

MIDSHIP SECTION.

SCALE 1/2 IN. TO ONE FT.

PRINCIPAL DIMENSIONS		
LENGTH BETWEEN P.P.		345'-0"
BREADTH MOULDED		50'-0"
DEPTH MOULDED TO UPP. DK.		29'-6 1/2"
HEIGHT BETWEEN UPP & 2ND DKS		8'-6"
" " " & BR. DKS		1'-9"

<u>EQUIPMENT NUMBER</u>	
<u>LONGITUDINAL NO.</u>	27275.70
POOP $(33.39 \times 7.75 \times \frac{1}{2})$	= 193.50
BRIDGE $(74.25 \times 7.75 \times \frac{1}{2})$	= 431.58
PILE $(40.46 \times 7.75 \times \frac{1}{2})$	= 235.17
OK. HOUSE $(23.00 \times 24.75 \times 7.75 \times \frac{1}{2})$	= 181.15
	28377.11

EQUIPMENT		
2 POWER ANCHORS (STOCKLESS)		5 1/2 CWT EACH
1 "	(")	14 1/2 "
1 STREAM "	(COMMON)	6 "
1 KEDGE "	(")	16 " EX-ST
270 FATHOMS 2 1/2 " STUD CHAIN CABLE		
90 "	1 1/2 " STEEL WIRE FOR STREAM ANCHOR	
120 "	1 1/2 " "	TOWLINE
2 COILS OF 90 FATHOMS OF 1" MANILA		
" " 90 "	1 " "	

ROW OF RIVETS IN BUTTS		$\frac{1}{2} \times$	AT ENDS.
BRIDGE DK STRINGER PLATE	"	2	
" " PLATE	"	2	
UPPER DK. STRINGER PLATE	"	3	2
" " PLATE	"	2	1
SECOND DK. STRINGER PLATE	"	3	2
" " PLATE	"	2	1
SHEER STRAKE	"	4	3
STRAKE BELOW SHEER STRAKE	"	4	3
SIDE PLATING	"	3	3
BOTTOM " "	"	4	3
KEEL	"	4	4-3
MIDDLE STRAKE OF INNER BOTTOM	"	3	2
INNER BOTTOM PLATING	"	2	1
MARGIN PLATE	"	3	2
CENTRE GIRDER PLATE	"	3	3

RIVETING IN SHELL TO FRAMES
RIVETS $\frac{3}{8}$ " & 1" DIA AT BOTTOM & SIDE RESPECTIVELY SPACE 6 DIA APART.
EXCEPT IN PEAK TANKS & BOTTOM $\frac{3}{8}$ L. & FORWARD.
WHERE $1\frac{1}{2}$ DIA. APART.

RIVETING IN DK. PLATING TO BEAMS

SECOND DK.

RIVETS $\frac{3}{8}$ DIA. THROUGHOUT SPACED 6 DIA APART

AT FR. SPACE 33" & 7 DIA. APART AT FR. SPACE 21" & 24"

UPPER DK.

RIVETS $\frac{3}{8}$ DIA. THROUGHOUT SPACED 6 DIA APART


AT FR. SPACE 33" & 7 DIA. APART AT FR. SPACE 21" & 24"

DOVE
SEN
3

<u>CASTING & FORGING</u>	
<u>STEM</u>	<u>10" x 2 3/4"</u>
<u>FORGED STEEL</u>	
<u>STERN FR</u>	<u>10" x 7"</u>
<u>PROPELLER POST</u>	<u>9" x 7"</u>
<u>RUDDER</u>	<u>CAST STEEL</u>
<u>RUDDER FR</u>	<u>CAST STEEL AS PER PLAN</u>



MIDSHIP
SECTION

 S/S. "TONE MARU"

m B. K. 54

Rpt. No. 2953.



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Foundation

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