

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel-No. _____)

Port _____)

No. 7555 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Mrs Sheardware Co
of Starkhead for the Vessel No. 244, being built
by Mitsui Bishi Docking Co of Nagasaki Japan
have been inspected by me as set forth below and found to be, so far as can
be seen, sound

Castings to order of Messrs Caldwell & Co.

Mark on Forgings or Castings.

Stirling Gear CastingsGlasgow 9th Jan'y 1915.
Petrol & Co.

Lloyd's

No. _____

One Quadrant & Keel
5 Segments
One Pulver.

	STERN FRAME.		RUDDER FRAME.		STEM.	
Material* ...	Cast Steel					
How made ...	Open Hearth					
Dimensions ...	Patterns					
Progress on Inspection ...	Constant Attendance					
Date when Inspected	24/11/14 5 29/12/14.					
CASTINGS.						
Tensile Test—	Quadrant	Keel	Keel	Segments	Pulver	
Tons per square inch	30.8	31.6	32.4	34.0	32.8	33.2
Extension in Sins. per cent.	25	28	26	26	25	26
Cold Bending Test—	180° F	180° F	180° F	140° F	180° F	180° F
Angle before fracture						
Drop Test—	10 feet					
Height from ground ...						
Hammering Test—	Yes.					
If made according to Rules and found satisfactory ...						

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 5a Special Certificate

To be paid at

GlasgowHeightLloyd's Register
H-12-2-24
mag

* If of Iron, state whether scrap or puddled Iron.

244

Casting Rept.

Nagasaki

Rept-N^o 1005

"MANILA MARU"



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Foundation