

**Awning or Shelter Deck,  
or Pt. Awning Deck.**

**STEEL STEAMER.**

No. 20056

Port of Newport, Mon. Date of completion of Report 6th. January 1921 Received at London Office FRI. 7 JAN. 1921  
Survey held at Chepstow, Mon. Date, First Survey 19th. February, 1920. Last Survey 31st. December 1920.  
On the Single Screw Steamer "ADIGE" (ex "WAR EPIC") Rig Fore and Aft Schooner.

CE under  
ge Deck...  
on Tonnage Dk. and  
th, or Awning Dk.  
nder Shelter Dk. 6261.20  
...  
ge House  
recastle (Houses in) 9.24  
uses on Deck 245.68  
ess of Hatchways 41.74  
Crown of  
Room... 16.15  
onnage 6574.01  
Space 251.16  
Crown of  
Room... 16.15  
FOR FEES... 6306.70  
ne Room 2103.68  
gation Spaces etc. 384.09  
Tonnage 4086.24  
n Beam...

CLASS 100 A1 Shelter Dk. with Freeboard.  
Breadth (greatest moulded) 55.46  
Depth, at middle of length from top of keel to top of  
beams at side of uppermost Continuous Deck 38.04  
Deduct height of 'tween deck when this does not exceed 8ft. 30.04  
Transverse Number 86.50  
Length on deck from fore part of stem to after part of  
sternpost 411.50  
Longitudinal Number 35.183  
Depth "d" at middle of length. See Secs. 2 & 13. 25.10  
Proportions, Depths to Length, Uppermost Continuous  
Deck at side to top of keel 10.81  
" " Upper Deck at side  
to top of keel 14.36  
Destined Voyage Italy (Venice).

Master F. Guli.  
Year of Appointment (1) As Master in service of  
owner of present vessel: 1920  
(2) As Master of this  
vessel: 1920  
Built at Chepstow, Mon.  
When built 1920-12 Launched 11th. December 1920.  
By whom built The Monmouth S.B. Co. Ltd.  
Owners Nav. Gen. Italiana (Soc. Riunita  
Florio-Rubattino Lloyd Ital.)  
Managers  
(Where necessary to be entered in Reg. Book.)  
Residence Genoa.  
Port belonging to Genoa

Length 411.4 breadth 55.8 depth 38.04  
Moulded depth, ft. 38 ins. 0 1/2 To Awning or Shelter Dk.  
Moulded depth, ft. 28 ins. 7 3/4 To Upper Dk.  
Round up of Uppermost  
Dk. Beam, Actual Nil ins.

FRAMING.						FORGINGS AND CASTINGS.					
Inches in Ship.						Inches in Ship.					
B, Angles, or E or L Bars, amidships						KEEL, Bar, depth and thickness					
n peaks						STEM, moulding and thickness					
n way of Double Bottoms at Solid Floors						STERN-POST for Rudder do. do.					
at intermdt. Dkts.						" " for Propeller					
of Frames from centre to centre amidships						RUDDER-A x D* Table 22 .. Speed 11 kts.					
from 3/4 length to collision bulkhead						" Main Piece, diameter at head					
of Frames from centre to centre in peaks						" " " " at heel					
SED FRAME, Angles						RUDDER, how constructed					
NG, depth of girder						Can the Rudder be unshipped afloat?					
IS, depth and thickness of Floor Plate						-KEELSONS AND STRINGERS.					
at mid-line for 3/4 length amidships						CENTRE LINE KEELSON, Vertical Plate above					
in way of Engine and Boiler spaces						floors, Through Plate, or Intercoastal Plate					
thickness at the ends of vessel						Rider Plate					
depth at 1/4 the half-bdth. as per Rule						Flat Keel Plate Angles					
height extended at the Bilges						Horizontal Plates on Floors					
IS & BRACKETS, in Cell Dble Bottoms						Angles or Bulb Angles					
state if flanged (top & bottom)						SIDE KEELSONS, Number					
spacing						Angles or Bulb Angles					
E GIRDER, in Dbl. bottom, dpth. & thickness						Plate above floors, for					
Angles, Top .. 60. B.S.						Intercoastal Plate, for					
Bottom						Attached to outside plating with Angle					
to Floors						BULGE KEELSON, Angles					
GIRDERS, number and thickness						Intercoastal Plate, for					
state if flanged (top & bottom)						Attached to outside plating with Angle					
Angles						SIDE STRINGERS, Number					
IN PLATE, depth (exclusive of flange)						Angle					
and thickness						Intercoastal Plate, for					
Angles to outside plating						Attached to outside plating with Angle					
to floors						Awning or Shelter Deck Stringer Plates,					
Height of Brackets above at bilge						breadth and thickness					
BOTTOM PLATING, breadth and						Angle on ditto					
thickness of Middle Line Strake						Tie Plates, fore and aft, outside Hatchways					
thickness in Engine and Boiler space						Deck * Iron or Steel, for whole lng.					
Remainder in Holds						Wood Deck. Material & thickness					
Awning or Shltr Dk, Single Angle,						Upper or Second Deck Stringer Plate,					
Bulb Angle, Plate, Tee Bulb or Channel						breadth and thickness					
Angles on upper edge						Angles on ditto, No. Two					
acing						Tie Plates, outside Hatchways					
s, Upper or Second Deck, Single Angle,						Deck * Iron or Steel, for whole lng.					
Bulb Angle, Plate, Tee Bulb or Channel						Wood Deck. Material & thickness					
Angles on upper edge						Third Deck Stringer Plates, breadth & thickness					
acing						Angles on ditto, No.					
s, Third or Fourth Deck, Single Angle,						Tie Plates, outside Hatchways					
Bulb Angle, Plate, Tee Bulb or Channel						Deck * Material and thickness					
Angles on upper edge						Fourth and Fifth Deck Stringer Plate,					
acing						breadth and thickness					
s, Fourth or Fifth Deck, Plate, Tee						Angles on ditto, No.					
Bulb or Channel						Tie Plates, outside Hatchways					
Angles on upper edge						Deck * Material and thickness					
acing						Poop Deck Stringer Plate, breadth & thickness					
s, Poop Deck, Angle, Bulb Angle, Plate,						Angles on ditto					
Tee Bulb or Channel						Tie Plates					
Angles on upper edge						Deck * Material and thickness					
acing						Bridge Deck Stringer Plate, breadth & thickness					
s, Bridge Deck, Angle, Bulb Angle, Plate,						Angles on ditto					
Tee Bulb or Channel						Tie Plates					
Angles on upper edge						Deck * Material and thickness					
acing						Forecastle Deck Stringer Plate, breadth & thickness					
s, Forecastle Deck, Angle, Bulb Angle,						Angles on ditto					
Plate, Tee Bulb or Channel						Tie Plates					
Angles on upper edge						Deck * Material and thickness					
acing						BULKHEADS.					
IS, In 'tween Deck, size and spacing						Number.					
Hold						In Vessel.					
Quarter, 'tween Dks., " "						Per Rule.					
in Hold						Thickness.					
RAMES, In Fore Body, No. and spacing						Horizontal.					
breadth & thickness						Size.					
No. of Side Stringers						Spacing.					
RAMES, In E. & B. Space, No. & spacing						Vertical.					
breadth & thickness						Size.					
RAMES, In After Body, No. and spacing						Spacing.					
breadth & thickness						Single or Double Frames.					
No. of Side Stringers						Height up.					
Size of Face Angles to Web Frames						W. T. BULKHEADS					
ST PLATES to Stringers between						COLLISION					
frames, depth and thickness						PARTITION					
						LONGITUDINAL					

Are the outside Plates doubled two spaces of Frames in length? Yes.  
Are the Stance Valves and Watertight Doors in efficient working order? Yes.



PLATING.										RIVETING.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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STRAKES.		AMIDSHIP.		FORWARD.		AFT.		AMIDSHIP.		Single or Double.		Ordinary.		Double or Treble.		RIVETS.		STRAITS.		IF LAPPED.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
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FLAT PLATE KEEL	35 1/2	72	72	72	35 1/2	72	72	35 1/2	72	Double	6 1/2	7/8	3 1/2	Treble	7/8	3 1/2	2 0 3/4	50	24	50	13 1/2	3 1/2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c. <i>Siemens Martin Process</i>										Twining or Shelter Deck Stringer Plate (Butts, treble riveted for 3/5 length amidship. Straps, single, double or overlapped for whole length amidship.)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
<i>Dorman Long &amp; Co.; Frodingham; Llanabedre; Head, Warrington &amp; Co.; Armstrong Whitworth &amp; Co.; Widnes Foundry Co. (Fabricated Material)</i>										Second Deck Stringer Plate (Butts, double riveted for whole length amidship. Straps, single, or overlapped for whole length amidship.)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
Has the Steel been tested as required by the Rules? <i>Yes</i>										Butts of Side Stringers riveted.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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										Frames, riveted through Plates with 7/8 in. Rivets, about 8 1/2" alternately																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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FRAMES extend in one length from <i>Tank-top</i> to <i>Shelter Deck</i> state if ordinary or joggled? <i>Ordinary</i>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
REVERSED FRAMES on floors and frames extend from <i>Tank-top to Second Deck</i> state if ordinary or joggled? <i>Ordinary</i>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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<table border="1"> <thead> <tr> <th rowspan="2">Material.</th> <th rowspan="2">Total Length</th> <th colspan="3">DIAMETER AND THICKNESS.</th> <th rowspan="2">No. of Plates in round.</th> <th colspan="2">ANGLES.</th> <th colspan="2">RIVETING.</th> </tr> <tr> <th>At Partners.</th> <th>Heel.</th> <th>Hounds.</th> <th>Number.</th> <th>Size.</th> <th>Seams.</th> <th>Butts.</th> </tr> </thead> <tbody> <tr> <td>Steel</td> <td>78'-0"</td> <td>24"x50"</td> <td>Para</td> <td>11/16"</td> <td>Two</td> <td>Two</td> <td>3 1/2"x 3 1/2"x 50"</td> <td>7/8" Single</td> <td>Quad.</td> </tr> </tbody> </table>																						Material.	Total Length	DIAMETER AND THICKNESS.			No. of Plates in round.	ANGLES.		RIVETING.		At Partners.	Heel.	Hounds.	Number.	Size.	Seams.	Butts.	Steel	78'-0"	24"x50"	Para	11/16"	Two	Two	3 1/2"x 3 1/2"x 50"	7/8" Single	Quad.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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Number of Certificate.	Anchors.	WEIGHT, EX. STOCK		WEIGHT OF STOCK		TEST, PER CERTIFICATE.		WEIGHT REQ. BY TABLE 31.		Description of Anchor.	Makers.	Where and when tested and Superintendent.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
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51432	1st Bower	69	2	✓	✓	53	10	✓	68	3	16	Stockless "Halls"	J. Wright & Co. Ltd	Tipton 31/8 C.E. Porraire																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
51420	2nd "	67	2	✓	✓	52	7	✓	62	3	16	"	"	"																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
51137	3rd "	58	1	✓	✓	47	7	✓	52	3	6	"	"	"																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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51331	Stream	20	-	✓	✓	20	15	✓	19	-		Ord. F.W.J. Anchor	"	17 1/2"																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
34457	Kedge	8	-	✓	✓	10	5	✓	8	-		John Green	Oradly Heath 9 1/2" S.C. Paul	19/18																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
Drop Test. 1st Bower 40-57 cwt. P.D.L. No 2584; 13/10/18. 2nd Bower 40-64 cwt. P.D.L. No 2471; 11/10/18; 3rd Bower 31-125 cwt. P.D.L. No 2321; 19/7/18.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with this case)

Workmanship. Are the butts of plating planed or otherwise fitted? *Yes*

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? *Yes*

Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes*

Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? *Yes*

Do any rivets break into or through the seams or butts of plating? *Very few*

Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes*

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Good*

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Good*

General Remarks (State quality of workmanship, &c.) *This vessel is of the Standard "N" (Fabricated) Type with straight frames, bevelled bilge & cruiser-stern. She has been built under Special Survey in accordance with approved plans. The workmanship is good, the material has been tested as required by the Rules. The vessel is a sister vessel to the SS. "FIUME" (Npt. Report No. 20027). Plans of Midship Section & Profile, & Forging Reports are enclosed.*

\* Please see Secretary's letter (S) of 3rd Jan 1921, with reference to SS. "FIUME". Two angles have not been fitted across the butts of the SS. "ADIGE" as this vessel sailed before receipt of letter.

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop *✓* ft., R.Q.D. *✓* ft., Bridge *✓* ft., F'castle *39.2* ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated *✓*

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *1 De (Stl.) and Shelter De (Stl.). Cruiser Stern. Cargo Battens not fitted in Tween-decks*

Official No. *145121*; Signal Letters. *✓* State if Machinery is fitted aft. *No* Elec. light. *Straight frames & bevelled bilge*

How are the surfaces preserved from oxidation? *Inside Paint. Cement in Double Bottom in Liverpool. Outside Red-lead; Anti-fouling paint at seams only; except in Mast & Spack.*

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors *Cellular System*

Where fitted.	*Length. Feet.	Water Capacity. Tons.	Where fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft.	119.54	511	Fore peak tank,	21.30	90
Double bottom, under Engines and Boilers,	40.87	213	After peak tank,	18.38	126
Double bottom, if under Engines only,	✓	✓	Deep tank aft,	23.30	858
Double bottom, if under Boilers only,	✓	✓	Deep tank forward,	✓	✓
Double bottom, forward,	178.80	847	Other tanks, if fitted,	✓	✓
Total capacity of double bottom	1571		(If necessary, furnish further information by sketch.)	✓	✓

\* The wells are not to be included in the lengths of the tanks. *39.2*

State whether the above have been tested as required by the Rules *Yes*

Order for Special Survey No. *Secretary's letter*

Date *24/4/18*

1920: Feb. 19, 23; Apr. 21; May 20; Jun. 1; Jul. 1, 9, 13, 26; Aug. 12, 17; Sept. 17, 22, 24, 29; Oct. 12, 22, 27; Nov. 3, 10, 18, 25, 30; Dec. 6, 9, 23, 30, 31.

No. *373* in builder's yard.

DATES OF SURVEYS held while building

Total No. of Visits *28*

The amount of Entry Fee *£ 5 : 0 : 0*

Special *£ 182 : 13 : 4*

Travelling Expenses, if any *£ 8 : 0 : 0*

Fees applied for, *31st Dec. 1920.*

Received by me, *11.1.1921*

State whether the Vessel has been built under Special Survey *Yes*

I am of opinion this Vessel should be Classed *100 A1 Shelter De.*

With, or without Freeboard, as condition of Class *with.*

Committee's Minute *TUE. JAN. 18 1921*

Character assigned *700 A1*

*Shelter dk with fbd*

*Straight frames & bevelled bilge*

*Cargo battens not fitted in tween dks*

*Lloyd's Arch.*

*+ LMC 12.20.20 subject*

*Water tube boilers*

Surveyor to Lloyd's Register of British and Foreign Shipping. *S. J. Bryden*

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