

PATENT CANTILEVER FRAMING
TO CLASS AT LLOYDS 100 A.I.
CENTRE GIRDER WATERTIGHT THROUGHOUT

NUMERALS

BREADTH 55 75

DEPTH 31 00

TRANSVERSE N° 86 75

LENGTH 400 00

LONGITUDINAL N° 37 00

L/D TO UPPER DW 12 90

BULWARK IN BRIDGE 25" THICK.
3'x12" x 1/2" HOLLOW MOLDING DOUBLE
STAYS 6" x 40' BULB PLATE.
5'x9" x 40' SINGLE LUG TO CRACK.

M. IN.

44° IN BRIDGE.

44°-38° IN POOP.

42° IN FORECASTLE.

AT POOP

KANSAS, 27°.

5°-70° 2ND

J. OUT
71' WIDE x 70' - 52' - 46' AT 24" SPACING
BUTTS TREBLE RIVETED.
SEAMS OF SIDE PLATING 6" WIDE
DOUBLE RIV'D 1" RIVETS FOR 3 L -

G. OUT
71" WIDE x 70" x 52" - 46 AT 24 SPACING
BUTTS TRIPLE RIVETED

F. OUT & IN

76' - 56' - 48' AT 24' SPACING.

BUTTS QUAD - TRESLE 68' & UNDER.

BARGE KEEL FOR 72L AMOSHOES

BULL PLATE 8' x 4' 75# 200 S. 4' x 4'

E. IN.
54" WIDE x 78" x 36" x 48"
AT 24" SPACING BUTTS OUR
- TREBLE 68" & UNDER

D. IN & OUT.
66" WIDE x 76" - 56" - 48" AT
24" SPACING BUTTS QUAD-
TREBLE 88" AND UNDER

C. OUT.
66" WIDE x 78"-56"-48" A
34" SPACING BUTTS OUR
TREBLE '68" AND UNDER

B. IN.
66" WIDE x 76" - 58" - 48"
24 SPACING BUTTS OUR
TREBLE 68" AND UNDER

A. OUT.
66" WIDE x 76" - 96" - 48"
24" SPRING BUTTS ON
TIEBLE 68" & UNDER

KEEL IN.
47 WIDE x 102' $\frac{3}{8}$ L.
AT ENDS BUTTS QU
TREBLE .76" AND UN

SECTION IN

WAY OF GOAL BU

№ 628

SECTION IN WAY OF COAL BUNKERS.

SIR RAYLTON DIXON & CO LTD
SHIPBUILDERS & ENGINEERS
CLEVELAND DOCKYARD
MIDDLESBROUGH-ON-TEES



"P.L.M 26"

Sir Raylton Dixon's 628

Midship Section as built

Mdb report No. 11266



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