

LIGNUM VITAE LINING

DETAIL OF GUDGEON BUSHINGS "Q"

DETAIL OF KEEPER "R"

AREA OF RUDDER AFT CENTER LINE OF PINTLES - 170 SQ. FT.  
 CENTER OF GRAVITY OF AREA AFT CENTER LINE OF PINTLES - 4' 0" FROM  
 SPEED - 11 KNOTS  
 LLOYD'S NUMERICAL FOR STOCK - A & D - 680

ONE SHIP

NO.	DESCRIPTION	QUANTITY	UNIT
1	UPPER PART OF STERN FRAME - CAST STEEL	1	PC
1	LOWER " " " " " "	1	PC
1	RUDDER MAIN PIECE - WOOD STEEL	1	PC
1	UPPER ARM	1	PC
1	2ND " " " " " "	1	PC
1	3RD " " " " " "	1	PC
1	4TH " " " " " "	1	PC
1	LOWER " " " " " "	1	PC
1	RUDDER PLATE	1	PC
1	" STOCK	1	PC
8	COUPLING BOLTS	8	PC
1	FEATHER FOR COUPLING	1	PC
1	UPPER PINTLE	1	PC
4	LOWER PINTLES	4	PC
1	SLEEVE FOR UPPER PINTLE - COMP.	1	PC
4	SLEEVES FOR LOWER PINTLES - COMP.	4	PC
5	BUSHINGS FOR GUDGEONS - COMP. LINED WITH LIGNUM VITAE	5	PC
5	KEEPER FOR BUSHINGS - COMP.	5	PC
5	SPLIT PINS FOR PINTLES - COMP.	5	PC
2	3/4 x 12" FILLISTER HEAD MACH. SCREW - STEEL	2	PC

Copy approved  
 Edward Leland  
 per H.A.C.  
 12/1/16

UNION IRON WORKS CO.  
 SAN FRANCISCO, CAL.  
 HULL DEPT.

STERN FRAME AND RUDDER

502

2451 1915 ONE 35" (HULL #122)  
 4651 1915 TWO HULL #127 & 130

25/56

JOHNSON 5/20/16

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*Her Fame & Madder*

*129-130-140-141*

Reconcavo

S. fo. 2426

HULL 129

HULL 130

HULL 140

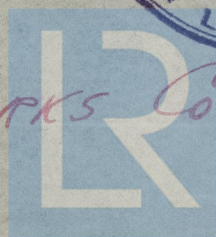
HULL 141

143, 144, 145, & 146.

UNION IRON WORKS  
CO.

148. 149.

*Union Iron Works Co.*



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007219-007234-0092



Stern frame + Rudder  
Bethlehem Shipbuilding Co. Hulls

Hull N <sup>o</sup>	Name	San Francisco Rpt. N <sup>o</sup>
129	H. C. Folger	2426
130	J. W. Van Dyck	2449
140	Wilhelm Jelene	2577
141	George G. Henry	2530
143	J. E. O'Neill	2641
144	Herbert L. Pratt	2675
145	S. M. Spaulding	2687
146	Paul H. Harwood	2718
147	W. S. Rheum	2822
148	W. M. Irish	2721
149	W. M. Burton	2769

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