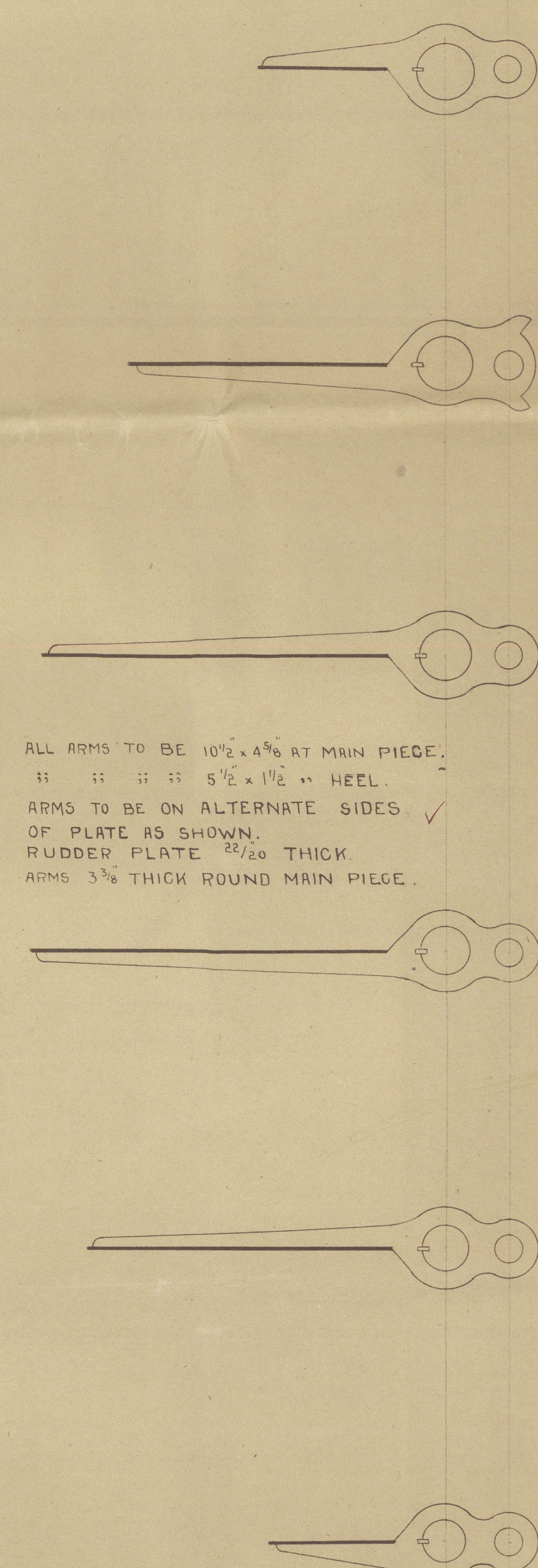


DETAIL OF PINTLES
SCALE 1/2" = 1 FOOT.

ALL ARMS TO BE $10\frac{1}{2} \times 4\frac{9}{16}$ AT MAIN PIECE.
 " " " " $5\frac{1}{2} \times 1\frac{1}{2}$ " HEEL.
 ARMS TO BE ON ALTERNATE SIDES. ✓
 OF PLATE AS SHOWN.
 RUDDER PLATE $22\frac{1}{20}$ THICK.
 ARMS $3\frac{3}{4}$ THICK ROUND MAIN PIECE.

DETAIL OF STOPPER
SCALE 1 1/2" = 1 FOOT.

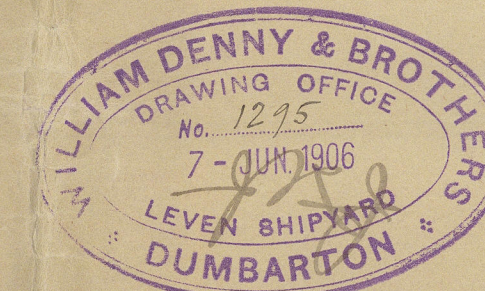


—DETAIL OF COUPLING—
—SCALE 1/2" = 1 FOOT—

RUDDER & STERNFRAME

S. S. N^o 788

SCALE $\frac{1}{2}$ " = 1 FOOT.



— ORDINARY RIVETS. —

DIA^s OF RIVETS $1\frac{1}{8}$ SPACED 5 DIA^s C^s TO C^s
RIVETS THRO' ARMS $\frac{3}{8}$ " 5 " " "

— TAP RIVETING —

DIA^R OVER THREAD $1\frac{1}{8}$
LENGTH OF THREAD $1\frac{1}{4}$
SPACING C^R TO C^R $4\frac{5}{8}$

11.6.06

225 816106

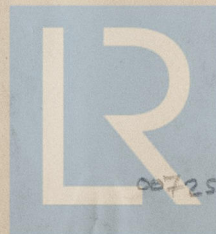
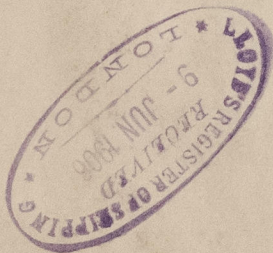
S.S. "Culna"
Ges.-N^o. 24893

4

Single plate
binder



W/h "Ryuzin" Man



© 2021

Lloyd's Register
Foundation

007257-007265-0054