

PLAN NO 8

Nº 734 G.

STERN FRAME.

SCALE 1" = 1 FOOT.

DETAILS 3" = 1 FOOT.



NOTED & RETURNED



GUDGEONS TO SUIT RUDDER HEAD $3\frac{3}{4}$ " DIA. (including increase of $\frac{1}{2}$ " as per spec for 30 ft or 40 ft)

TO BE TESTED TO LLOYDS AND TO BE TO THE SATISFACTION

OF BUILDERS' & OWNERS REPRESENTATIVES. ✓

STERNFRAME TO BE OF FORGED IRON. ✓

RIVET HOLES TO BE BORED $\frac{15}{16}$ " DIA. FOR $\frac{7}{8}$ " DIA RIVETS

SPACED $4\frac{3}{8}$ " CENTRES AS SHOWN. ✓

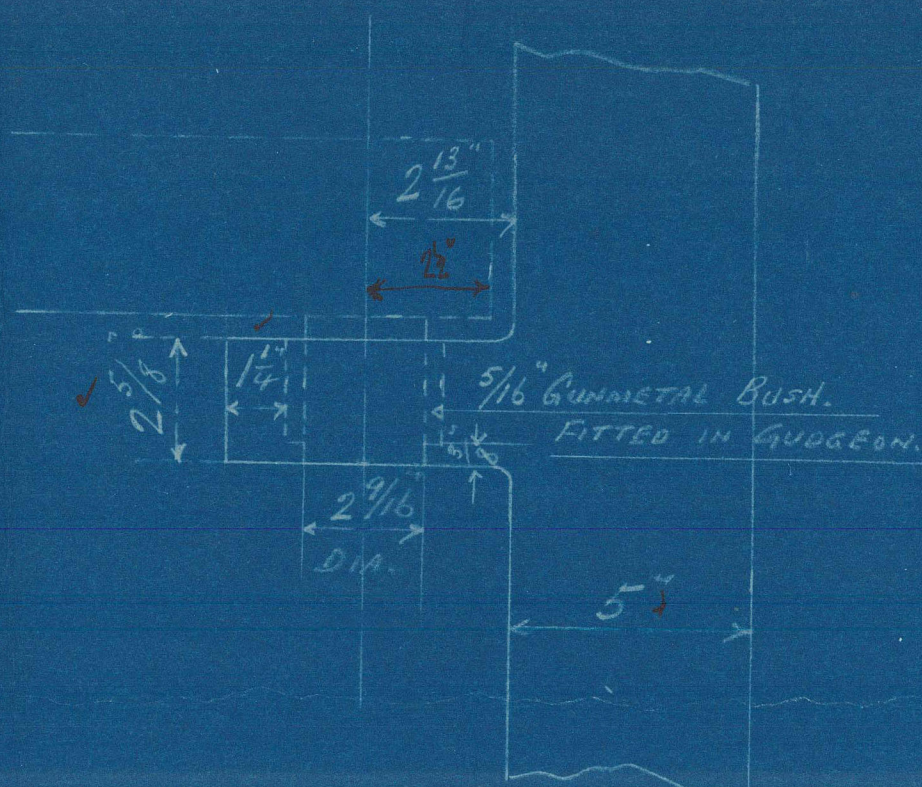
GUDGEONS TO BE BORED FOR PINTLES AND GUNMETAL

BUSHES TO BE SUPPLIED AND FITTED IN GUDGEONS. ✓

HARD STEEL CAP TO BE SUPPLIED AND FITTED IN BOTTOM GUDGEON

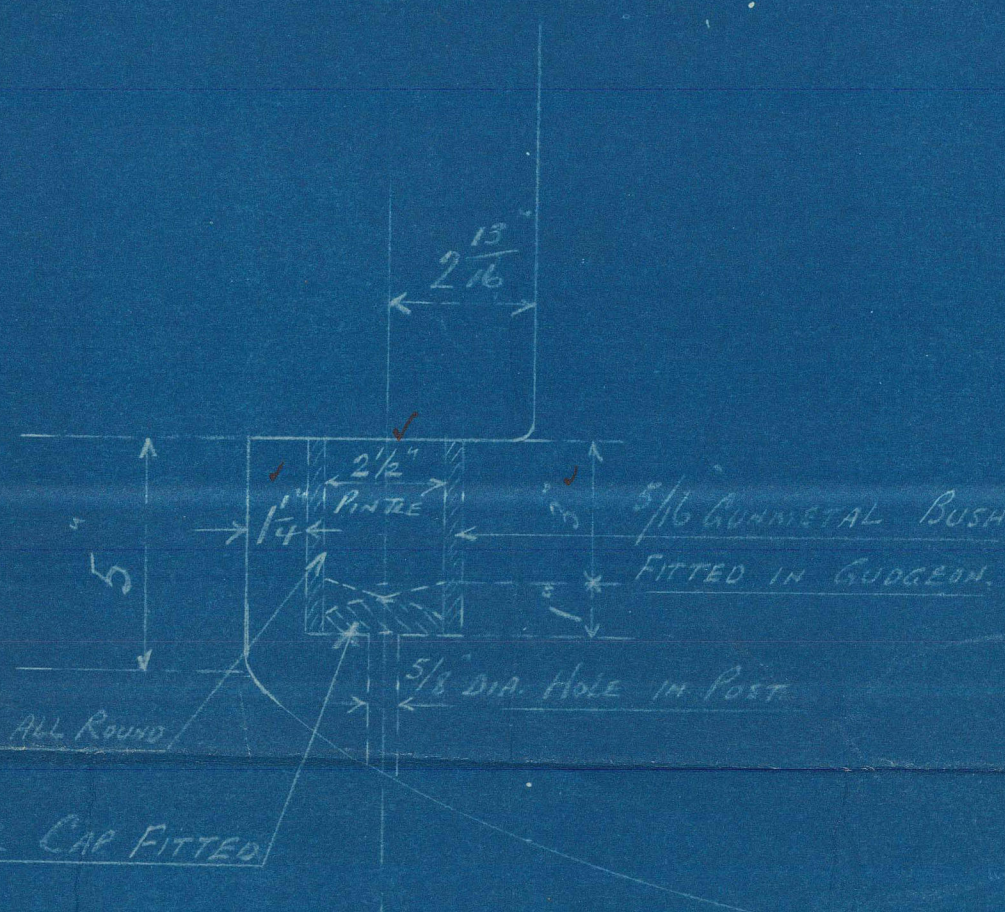
PARTS COLOURED RED TO BE MACHINED.

PROPELLER BOSS TO BE FACED SQUARE OFF C/LINE OF SHAFT.



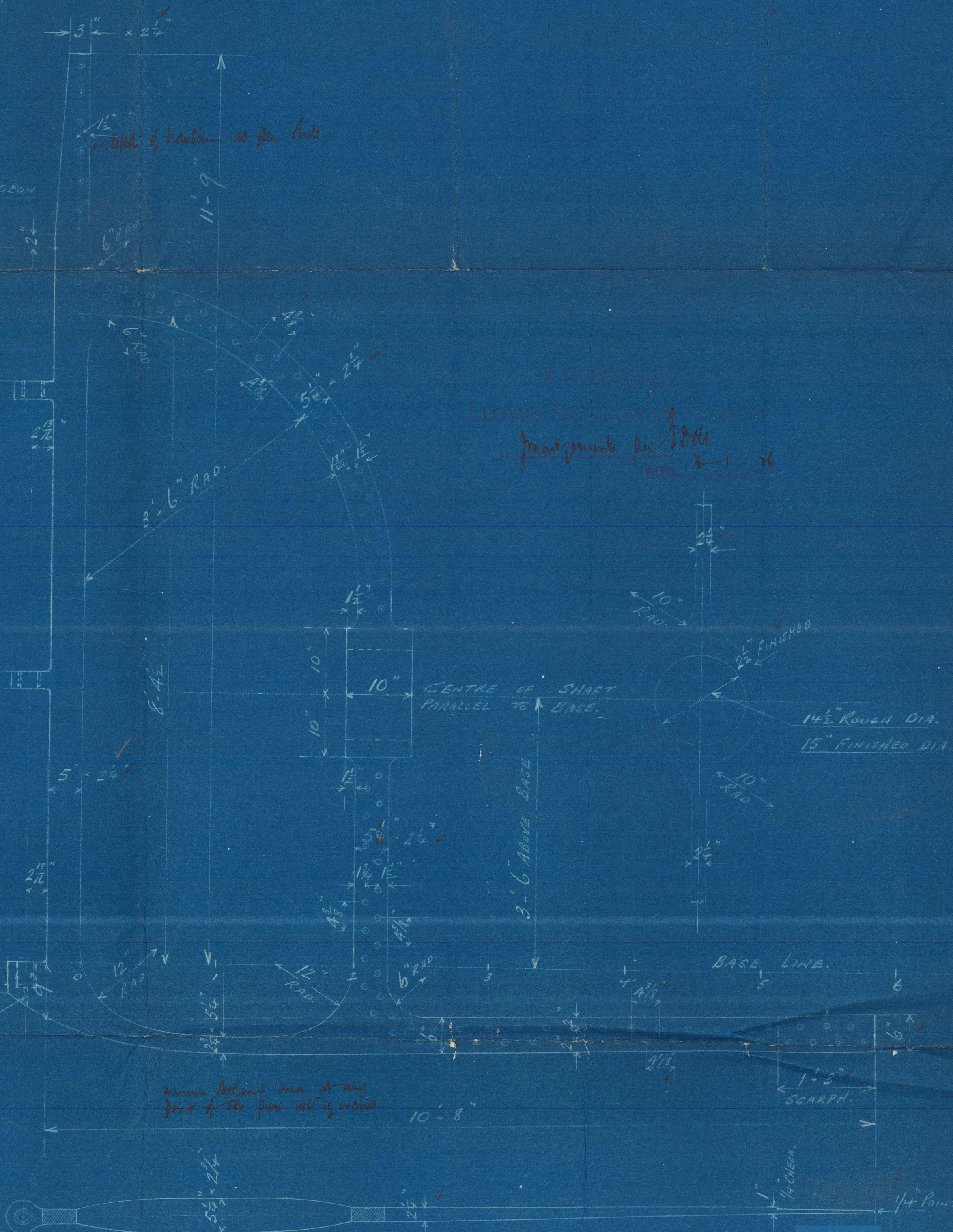
DETAIL OF MIDDLE & TOP GUDGEONS

SCALE 3" = 1 FOOT.



DETAIL OF BOTTOM GUDGEON

SCALE 3" = 1 FOOT.



APPROVED
LLOYDS REGISTER OF SHIPBUILDING
MANAGEMENTS FOR 1-16

Harlow & Wolff

Aug.

No 734 G

3

Stem Frame

George Livesey

GLASGOW REPORT No 45770



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