

SHIP NO 552-53. "RUDDERPOST & RUDDER"
SCALE: $\frac{3}{4}$ " & 3" = 1' - 0".

RUDDER POST UPPER PART OF FORGED MILD STEEL.
 LOWER PART OF MILD CAST STEEL.
 RUDDER HEAD AND MAIN PIECE OF FORGED MILD STEEL WITH FORGED ARMS
 STRUNG ON AND KEYS TO MAIN PIECE.
 PILE OF MANGEL METAL FITTED COMPLETE AS SHOWN
 RIVET HOLES TO BE CAREFULLY MARKED AND BORED
 DIAMETER AND SPACING ACCORDING TO THIS PLAN.
 MATERIALS TO BE TESTED TO RULES.

SPEED OF VESSEL	13 KNOT.
RUDDER AREA.	140 SQ. FEET.

DETAILS OF RUFIDERARM & GUDGEON.
SCALE: 3" = 1'-0".

SCALE: 3" = 1'-0"

LOCKING PINTLE FOR NO. 1 GUDGEON ONLY
GORE. 1 1/2 x 1/2 SCREWS OF MUNTZ METAL

DETAIL OF HEEL PINTLE. SCALE 3"=1'-0"

SCALE. 3"=1'-0"

RUDDERPOST
SCALE $\frac{3}{4}" = 1'-0"$

SCALE $\frac{3}{4}" = 1'-0"$

LOOKING FORWARD

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AND MUST ON NO ACCOUNT BE COPIED OR
DISCLOSED FOR ANY THIRD PERSON.
COPENHAGEN. DATE: 4-9-28

AKTIESELSKABET
BURMEISTER & WAIN MASKIN- OG SKIBSBYGGERI.

AKTIESELSKABET.

BASELINE.	BURMEISTER & WAINZ. MASKIN- & SKIBBYGGERI.
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BYDNING NR. 552-53.
TEGNING NR. B.15.

TRQNET AF. 5.18.

154 KALKERSETAF. 17
EFTERSÆT AF. 13

DATE 25-1-28.
SCALE $\frac{3}{4}" \& 3" = 1'-0"$

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Burmeister & Wain
Copenhagen.

Yard Nos. 552/553.

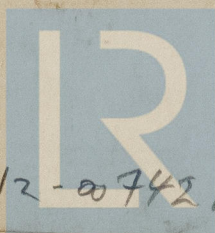
Amended Plan of
Sternframe & Rudder.



{ m/s. "Santa Inez",
Burmeister & Wain No. 552
Copenhagen Report: 7942

{ m/s. "Santa Rita"
Burmeister & Wain No. 553
Copenhagen Report:
No. 7981

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