

## NO 8.

### STERN FRAME & RUDDER.

SCALE  $\frac{3}{4}$  &  $1\frac{1}{2}$  INCH TO ONE FOOT.

PINTLES. STEEL

STERN FRAME. CAST STEEL

ROUGH BORE 18.  
FINISHED DIA. 19 $\frac{3}{8}$ "

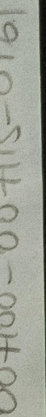
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