

COPY.

Lloyd's Register of Shipping,

71, Fenchurch Street, E.C.3.

24th July, 1950

Dear Sirs,

S.S. "ATHELING"
Now Named "ROMA"

I am sending you under separate cover copies of Jacksonville Report No.1494 (Rpts.1, 8 & 9) on the above ship which has been under survey at that port for part classification during reconversion to a cargo vessel.

She is understood to have now arrived at your port, and in a letter to this office dated 4th instant, the Owner (Achille Laure) states that it is his intention to submit her to the remaining requirements for classification with this Society.

With regard thereto I have to inform you that to complete the Special Survey on the hull the following items will require attention namely:-

All structural alterations to be completed in accordance with the approved plans, Rule requirements and to your satisfaction. The pillaring arrangements to be found or made efficient and adequate compensation to be fitted in way of any openings in the shell and deck plating where not already provided.

The vessel to be examined in dry dock. Ceiling to be laid on the inner bottom under the hatchways and over bilges. If cargo battens are not fitted a notation to that effect will be inserted in the Register Book.

If assignment of the figure "1" is desired, the equipment of anchors and chain cables will require to be made equivalent to the requirement of letter "g₊" of the Rules as follows:-

The third bower anchor on board to be replaced by an anchor of not less than 81 cwts. A stream

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anchor of not less than 28 cwts exclusive of stock or a stockless anchor of 35 cwts as well as 30 fathoms of 2½" diameter high tensile steel chain cable, 120 fathoms of 5½" circumference special flexible stream steel wire, 130 fathoms of 6½" circumference special flexible steel wire towline and 3 lengths of 100 fathoms each of 2½" circumference steel wire or 8" circumference hemp rope to be supplied.

As regards the machinery the vessel will be eligible for a record of LMC 3,50 when the sea connections and fastenings have been examined in dry dock and the following points satisfactorily cleared up in respect of which I shall be glad to receive your comments:-

(1) Are the boiler feed arrangements in accordance with Circular No.1283?

(2) It is understood the air pipes to double bottom tanks are of less size than the filling pipes. Other vessels of this type however have been provided with pressure relief arrangements which have been accepted. The air and overflow arrangements should be examined in relation to the respective filling systems and the details should be reported to this Office.

I would point out that some vessels of this type have isolating valves in the overflow line of the oil fuel system. These should be removed.

(3) Are gutterways fitted in way of oil fuel settling tanks?

(4) Has the machinery spare gear been checked and found to be to Rule requirements?

(5) Give details of the fire extinguishing arrangements in the machinery spaces.

(6) Pumping arrangements to be checked and tested as necessary after alterations (See General Remarks in Rpt.1.).

For your information and guidance I am forwarding to you under separate cover the following approved plans which should be returned to this office with your First Entry Report in due course, namely:-

(1) Midship Section.

(2) Profile & decks.

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Structural Alterations.

- (3) New Lower deck Frs.12 -71
- (4) -do- Frs.141-182
- (5) Alteration to third deck.
- (6) Shelter deck repairs Frs.12 - 74
- (7) -do- Frs.126 - Stern.
- (8) Enclosure and interior bulkheads on Shelter deck.
- (9) -do- -do- on "B", "A" & "I" decks.
- (10) General arrangement inboard profile and decks.
- (11) Trans. Bulkheads-Scantlings.

At the same time I also send you nine plans in connection with the pumping arrangements as follows:-

C3-4801-SK6

C3-5502-SK2

C3-4801-SK3

C3-4801-SK4

C3-4801-SK5

C3-4801-SK2

C3-4801-SK1

C3-4501-SK2

C3-4501-SK1

I may add that further plans on hull and machinery are available in this office if required. No doubt you

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will be advising the Owner of the above requirements
to complete the Classification Survey.

Yours faithfully,

c.c.Gen.

Assistant Clerk to
the Classification Committee.

The Surveyors,
NAPLES.



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