

PLAN N° 23A.

N<sup>os</sup> 1343<sup>e</sup> 1344<sup>e</sup> & 1345<sup>e</sup>

STERNFRAME.

SCALES:- 1" & 3" = 1 FOOT.

TO LLOYD'S TESTS AND REQUIREMENTS.

BOSS TO BE ROUGH BORED AND FACED

RIVET HOLES TO BE BORED  $\frac{1}{16}$ " LARGER THAN RIVET DIAR.

NO RIVET HOLES TO BE BORED IN BOSS.

FULL SIZE SECTIONS WILL BE SUPPLIED BY SHIPBUILDERS, WHICH

SHOULD BE WORKED TO IN PREFERENCE TO THIS PLAN.

CARE TO BE TAKEN THAT CENTRES OF GUDGEONS ARE

ALL SURFACES WHICH TAKE SHELL PLATING TO BE

No 4 GUDGEON

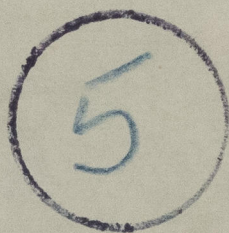


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