

## REPORT ON BOILERS.

20 MAR 1929

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No. 16724

19 FEB 1929

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Port of

No. in Reg. Book.

Survey held at

Date, First Survey

(Number of Visits

Tons

Gross

Net

1928

834

407.

Master

Built at

By whom built

Yard No.

When built

Engines made at

By whom made

Engine No.

When made

Boilers made at

By whom made

Boiler No.

When made

Nominal Horse Power

Owners

Port belonging to

## MULTITUBULAR BOILERS—MAIN, AUXILIARY, OR DONKEY.

Manufacturers of Steel

D. Colville &amp; Sons Ltd.

(Letter for Record

S.)

Total Heating Surface of Boilers

1656 Sq. ft.

Is forced draught fitted

Yls

Coal or Oil fired

oil

No. and Description of Boilers

One single ended

Working Pressure

180 lbs

Tested by hydraulic pressure to

320 lbs

Date of test

7.12.28

No. of Certificate

3749

Can each boiler be worked separately

✓

Area of Firegrate in each Boiler

No. and Description of safety valves to each boiler

Pair Coxburns Improved High Lift

Area of each set of valves per boiler

(per Rule

as fitted

6.36

7.96

Pressure to which they are adjusted

185 lbs

Are they fitted with easing gear

Yls

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

✓

Smallest distance between boilers or uptakes and bunkers or woodwork

5'-6"

Is oil fuel carried in the double bottom under boilers

no

Smallest distance between shell of boiler and tank top plating

1'-6"

Is the bottom of the boiler insulated

Yls

Largest internal dia. of boilers

12'-3"

Length

11'-6"

Shell plates: Material

Steel

Tensile strength

28/32

Thickness

1 1/2"

Are the shell plates welded or flanged

no

Description of riveting: circ. seams

end

2 R 8 x 6

long. seams

J.R. D.B.S.

Diameter of rivet holes in

circ. seams

1 7/8"

long. seams

Pitch of rivets

3 1/4"

7 1/2"

Percentage of strength of circ. end seams

plate

43.5

rivets

67.35

Percentage of strength of circ. intermediate seam

plate

rivets

Percentage of strength of longitudinal joint

plate

85.37

rivets

91.3

combined

88.9

Working pressure of shell by Rules

183 lbs

Thickness of butt straps

outer

25"

inner

22"

32"

No. and Description of Furnaces in each Boiler

2 Deightons

Material

Steel

Tensile strength

26/30

Smallest outside diameter

42 3/8"

Length of plain part

top

✓

bottom

Thickness of plates

crown

17/32

bottom

32

Description of longitudinal joint

Welded

Dimensions of stiffening rings on furnace or c.e. bottom

Working pressure of furnace by Rules

180 lbs

End plates in steam space: Material

Steel

Tensile strength

26/30

Thickness

1 1/2"

Pitch of stays

16 1/4" x 16 3/4"

How are stays secured

Double nuts

Working pressure by Rules

180 lbs

Tube plates: Material

front

steel

back

Tensile strength

26/30

Thickness

1 1/2"

3/4"

Mean pitch of stay tubes in nests

9 5/16"

Pitch across wide water spaces

13 1/2"

Working pressure

front

225 lbs

back

232 lbs

Girders to combustion chamber tops: Material

Steel

Tensile strength

28/32

Depth and thickness of girder

at centre

7 3/4" x 15"

Length as per Rule

32 1/2"

Distance apart

8 7/8"

No. and pitch of stays

in each

3 8"

Working pressure by Rules

182 lbs

Combustion chamber plates: Material

Steel

Tensile strength

26/30

Thickness: Sides

19/32

Back

19/32

Top

19/32

Bottom

21/32

Pitch of stays to ditto: Sides

8" x 8"

Back

8 1/2" x 7 7/8"

Top

8" x 8 1/8"

Are stays fitted with nuts or riveted over

nuts

Working pressure by Rules

181 lbs

Front plate at bottom: Material

Steel

Tensile strength

26/30

Thickness

1 1/2"

Lower back plate: Material

Steel

Tensile strength

26/30

Thickness

1 1/2"

Pitch of stays at wide water space

13 1/2" x 7 7/8"

Are stays fitted with nuts or riveted over

nuts

Working Pressure

360 lbs

Main stays: Material

Steel

Tensile strength

28/32

Diameter

At body of stay

or

2 1/2" x 2 5/8"

No. of threads per inch

6

Area supported by each stay

17" x 13 1/2"

Working pressure by Rules

182 lbs

Screw stays: Material

Steel

Tensile strength

26/30

Diameter

At turned off part

or

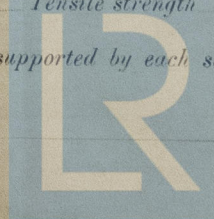
1 1/2"

No. of threads per inch

9

Area supported by each stay

8 1/2" x 7 7/8"



Lloyd's Register Foundation

006797-006808-0133



Working pressure by Rules 187 lb Are the stays drilled at the outer ends no Margin stays: Diameter 1 3/4" At turned off part, ✓  
No. of threads per inch 9 Area supported by each stay 11" x 7 5/8" Working pressure by Rules 209 lb Over threads ✓  
Tubes: Material Iron External diameter 2 1/2" Thickness 5/16" No. of threads per inch 9  
Pitch of tubes 3 3/4" x 3 1/16" Working pressure by Rules 224 lb Manhole compensation: Size of opening in  
shell plate 20 1/4" x 16 1/4" Section of compensating ring 15" x 1 1/2" No. of rivets and diameter of rivet holes 42 1 1/16"  
Outer row rivet pitch at ends 7 1/4" Depth of flange if manhole flanged ✓ Steam Dome: Material none  
Tensile strength 228 Thickness of shell 3/16" Description of longitudinal joint Butt joint  
Diameter of rivet holes 3/16" Pitch of rivets 2 1/2" Percentage of strength of joint 100 Plate Butt joint  
Internal diameter 2 1/8" Working pressure by Rules 224 lb Thickness of crown 5/16" No. and diameter of  
stays 4 Inner radius of crown 15" Working pressure by Rules 224 lb  
How connected to shell Size of doubling plate under dome Diameter of rivet holes and pitch  
of rivets in outer row in dome connection to shell 1 1/16"

Type of Superheater  
Number of elements 1 Material of tubes Iron Manufacturers of Butt joint Tubes Butt joint  
Material of headers Iron Tensile strength 228 Thickness 5/16" Internal diameter and thickness of tubes 2 1/2" x 5/16"  
the boiler be worked separately Is a safety valve fitted to every part of the superheater which can be shut off from the boiler Can the superheater be shut off and  
Area of each safety valve Are the safety valves fitted with easing gear Working pressure as per  
Rules Pressure to which the safety valves are adjusted Hydraulic test pressure:  
tubes , castings and after assembly in place Are drain cocks or valves fitted  
to free the superheater from water where necessary

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with yes  
The foregoing is a correct description,  
For RICHARDSONS, WESTCARTH & CO. LIMITED  
Manufacturer.

Dates of Survey During progress of work in shops - - - 11.10.22, 12.10.22, 13.10.22, 14.10.22, 15.10.22, 16.10.22, 17.10.22, 18.10.22, 19.10.22, 20.10.22, 21.10.22, 22.10.22, 23.10.22, 24.10.22, 25.10.22, 26.10.22, 27.10.22, 28.10.22, 29.10.22, 30.10.22, 31.10.22, 1.11.22, 2.11.22, 3.11.22, 4.11.22, 5.11.22, 6.11.22, 7.11.22, 8.11.22, 9.11.22, 10.11.22, 11.11.22, 12.11.22, 13.11.22, 14.11.22, 15.11.22, 16.11.22, 17.11.22, 18.11.22, 19.11.22, 20.11.22, 21.11.22, 22.11.22, 23.11.22, 24.11.22, 25.11.22, 26.11.22, 27.11.22, 28.11.22, 29.11.22, 30.11.22, 1.12.22, 2.12.22, 3.12.22, 4.12.22, 5.12.22, 6.12.22, 7.12.22, 8.12.22, 9.12.22, 10.12.22, 11.12.22, 12.12.22, 13.12.22, 14.12.22, 15.12.22, 16.12.22, 17.12.22, 18.12.22, 19.12.22, 20.12.22, 21.12.22, 22.12.22, 23.12.22, 24.12.22, 25.12.22, 26.12.22, 27.12.22, 28.12.22, 29.12.22, 30.12.22, 31.12.22, 1.1.23, 2.1.23, 3.1.23, 4.1.23, 5.1.23, 6.1.23, 7.1.23, 8.1.23, 9.1.23, 10.1.23, 11.1.23, 12.1.23, 13.1.23, 14.1.23, 15.1.23, 16.1.23, 17.1.23, 18.1.23, 19.1.23, 20.1.23, 21.1.23, 22.1.23, 23.1.23, 24.1.23, 25.1.23, 26.1.23, 27.1.23, 28.1.23, 29.1.23, 30.1.23, 31.1.23, 1.2.23, 2.2.23, 3.2.23, 4.2.23, 5.2.23, 6.2.23, 7.2.23, 8.2.23, 9.2.23, 10.2.23, 11.2.23, 12.2.23, 13.2.23, 14.2.23, 15.2.23, 16.2.23, 17.2.23, 18.2.23, 19.2.23, 20.2.23, 21.2.23, 22.2.23, 23.2.23, 24.2.23, 25.2.23, 26.2.23, 27.2.23, 28.2.23, 29.2.23, 30.2.23, 31.2.23, 1.3.23, 2.3.23, 3.3.23, 4.3.23, 5.3.23, 6.3.23, 7.3.23, 8.3.23, 9.3.23, 10.3.23, 11.3.23, 12.3.23, 13.3.23, 14.3.23, 15.3.23, 16.3.23, 17.3.23, 18.3.23, 19.3.23, 20.3.23, 21.3.23, 22.3.23, 23.3.23, 24.3.23, 25.3.23, 26.3.23, 27.3.23, 28.3.23, 29.3.23, 30.3.23, 31.3.23, 1.4.23, 2.4.23, 3.4.23, 4.4.23, 5.4.23, 6.4.23, 7.4.23, 8.4.23, 9.4.23, 10.4.23, 11.4.23, 12.4.23, 13.4.23, 14.4.23, 15.4.23, 16.4.23, 17.4.23, 18.4.23, 19.4.23, 20.4.23, 21.4.23, 22.4.23, 23.4.23, 24.4.23, 25.4.23, 26.4.23, 27.4.23, 28.4.23, 29.4.23, 30.4.23, 31.4.23, 1.5.23, 2.5.23, 3.5.23, 4.5.23, 5.5.23, 6.5.23, 7.5.23, 8.5.23, 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1.4.24, 2.4.24, 3.4.24, 4.4.24, 5.4.24, 6.4.24, 7.4.24, 8.4.24, 9.4.24, 10.4.24, 11.4.24, 12.4.24, 13.4.24, 14.4.24, 15.4.24, 16.4.24, 17.4.24, 18.4.24, 19.4.24, 20.4.24, 21.4.24, 22.4.24, 23.4.24, 24.4.24, 25.4.24, 26.4.24, 27.4.24, 28.4.24, 29.4.24, 30.4.24, 31.4.24, 1.5.24, 2.5.24, 3.5.24, 4.5.24, 5.5.24, 6.5.24, 7.5.24, 8.5.24, 9.5.24, 10.5.24, 11.5.24, 12.5.24, 13.5.24, 14.5.24, 15.5.24, 16.5.24, 17.5.24, 18.5.24, 19.5.24, 20.5.24, 21.5.24, 22.5.24, 23.5.24, 24.5.24, 25.5.24, 26.5.24, 27.5.24, 28.5.24, 29.5.24, 30.5.24, 31.5.24, 1.6.24, 2.6.24, 3.6.24, 4.6.24, 5.6.24, 6.6.24, 7.6.24, 8.6.24, 9.6.24, 10.6.24, 11.6.24, 12.6.24, 13.6.24, 14.6.24, 15.6.24, 16.6.24, 17.6.24, 18.6.24, 19.6.24, 20.6.24, 21.6.24, 22.6.24, 23.6.24, 24.6.24, 25.6.24, 26.6.24, 27.6.24, 28.6.24, 29.6.24, 30.6.24, 31.6.24, 1.7.24, 2.7.24, 3.7.24, 4.7.24, 5.7.24, 6.7.24, 7.7.24, 8.7.24, 9.7.24, 10.7.24, 11.7.24, 12.7.24, 13.7.24, 14.7.24, 15.7.24, 16.7.24, 17.7.24, 18.7.24, 19.7.24, 20.7.24, 21.7.24, 22.7.24, 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