

Rpt. 4.

REPORT ON MACHINERY.

No. 15517.

Received at London Office

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Standard "D" Type

Date of writing Report 29th June 1918 When handed in at Local Office

4/7/18 Port of West Hartlepool

No. in Survey held at W. Hartlepool

Date, First Survey 5th Feb/18 Last Survey 11th June 1918

(Number of Visits 79

Tons { Gross 2362
Net 1351

Reg. Book. on the Steel Screw Steamer "War Fife" (S.P. Austin & Sons' S.S. No. 296)

When built 1915

Master J. Davis Built at Sunderland By whom built S.P. Austin & Sons, Ltd.

when made 1918

Engines made at W. Hartlepool By whom made Central Marine Engine Works

when made 1918

Boilers made at do. By whom made do. do.

Port belonging to London

Registered Horse Power Owners The Shipping Controller (Mr. Mac Andrew & Co.)

Is Electric Light fitted Yes.

Nom. Horse Power as per Section 28 410 Is Refrigerating Machinery fitted for cargo purposes No.

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders three (3) No. of Cranks 3

Dia. of Cylinders 25", 41", 68" Length of Stroke 45" Revs. per minute 74 Dia. of Screw shaft as per rule 13.57" Material of Screw shaft Scrap Iron as fitted 14.2" screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes. Is the after end of the liner made water tight

in the propeller boss Yes If the liner is in more than one length are the joints burned Yes If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive Yes. If two

liners are fitted, is the shaft lapped or protected between the liners Yes Length of stern bush 60"

Dia. of Tunnel shaft as per rule 12.41" Dia. of Crank shaft journals as per rule 13.04" Dia. of Crank pin 13.7" Size of Crank webs 20.7" x 8.3" Dia. of thrust shaft under

collars 13.7" Dia. of screw 15.6" Pitch of Screw 17.0" No. of Blades 4 State whether moveable No Total surface 75 #

No. of Feed pumps 2 Diameter of ditto 3.2" Stroke 24" Can one be overhauled while the other is at work Yes.

No. of Bilge pumps 2 Diameter of ditto 3.2" Stroke 24" Can one be overhauled while the other is at work Yes.

No. of Donkey Engines three (3) Sizes of Pumps General Service 9.2" x 7" x 18" No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room 3, 3"; in tunnel (well) one, 3" Feed donkey 9.2" x 7" x 18" Ballast 10.2" x 12.2" x 21" In Holds, &c. forward 6, 3"; after 2, 3";

No. of Bilge Injections one sizes 8" Connected to condenser, or to circulating pump pumps Is a separate Donkey Suction fitted in Engine room & size Yes, 3"

Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes. Are the sluices on Engine room bulkheads always accessible None

Are all connections with the sea direct on the skin of the ship Some, others, Are they Valves or Cocks both

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes. Are the Discharge Pipes above or below the deep water line below

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes. Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes.

What pipes are carried through the bunkers None How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes.

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes.

Is the Screw Shaft Tunnel watertight Yes. Is it fitted with a watertight door No. worked from

BOILERS, &c.—(Letter for record S.) Manufacturers of Steel J. Spencer & Sons, Ltd.

Total Heating Surface of Boilers 5855 # Is Forced Draft fitted Yes No. and Description of Boilers Two (2), Single-ended.

Working Pressure 180 lbs. Tested by hydraulic pressure to 360 lbs. Date of test 6/5/18 No. of Certificate 3496

Can each boiler be worked separately Yes. Area of fire grate in each boiler 75 # No. and Description of Safety Valves to

each boiler Two (2), Spring Area of each valve 12.56 sq" Pressure to which they are adjusted 185 lbs. Are they fitted with easing gear Yes

Smallest distance between boilers or uptakes and bunkers or woodwork 31" Mean dia. of boilers 16.6" Length 11.8" Material of shell plates steel

Thickness 1.32" Range of tensile strength 28.7/33 Are the shell plates welded or flanged No Descrip. of riveting: cir. seams dbb, lap

long. seams dbb, dbb straps Diameter of rivet holes in long. seams 1.35" Pitch of rivets 9.35" Lap of plates or width of butt straps 20.8"

Per centages of strength of longitudinal joint rivets 87.6 Working pressure of shell by rules 190 lbs. Size of manhole in shell 16" x 12"

Size of compensating ring flanged No. and Description of Furnaces in each boiler 4, Deighton's Material steel Outside diameter 44.2"

Length of plain part top Thickness of plates crown 9/16" Description of longitudinal joint welded No. of strengthening rings Corrug

Working pressure of furnace by the rules 194 lbs. Combustion chamber plates: Material steel Thickness: Sides 23/32" Back 3/4" Top 23/32" Bottom 23/32"

Pitch of stays to ditto: Sides 10.5" x 8.3" Back 10.2" x 9.5" Top 10.5" x 8.3" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 199 lbs.

Material of stays steel Area at smallest part 2.096 sq" Area supported by each stay 10.5" x 8.3" Working pressure by rules 212 lbs. End plates in steam space:

Material steel Thickness 1.76" Pitch of stays 24" x 22.2" How are stays secured 4 dbb nuts Working pressure by rules 181 lbs. Material of stays steel

Area at smallest part 9.82 sq" Area supported by each stay 24" x 22.2" Working pressure by rules 194 lbs. Material of Front plates at bottom steel

Thickness 1" Material of Lower back plate steel Thickness 7/8" Greatest pitch of stays 13.75" x 9.5" Working pressure of plate by rules 194 lbs.

Diameter of tubes 2.75" Pitch of tubes 4" x 3.5" Material of tube plates steel Thickness: Front 1" Back 3/4" Mean pitch of stays 10" x 7.75"

Pitch across wide water spaces 13.75" Working pressures by rules 189 lbs. Girders to Chamber tops: Material steel Depth and

thickness of girder, at centre 10" x 1.75" Length as per rule 35.5" Distance apart 10.5" Number and pitch of stays in each 3,

Working pressure by rules 194 lbs. Steam dome: description of joint to shell % of strength of joint

Diameter Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes

Pitch of rivets Working pressure of shell by rules Crown plates Thickness How stayed

Tested by Hydraulic Pressure to

SUPERHEATER. Type Date of Approval of Plan Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Date of Test Pressure to which each is adjusted Is Easing Gear fitted

Diameter of Safety Valve

2m. 17. T



