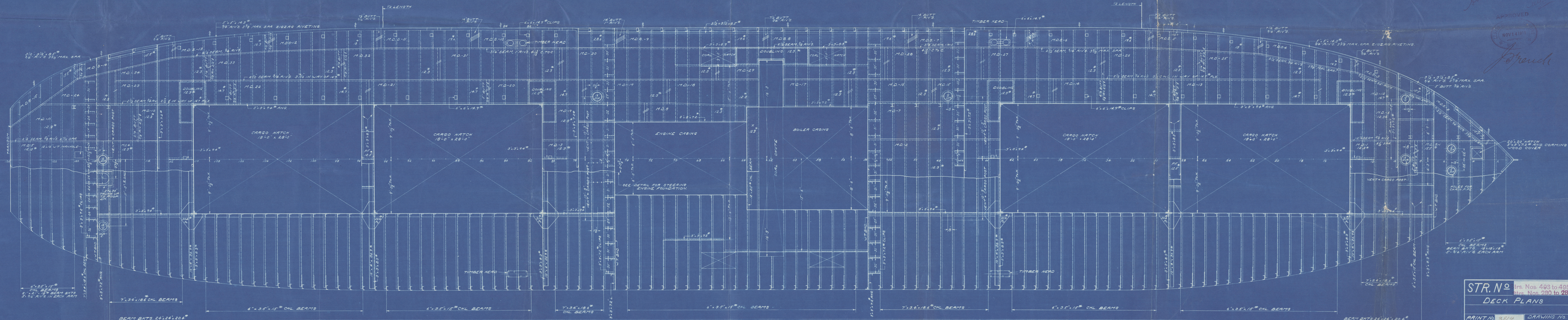
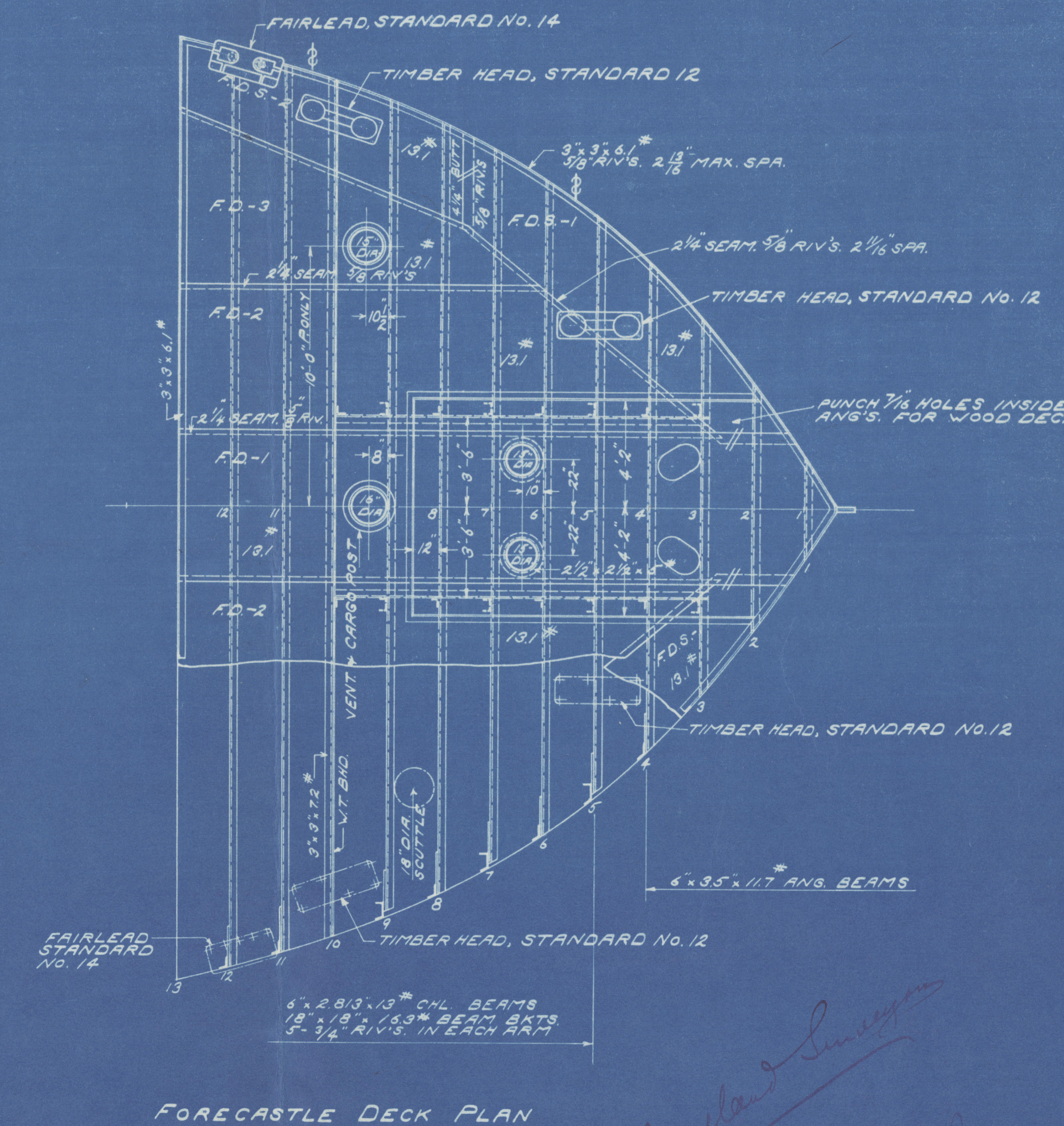


RIVETING

CONNECTIONS	DIA OF RIVETS	SARINGS OF RIVETS
QUADRUPLE 1" BUTTLAP	1"	4
TRIPLE 7/8"	3/4"	3
DOUBLE 5/8"	3/4"	3
SINGLE 3/8"	3/4"	3
DOUBLE 1/2"	5/8"	2 1/2
SINGLE 1/2"	5/8"	2 1/2
SINGLE 3/4" COSE LAP	1"	4 1/2
SINGLE 1/2"	3/4"	3 1/2
SINGLE 1/4"	5/8"	4 1/2
MAIN DK STRINGER ANG 5" x 5"	3/4"	4 1/2
BRIDGE DK STRINGER CHANNEL 3" x 3"	3/4"	4 1/2
POOP BRIDGE DK STRINGER 3" x 3"	3/4"	4 1/2
MAIN DK BEAMS	3/4"	7 1/2
POOP BRIDGE FORECASTLE DK BEAM 3"	3/4"	4 1/2



APPROVED
NOV 14 1919
J. French