

Exp. 6.

For the information of Surveyors and the Committee only.

Received at _____ of/Asa _____ 19

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel -No. _____ Port _____)

No. 7555 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Mrs Beardmore Co of Glasgow for the Vessel No. 244, being built by Mitsu Bishi Docking Coy of Nagasaki Japan have been inspected by me as set forth below and found to be, so far as can be seen, sound

Castings to order of Messrs Caldwell Co.

Mark on Forgings or Castings.

Lloyd's No. _____

Stem Gear Castings
One Quadrant Keel
5 Segments
One Pulver.

Glasgow 9th Jan'y 1915.
Petrol Report.

	STERN FRAME.	RUBBER FRAME.				STEM.
Material	<u>Cast Steel</u>					
How made	<u>Open Hearth</u>					
Dimensions	<u>Pattens</u>					
Progress on Inspection	<u>Constant Attendance</u>					
Date when Inspected	<u>24/11/14</u> <u>5 29/12/14</u>					
CASTINGS.						
Tensile Test—	<u>Quadrant</u>	<u>Keel</u>	<u>Keel</u>	<u>Segments</u>	<u>Pulver</u>	
Tons per square inch	<u>30.8</u>	<u>31.6</u>	<u>32.4</u>	<u>34.0</u>	<u>32.8</u>	<u>30.8</u>
Extension in Sins. per cent.	<u>25</u>	<u>28</u>	<u>26</u>	<u>26</u>	<u>25</u>	<u>26</u>
Cold Bending Test—	<u>180°W</u>	<u>180°W</u>	<u>180°W</u>	<u>140°</u>	<u>180°W</u>	<u>180°W</u>
Angle before fracture						
Drop Test—						
Height from ground	<u>10 feet</u>					
Hammering Test—						
If made according to Rules and found satisfactory	<u>Yes</u>					

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ Six Special Cubic Feet

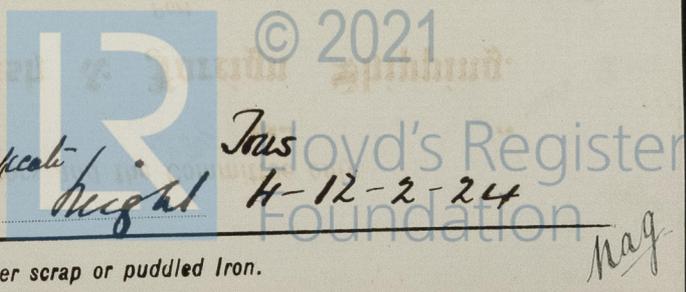
To be paid at

Glasgow

Height

H-12-2-24

* If of Iron, state whether scrap or puddled Iron.



244

Casting Rept.

Nagasaki

Rept-N^o 1005

"MANILA MARU"



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Lloyd's Register
Foundation