

MARK	PARTICULARS	MATERIAL	NO. REQUIRED	WEIGHT IN TONS 100	REMARKS
1	PROPELLER SHAFT	BRASS	2	3	
2	KEY ON SHAFT	BRASS	2	3	
3	SET SCREW AT KEY	BRASS	4	3	
4	STERN TUBE END NUT	BRASS	2	3	
5	PROPELLER SHAFT NUT	BRASS	2	3	
6	STERN TUBE END NUT	BRASS	2	3	
7	STERN TUBE	BRASS	2	3	
8	PACKING GLAND	BRASS	2	3	
9	STERN BEARING	BRASS	2	3	
10	NECK	BRASS	2	3	
11	STUFFING BOX	BRASS	2	3	
12	PACKING RING	BRASS	2	3	
13	"	BRASS	2	3	
14	PACKING CASE	BRASS	2	3	

MARK	PARTICULARS	MATERIAL	NO. REQUIRED	WEIGHT IN TONS 100	REMARKS
15	SPRING HOLDER	BRASS	4	6	
16	SPRING	BRASS	4	6	
17	NECK RING	BRASS	2	3	
18	BUCH FOR PACKING GLAND	BRASS	2	3	
19	PINION	BRASS	2	3	
20	TOOTHED WHEEL	BRASS	2	3	
21	STUFFING BOX	BRASS	2	3	
22	STUFFING BOX JOINT BOOTS	BRASS	2	3	
23	PACKING CASE JOINT SCREW	BRASS	2	3	
24	SLIDING CONE RING	BRASS	2	3	
25	FIXED "	BRASS	2	3	
26	STUDS FOR GLAND	BRASS	2	3	
27	"	BRASS	2	3	
28	"	BRASS	2	3	
29	"	BRASS	2	3	
30	"	BRASS	2	3	
31	"	BRASS	2	3	
32	"	BRASS	2	3	
33	"	BRASS	2	3	
34	"	BRASS	2	3	
35	"	BRASS	2	3	
36	"	BRASS	2	3	

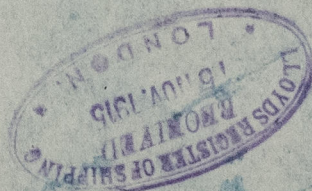
MARK	PARTICULARS	MATERIAL	NO. REQUIRED	WEIGHT IN TONS 100	REMARKS
29	JAM NUTS	BRASS	12	18	
30	CAUSE FOR PINION	BRASS	4	6	
31	PINION	BRASS	2	3	
32	SIGHT HOLE COVER	BRASS	2	3	
33	KNOCK	BRASS	2	3	
34	SET SCREW	BRASS	2	3	
35	SET SCREW	BRASS	2	3	
36	SCREWED PIN	BRASS	2	3	

MACHINE CUT SPUR WHEEL				
DATA	NO. OF TEETH	PITCH	P.C.D.	KEY DIA.
TOOTH WHEEL	80	4 P	17 1/2"	1 1/2"
PINION	13	4 P	3 1/2"	3/4"

Nº 244.
STERN TUBE & PROPELLER SHAFT.
 SCALE 1/32" & 1/16" = 1 FOOT.



Tail Shafts and
Stern Tubes for
s. s. Manila Maru
Nagasaki Report
No. 1003



006942-006953-0141



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