

REPORT ON BOILERS.

No. 5415.

Received at London Office 25 JAN 1935

Date of writing Report 18th December 1934 When handed in at Local Office 18/12/1934 Port of Yokohama

No. in Survey held at Uraga. Date, First Survey 13th December 1933 Last Survey 10th December 1934

Reg. Book 81734 on the Single Screw M/V "NARUTO MARU" (Number of Visits 21.) Gross 7142 Tons Net 4246

Built at Yokohama By whom built Yokohama Dock Co Ltd Yard No. 222 When built 1934-12

Engines made at do. By whom made do. Engine No. 4704 When made 1934

Boilers made at Uraga By whom made Uraga Dock Co Ltd Boiler No. ✓ When made 1934

Owners Nippon Yusen K. K. Port belonging to Tokio

VERTICAL DONKEY BOILER.

Made at Uraga By whom made Uraga Dock Co Ltd Boiler No. ✓ When made 1934 Where fixed above thrust recess.

Manufacturers of Steel Imperial Steel Works, Japan.

Total Heating Surface of Boiler 632.4 sq ft. Is forced draught fitted No. ✓ Coal or Oil fired oil & kerosene gas.

No. and Description of Boilers One, Thimble Tube. Working pressure 7 Kg/cm²

Tested by hydraulic pressure to 14 Kg/cm² ✓ Date of test 13th July 1934 No. of Certificate 41

Area of Firegrate in each Boiler ✓ No. and Description of safety valves to each boiler 2-70 mm dia Spring loaded.

Area of each set of valves per boiler { per rule 8.27 sq in as fitted 10.95 sq in Pressure to which they are adjusted 7 Kg/cm² Are they fitted with easing gear Yes.

State whether steam from main boilers can enter the donkey boiler ✓ Smallest distance between boiler or uptake and bunkers or woodwork ✓

Is oil fuel carried in the double bottom under boiler ✓ Smallest distance between base of boiler and tank top plating

Is the base of the boiler insulated - Largest internal dia. of boiler 2600 mm Height 4400 mm

Shell plates: Material Steel Tensile strength 44/55 Kg/mm² Thickness 14 mm ✓

Are the shell plates welded or flanged No. ✓ Description of riveting: circ. seams { end S.R.D.R. Lap. intr. S.R. Lap. long. seams D.R. D.B.S. ✓

Dia. of rivet holes in { circ. seams 26.5 mm Pitch of rivets 55 x 70.3 mm Percentage of strength of circ. seams { plate 51.8 x 62.4 rivets 52.5 x 91.5 of Longitudinal joint { plate 77 rivets 136 combined 99.5

Working pressure of shell by rules 8.1 Kg/cm² Thickness of butt straps { outer 14 mm inner 16 mm ✓

Shell Crown: Whether complete hemisphere, dished partial spherical, or flat Flat. Material Steel

Tensile strength 41/47 Kg/cm² Thickness 25 mm ✓ Radius - Working pressure by rules -

Description of Furnace: Plain, spherical, or dished crown plain ✓ Material Steel Tensile strength 41/47 Kg/mm² ✓

Thickness 30 mm ✓ External diameter { top 1620 mm Length as per rule 2550 mm Working pressure by rules 14.7 Kg/cm² ✓

Pitch of support stays circumferentially ✓ and vertically ✓ Are stays fitted with nuts or riveted over ✓

Diameter of stays over thread ✓ Radius of spherical or dished furnace crown - Working pressure by rule -

Thickness of Agee Ring 25 mm ✓ Diameter as per rule { D a. ✓ Working pressure by rule -

Combustion Chamber: Material ✓ Tensile strength Thickness of top plate

Radius if dished Working pressure by rule Thickness of back plate Diameter if circular

Length as per rule Pitch of stays Are stays fitted with nuts or riveted over

Diameter of stays over thread included in furnace Working pressure of back plate by rules

Tube Plates: Material { front Tensile strength Thickness Mean pitch of stay tubes in nests back

If comprising shell, Dia. as per rule { front Pitch in outer vertical rows Dia. of tube holes FRONT { stay BACK { stay plain plain

Is each alternate tube in outer vertical rows a stay tube Working pressure by rules { front back

Girders to combustion chamber tops: Material ✓ Tensile strength

Depth and thickness of girder at centre Length as per rule

Distance apart No. and pitch of stays in each Working pressure by rule

Crown stays: Material ☒ Tensile strength _____ Diameter ☒ at body of stay, or over threads _____
No. of threads per inch _____ Area supported by each stay _____ Working pressure by rules _____

Screw stays: Material ☒ Tensile strength _____ Diameter ☒ at turned off part, or over threads _____ No. of threads per inch _____
Area supported by each stay _____ Working pressure by rules _____ Are the stays drilled at the outer ends ☒

Tubes: Material Steel Thimble Tubes External diameter ☒ 82.55 mm Thickness ☒ 6 L.S.G.
No. of threads per inch ☒ Pitch of tubes 203.6 x 139 mm Working pressure by rules 19.3 Kg.

Manhole Compensation: Size of opening in shell plate 445 x 546 mm Section of compensating ring 225 x 14 mm No. of rivets and diameter _____
of rivet holes 36 @ 28.5 mm Outer row rivet pitch at ends 140 mm Depth of flange if manhole flanged ☒

Uptake: External diameter 1032 mm Thickness of uptake plate 16 mm

Cross Tubes: No. ☒ External diameters _____ Thickness of plates _____

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with yes.

The foregoing is a correct description.

E. H. One U.D.C. Manufacturer

Dates of Survey ☒ During progress of work in shops - 13/12/33, 10, 23, 26/11, 17/3, 10/4, 24, 28/5, 9, 15/6, 2, 13/7/34
☒ During erection on board vessel - 28/12, 18/10, 5, 19, 24/11, 10/12/1934

Is the approved plan of boiler forwarded herewith 24/5/33
(If not state date of approval.)

Total No. of visits 21

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This Boiler has been built under Special Survey in accordance with the Rules, and approved plan. Material and Workmanship good. On completion of fitting on board, the Boiler was examined under full working conditions, and also accumulation trials were carried out with satisfactory results.

The Donkey Boiler of this Vessel is eligible in my opinion to be classed with the machinery + L.M.C. 12.34

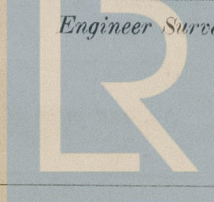
Survey Fee £ 5-5-0 : When applied for, 20th Dec. 1934
Travelling Expenses (if any) £ ☒ : When received, 19

E. H. MacDonald
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute TUE. 29 JAN 1935

Assigned

See other Ayl - JKa - 5415



Lloyd's Register
Foundation