

REPORT ON MACHINERY.

FMBD 2953

Date of writing Report July 21st 1920 When handed in at Local Office

Port of Kobe

Received at London Office

FRI. DEC. 3 1920

No. in Survey held at Japana Dockyard, Uno Date, First Survey 15th Dec 1919 Last Survey 3rd August 1920
Reg. Book. on the Steel Single Screw Steamer "TONE MARU" (Number of Visits 31)Master Y. Ichiro Built at Japana Dockyard By whom built Mitsui Bussan Kaisha Tons { Gross 4070.10
Net 2512.65

Engines made at Japana Dockyard By whom made Mitsui Bussan Kaisha When built 1920

Boilers made at Kobe By whom made Kobe Steel Works, Ltd when made 1920

Registered Horse Power 350 Owners Tokio Kaum Kabushiki Kaisha Port belonging to Itozaki

Nom. Horse Power as per Section 28 349.43 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted yes

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders Three No. of Cranks 3

Dia. of Cylinders 23" 38" 64" Length of Stroke 48" Revs. per minute 85.25 Dia. of Screw shaft as per rule 13 13/16" Material of steel
as fitted 13 13/8" screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube yes Is the after end of the liner made water tight

in the propeller boss yes If the liner is in more than one length are the joints burned If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two

liners are fitted, is the shaft lapped or protected between the liners Length of stern bush 4'-10"

Dia. of Tunnel shaft as per rule 12.49 Dia. of Crank shaft journals as per rule 13.15 Dia. of Crank pin 14" Size of Crank webs 2 1/2" x 2 1/4" Dia. of thrust shaft under

collars 13.375 Dia. of screw 16'-6" Pitch of Screw 17'-6" No. of Blades 4 State whether moveable yes Total surface 90"

No. of Feed pumps 2 Weirs Diameter of ditto 4 1/2" Stroke 24" Can one be overhauled while the other is at work yes

No. of Bilge pumps 2 Diameter of ditto 4 1/2" Stroke 24" Can one be overhauled while the other is at work yes

No. of Donkey Engines 4 Sizes of Pumps Ballast 10 1/2" x 8" x 21" No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room 4 @ 3 1/2" In Holds, &c. Nos. 1, 2, 3 + 4 two @ 3 1/2"

Tunnel Well one @ 3"

No. of Bilge Injections 1 sizes 8" Connected to condenser, or to circulating pump Can be Is a separate Donkey Suction fitted in Engine room & size 1'-3 1/2"

Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes Are the shutces on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks Both

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line yes

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes

What pipes are carried through the bunkers 4 Bilge Suction How are they protected Wood casing

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges yes

Is the Screw Shaft Tunnel watertight yes Is it fitted with a watertight door yes worked from Eng. Rm. platform

BOILERS, &c.—(Letter for record S) Manufacturers of Steel Carnegie Steel Co. Pa. U.S.A.

Total Heating Surface of Boilers 4557.63 Is Forced Draft fitted yes No. and Description of Boilers 2 Single Ended Scotch

Working Pressure 200 lbs. Tested by hydraulic pressure to 400 lbs. Date of test 22-12-19 No. of Certificate 22-12-19

Can each boiler be worked separately yes Area of fire grate in each boiler 54.995 No. and Description of Safety Valves to

each boiler 2 Spring loaded Area of each valve 9.621 Pressure to which they are adjusted 205 lbs. Are they fitted with easing gear yes

Smallest distance between boilers or uptakes and bunkers or woodwork 1'-1 1/2" Mean dia. of boilers 14'-0" Length 11'-6" Material of shell plates Steel

Thickness 1 1/16" Range of tensile strength 28 to 32 tons Are the shell plates welded or flanged No Descrip. of rivets cir. seams Double rivet.

long. seams Double rivets Diameter of rivet holes in long. seams 1 3/8" Pitch of rivets 8 5/8" Lap of plates or width of butt straps 31"

Per centages of strength of longitudinal joint rivets 97.49 Working pressure of shell by rules 209 lbs. Size of manhole in shell 16" x 12"

Size of compensating ring 48 x 36 x 1 1/16 No. and Description of Furnaces in each boiler 3 Morrison's Material steel Outside diameter 44 1/4"

Length of plain part top 19 1/2" Thickness of plates bottom 1 3/32 Description of longitudinal joint Weld No. of strengthening rings

Working pressure of furnace by the rules 213 lbs. Combustion chamber plates: Material steel Thickness: Sides 1 1/16" Back 1 1/16" Top 1 1/16" Bottom 1 1/16"

Pitch of stays to ditto: Sides 7 1/4" x 10 1/8" Back 8 1/2" x 8 1/2" Top 9" x 8 3/8" If stays are fitted with nuts or riveted heads Others N + W Working pressure by rules 209 lbs.

Material of stays steel Area at smallest part 2.03 Area supported by each stay 80.75 Working pressure by rules 226 lbs. End plates in steam space:

Material steel Thickness 1 3/16" Pitch of stays 16 3/4" x 19" How are stays secured Double nuts + washers Working pressure by rules 208 lbs. Material of stays steel

Area at smallest part 8.12 Area supported by each stay 318.25 Working pressure by rules 265 lbs. Material of Front plates at bottom steel

Thickness 3/4" Material of Lower back plate steel Thickness 1/16" Greatest pitch of stays 17" x 10" Working pressure of plate by rules 230 lbs.

Diameter of tubes 3" Pitch of tubes 4 1/2" x 4 1/4" Material of tube plates steel Thickness: Front 1 3/16" Back 3/4" Mean pitch of stays 8.375"

Pitch across wide water spaces 13 3/8" Working pressures by rules 230 lbs. Girders to Chamber tops: Material steel Depth and

thickness of girder at centre 9" x 1 1/2" Length as per rule 28 3/4" Distance apart 8 3/8" Number and pitch of stays in each 2 @ 9 1/2"

Working pressure by rules 279 lbs. Steam dome: description of joint to shell % of strength of joint

Diameter Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes

Pitch of rivets Working pressure of shell by rules Crown plates Thickness How stayed

SUPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to

Date of Test Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve Pressure to which each is adjusted Is Easing Gear fitted

007139-007149-0163

IS A DONKEY BOILER FITTED?

No

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:—

- 4 Connecting rod top end bolts + nuts.
- 2 Connecting rod bottom end bolts + nuts.
- 2 Main bearing bolts + nuts.
- 1 Set of coupling bolts + nuts.
- 1 Set of feed-bilge pump valves.
- 1 Set of packing rings for each piston.

A quantity of assorted bolts + nuts
Iron of various sizes.

- 1 Valve spindle
- 2 Eccentric rods.
- 1 Set Crosshead brasses.
- 1 Set Crank-pin brasses.

a quantity of spare gear for the various
auxiliary engine.

The foregoing is a correct description.

FOR MITSUI BUSSAN KAISHA, LTD.

Propeller blade

T. Okubo

For Manager.

Manufacturer.

SHIP BUILDING DEPARTMENT.

Dates of Survey while building

During progress of work in shops --
During erection on board vessel --
Total No. of visits

DEC 15 1919. 1920 JAN 9 23. MAR 12 17 31. APR 2 6 29. MAY 10 15 20 27 28. JUNE 15 16 17.

JUNE 24 25 26. JULY 2 6 11 15 21 23 27 29. AUG 3.

Is the approved plan of main boiler forwarded herewith?

yes

" " " donkey " " "

Dates of Examination of principal parts—Cylinders 25-6-20 Slides 25-6-20 Covers 25-6-20 Pistons 6-7-20 Rods 6-7-20

Connecting rods 6-7-20 Crank shaft 12-3-20 Thrust shaft 23-1-20 Tunnel shafts 9-1-20 Screw shaft 9-1-20 Propeller 15-6-20

Stern tube 15-6-20 Steam pipes tested 15-7-20 Engine and boiler seatings 27-5-20 Engines holding down bolts 15-7-20

Completion of pumping arrangements 18-7-20 Boilers fixed 10-5-20 Engines tried under steam 21-7-20

Completion of fitting sea connections 18-6-20 Stern tube 17-6-20 Screw shaft and propeller 17-6-20

Main boiler safety valves adjusted 21-7-20 Thickness of adjusting washers Lock nuts.

Material of Crank shaft Steel Identification Mark on Do. LLOYDS 23-1-20 Y.J.B.

Material of Tunnel shafts Steel Identification Marks on Do. LLOYDS 23-1-20 Y.J.B.

Material of Steam pipes Copper Test pressure 400 lbs. Liner fitted 30-3-20

Is an installation fitted for burning oil fuel? no Is the flash point of the oil to be used over 150°F. ✓

Have the requirements of Section 49 of the Rules been complied with?

Is this machinery duplicate of a previous case? yes If so, state name of vessel S/S. KISO MARU (Kobe Rpt. No. 2899)

General Remarks (State quality of workmanship, opinions as to class, &c.)

The Machinery has been made & fitted under special survey in accordance with the requirements of the rules & the materials & workmanship are good.

The Machinery is eligible in my opinion for the notation L.M.C. 8-20.

It is submitted that this vessel is eligible for THE RECORD. + L.M.C. 8. 20 F.D

When applied for, July 31st 1920

When received, Sept 1920

The amount of Entry Fee ... Gen 30.-

Special ... £ 650.-

Donkey Boiler Fee ... £

Travelling Expenses (if any) £ 154.-

Committee's Minute

Assigned

CERTIFICATE WRITTEN

10/10/23

TUE. 7 DEC. 1920

+ L.M.C. 8. 20

Engine Surveyor to Lloyd's Register of Shipping.

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