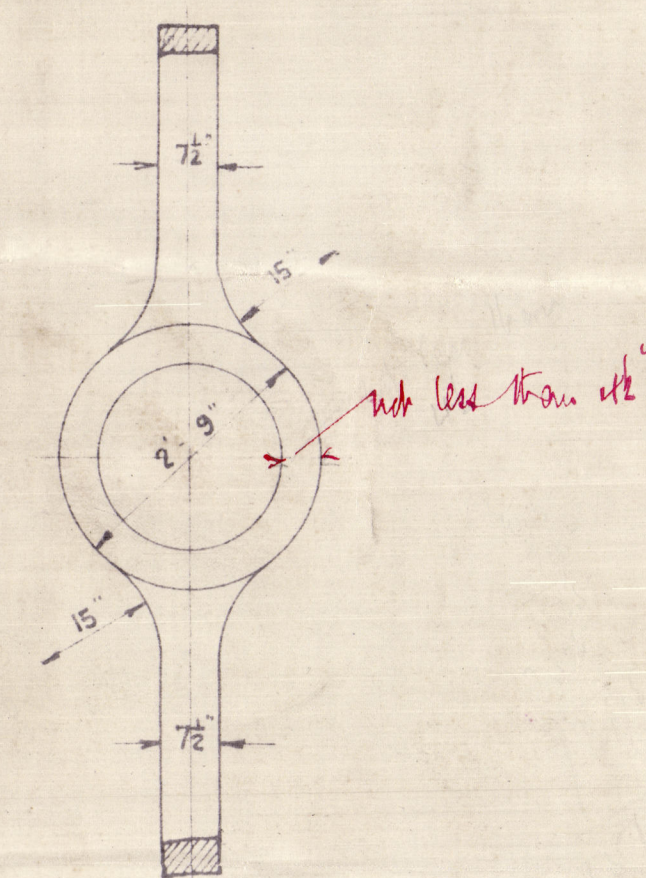
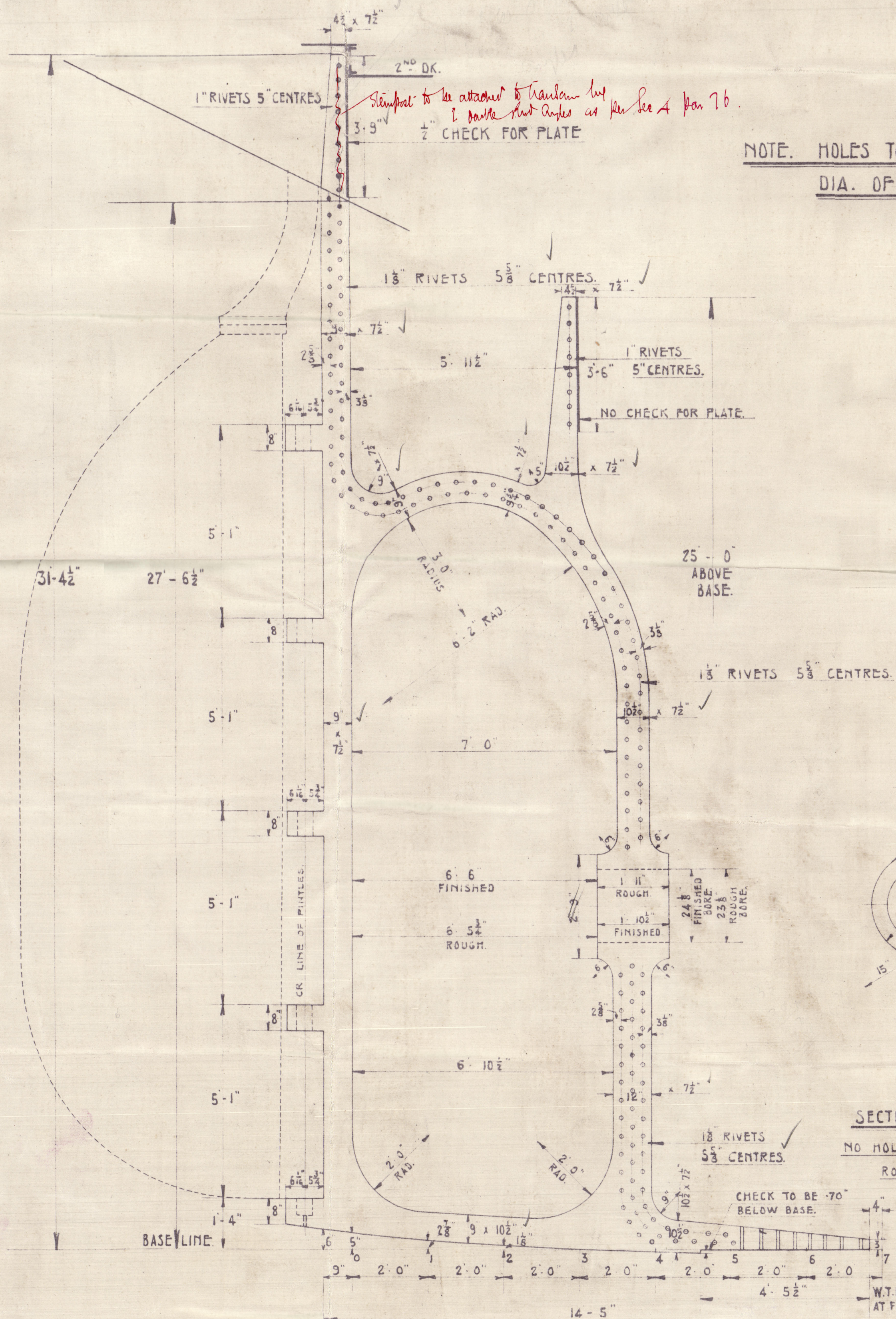
STEEL FORGING.



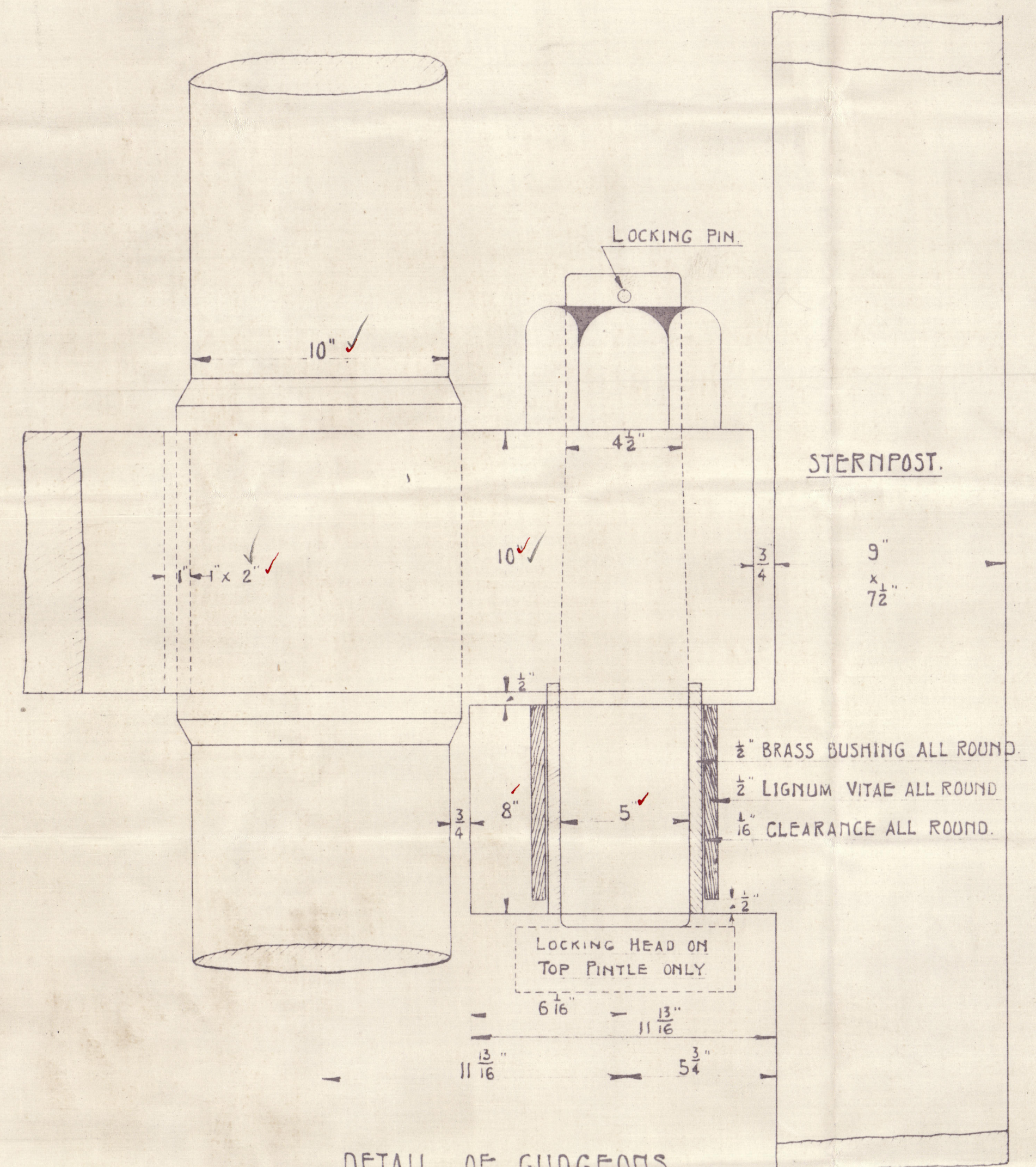
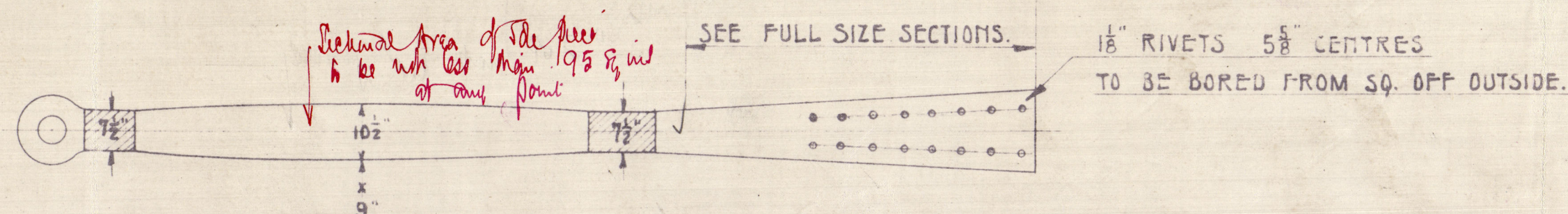
$A \times D = 133.82 \times 3.72 = 497.81$  SPEED 10 KNOTS.

RUDDER STOCK 10" DIA. RULE SIZE.

NOTE. HOLES TO BE DRILLED  $\frac{1}{16}$ " LARGER THAN DIA. OF RIVETS.

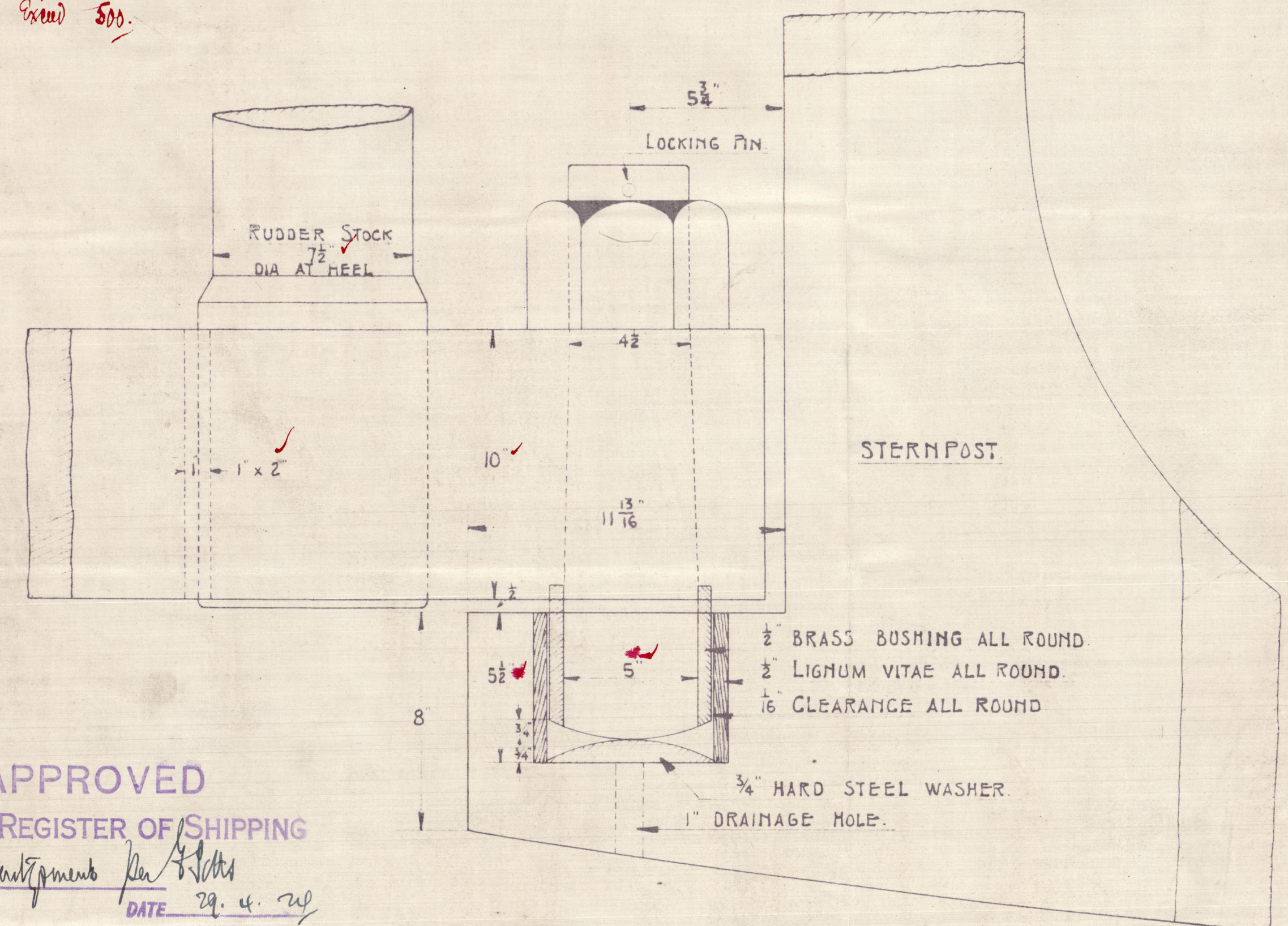


SECTION THRO BOSS.  
NO HOLES TO BE BORED  
ROUND BOSS.



DETAIL OF GUDGEONS.  
SCALE 3" = ONE FOOT.

*Condition of gudgeons to be approved  
as the committee that A & D does  
not know 500.*



APPROVED  
LLOYD'S REGISTER OF SHIPPING  
*Management Per [Signature]*  
DATE 29. 4. 24

DETAIL OF BOTTOM GUDGEON.  
SCALE 3" = ONE FOOT.



N<sup>o</sup>. 675 m.

Stern Frame

"Sikisan Maru"

ex

Thistleros

675

GLASGOW REPORT No. 44511



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Lloyd's Register  
Foundation

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