

18 SEP 1940

Rpt. 8.

(Received at London Office SEP 11 1940)

DISCLOSED

RAY No.

No. 6947

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 17th July 40 When handed in at Local Office 17th July 40. Port of YOKOHAMA

No. in Reg. Book. 30168 Survey held at YOKOHAMA Date, First Survey 28th June, Last Survey 6th July, 1940.
(No. of Visits Four)
on the ~~Wood, Iron or Steel~~ S.S. "NAGATO MARU"
Tonnage:— Built at Kobe By whom Kawasaki Dkyd Co, Ltd. When 1918 - 7
GROSS 5901 Owners Nippon Yusen K.K. Owners' Address *
UNDER DK. 5586 Managers * Port belonging to Tokyo
NET 4325

ed Afloat or in Dry Dock? Both Name of Dock Asano Dock. Destined Voyage *

or DBa * feet; uE&B * feet; f * feet }
Capacity * tons. FPT * tons; APT * tons; MT * feet * tons.

N.B.—All alterations in the existing records of tanks should be underlined.

Last Report, No. 11456 Port Kob

(Periodical Surveys, when held, must be reported in detail and serialim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined *

Was a damage report made by anyone else? If so, by whom? *

REPAIRS, OR EXAMINATION AS PER RULE, FOR Annual Survey.

Annual Survey.

Now done:— Ship placed in dry dock, hull, bottom, stern frame, & rudder cleaned, examined, found or now placed in good condition and recoated.
Rudder lifted and replaced.
Decks, Hatchways, hatches & supports, vents & coamings, holds & tween deck spaces, and casings, etc., examined and found or now placed in good condition.
Ash shoot & plating in way of same specially examined and found or now placed in good condition.
Cables ranged and examined.

P.T.O.

SUMMARY OF DAMAGE REPAIRS:—	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:—
Renewed ...								
Removed and Faired or Repaired ...				X				
Faired or Repaired in place ...								

PRESENT CONDITION OF THE	P.E.G. Part examined—Good. G = Good.
Decks ...	G
Caulking of Decks ...	G
Coamings ...	G
Beams & Fastenings ...	P.E.G.
Outside Plating ...	G
" " in way of sidelights ...	X
Frames ...	P.E.G.
Reverse Frames ...	X
Longitudinals ...	X
Transverses ...	X
Floors ...	X
Keelsons ...	X
Stringers ...	X
Inner Bottom Plating ...	X
Have the Tanks been examined internally? (See Rpt)	
Have the Tanks been tested? (Rpt)	

Bulkheads ...	P.E.G.
Ceiling ...	X
Cement or Asphalt ...	X
Rudder ...	G
Steering gear and its connections ...	G
Windlass ...	G
Have pumps been examined and found efficient? ...	X
Have Sluice Valves been examined and found efficient? ...	X
Have Watertight Doors been examined and found efficient? ...	X
Have Ventilators and their Coamings been examined and found efficient? ...	Yes
Air and Sounding Pipes ...	X
Doubling Plates under Sounding Pipes ...	X

Engine Room Skylights ...	G
Coal Bunkers, Openings, Covers, &c. Efficient	
Oil Bunkers ...	X
Scuppers ...	X
Cargo Hatchways ...	G
Hatches ...	G
Flanking ...	
Caulking ...	
Treenails ...	
Breasthooks & Stems ...	
Transoms, Pointers & Crutches ...	
Timbers of Frame at openings ...	
" " at other places ...	
Stringers, Clamps & Shelves ...	
Sanding ...	

Support, or T.M. (State if on Felt.)	
When fitted, Month Year	
Boats ...	G
Masts, Yards, &c. ...	X
Condition, how ascertained (State if wedges removed)	
Equipment letter ...	"y"
Anchors, No. of ...	3B 1S
Cables (State if now ranged) ...	Yes 3-2"
" length 270 fms. mean diam. 2 1/16"	
" (on board) 270 fms. size 2 3/16"	
Chain Locker ...	Stated sufficient.
Hawsers & Warps ...	Efficient.
Standing and Running Rigging ...	
Sails ...	X

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:— "to remain as classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,38," or "to remain as classed and to have record of survey, 1,38, and the notations of ss No. 1-38."

This ship so far as now seen, is in good condition and eligible in my opinion to be continued as classed with fresh record of survey 7-40.

Survey Fee (per Section 29) £ 115.00 : Fees applied for, 23-7-1940
Special Damage or Repair Fee (if any) £ * : Received by me, 30-7-1940
(per Sec. 29)
Travelling Expenses (if chargeable) £ 5.50 :
Second Surveyor's Fee (if any) £ :

Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Character Assigned 6

TUE. 24 SEP 1940

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Cum dk w fld

BS 7.40



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Lloyd's Register Foundation

007088-007099-0156 1/2

10m.10.38.—Transfer Int. (MADE IN ENGLAND.)
71. (Surveys are requested not to write on or below the space for Committee's Minutes.)

Is Certificate required? If so, to be sent to

Sc.S. "NAGATO MARU".

Repairs, wear and tear, now done:-

Shell plating: (Plate No. from bow) the following shell plates all renewed:-

On 3rd strake (J) below Awning Deck Sheer, renewed, No.1 port and starboard.

N 4th " (H) " " " " Nos.1 & 2 port and Starboard.

" 5th " (G) " " " " " No.2 port and starboard.

" 7th " (E) " " " " " No.1 port.

" 8th " (D) " " " " " No.2 starboard.

" 9th " (C) " " " " " No.1 starboard.

Frame brackets to tank top, 7 port and 7 starboard complete with connecting angles, all renewed.

On completion of the foregoing repairs the fore peak tank was pressure tested and the remaining renewed shell plates in No.1 Hold, port and starboard, hose tested and all found satisfactory.

When Anchors or Cables are supplied, the particulars are to be reported in the following form:—

[illegible]

* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

[illegible]

Anchors: Starboard bower, anchor shackle pin renewed.

Stern frame: rudder post streamline plate, nose plate fitted.

Continued page 3.

Repairs, wear and tear, now done (continued).

Awning Deck: All deck plating between after end of No.4 and forward end of No.5

Coaming plates at after end of No.4 Hatchway and forward end of No.5 hatchway both renewed.

Side coaming plates at after end of No.4 hatchway, starboard side and at forward end of No.5 hatchway, port and starboard, each part doubled.

Hatch ground bar at forward end of No.5 hatchway renewed and at after end of No.4 hatchway part renewed.

Doubling plates on deck at port and starboard corners of after end of No.4 hatchway and forward end of No.5 hatchway all renewed (4 off).

4 winches with winches' seatings in way, also 2 hold ventilators and hatch coamings' B.A. stiffeners, all removed for access to work and replaced on completion.

On completion of these repairs, deck hose tested and found satisfactory.

Upper tween deck bunkers: Web frames, 2 port and 2 starboard part renewed.

Lower tween deck bunkers: Main frames: 2 off port side, part renewed.

Beam knees: 4 off port side renewed.

Beams: 1 off part renewed on port side.

Boiler side (sloped) casings, 5 plates, 4 stiffeners and 3 struts on starboard side, all renewed.

Deck plates, starboard side, 2 off renewed, next engine casing, also ground bar in way renewed.

Side bunker hold, starboard side, 2 side casing plates and 2 stiffeners part renewed.

Boat Deck (Casing Top) All steel plating over galley renewed.

Bunker hatch, rest bar on after coaming renewed.

A few minor repairs effected.

Interim Certificate issued - copy attached.