

o the  
port  
g Offi

Auxiliary

London

pt. 4c.

# REPORT ON OIL/ENGINE ELECTRIC GENERATOR SETS.

No. 255

Comm.683581

Received at London Office

JUN -3 1938

Date of writing Report 20.5.38

When handed in at Local Office

27.5.38

Port of

Düsseldorf

No. in Survey held at Cologne  
Reg. Book.

Date, First Survey 5.11.37

Last Survey 10.12.37 19

Number of Visits 6

Single  
on the Twin  
Triple  
Quadruple  
Screw vessel

*MS Antonia*

Tons { Gross  
Net

Built at Hongkong

By whom built W.S. Bailey & Co.

Yard No. 292 When built

Owners

Port belonging to

Eng. 469457/59

Oil Engines made at Cologne

By whom made Humboldt-Deutzmotoren

Contract No.

When made

Generators made at

By whom made

Contract No.

When made

No. of ~~Eng~~ Aux. Engine Brake Horse Power 56

Nom. Horse Power as per Rule 16

Total Capacity of Generators Kilowatts.

**OIL ENGINES, &c.** Type of Engines Heavy oil engine A3M 220 2 or 4 stroke cycle 4 Single or double acting single ✓

Maximum pressure in cylinders 50 kg/cm<sup>2</sup> ✓ Diameter of cylinders 170 mm ✓ Length of stroke 200 mm ✓ No. of cylinders 3 ✓ No. of cranks 3 ✓

Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 191 mm ✓ Is there a bearing between each crank yes

Revolutions per minute 550 ✓ Flywheel dia. 780 mm ✓ Weight 770 kg. ✓ Means of ignition sol. inject. Kind of fuel used on test bed gas oil

Crank Shaft, dia. of journals as per Rule 120 mm ✓ Crank pin dia. 110 mm ✓ Crank Webs Mid. length breadth 160 mm ✓ Thickness parallel to axis 42,5 mm ✓ Mid. length thickness 16 mm ✓ Thickness around eyehole

Flywheel Shaft, diameter as per Rule Intermediate Shafts, diameter as per Rule 125 mm ✓ Thickness of cylinder liners 16 mm ✓

Is a governor or other arrangement fitted to prevent racing of the engine when declutched Means of lubrication

Are the cylinders fitted with safety valves yes Are the exhaust pipes and silencers water cooled or lagged with non-conducting material water cooled

Cooling Water Pumps, No. none Is the sea suction provided with an efficient strainer which can be cleared within the vessel

Lubricating Oil Pumps, No. and size 1 tooth wheel pump capacity 24 ltrs/min at 990 r.p.m. ✓

Air Compressors, No. No. of stages Diameters Stroke Driven by

Scavenging Air Pumps, No. Diameter Stroke Driven by

**AIR RECEIVERS:**—Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined What means are provided for cleaning their inner surfaces

Is there a drain arrangement fitted at the lowest part of each receiver

High Pressure Air Receivers, No. Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Starting Air Receivers, No. Total cubic capacity Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

**ELECTRIC GENERATORS:**—Type

Pressure of supply volts. Full Load Current Amperes. Direct or Alternating Current

If alternating current system, state the periodicity Has the Automatic Governor been tested and found efficient when the whole load is suddenly thrown on and off

Generators, are they compounded as per rule is an adjustable regulating resistance fitted in series with each

shunt field Are all terminals accessible, clearly marked, and furnished with sockets

are they so spaced or shielded that they cannot be accidentally earthed, short circuited, or touched Are the lubricating arrangements of the generators as per Rule

If the generators are under 100 kw. full load rating, have the makers supplied certificates of test and do the results comply with the requirements

If the generators are 100 kw. or over have they been built and tested under survey

**PLANS.** Are approved plans forwarded herewith for Shafting 209836 A 6.12.37, Receivers Separate Tanks  
(If not, state date of approval)

**SPARE GEAR** as per Rules

The foregoing is a correct description,

Humboldt-Deutzmotoren

Aktiengesellschaft

Manufacturer.



© 2021

Lloyd's Register  
Foundation

B.S.B.  
8-6-38



Dates of Survey while building  
During progress of work in shops - -  
During erection on board vessel - - -  
Total No. of visits  
5.11.- 9.11.- 19.11.- 23.11.- 24.11.- 10.12.-  
Liners 23.11.- 10.12.-

Dates of Examination of principal parts—Cylinders 23.11.- 10.12.- Covers 19.11.- 10.12.- Pistons 10.12.- Piston rods  
Connecting rods 9.11.-24.11.-10.12. Crank and Flywheel shaft 5.11.-23.11.-10.12. Intermediate shaft  
Crank ~~shafts~~ shafts, Material S.M.Steel Identification Mark LLOYD'S H.B. 2823 23.11.37.  
Intermediate shafts, Material S. M. Steel Identification Marks Sample No: 244 H.B.

Is this machinery duplicate of a previous case yes If so, state name of vessel Messrs. Anglo Saxon Petr. Co. London  
Düsseldorf Report No.93

General Remarks (State quality of workmanship, opinions as to class, &c.)

This auxiliary engine has been constructed under special survey in accordance with the Society's Rules and Regulations as well as with the approved plan and the instructions thereto. The materials used in the construction was found to be good and the workmanship satisfactory. This auxiliary engine has been tested on Maker's test bed in the presence of the undersigned under full load during 7 hours and 10% overload during 1 hour and was found working satisfactorily during these trials. After trials all working parts have been opened out for examination and were found in good condition.

The main engine is also being built by Messrs. Humboldt-Deutzmotoren.

The fusion welded bed plate has been manufactured under survey in accordance with the approved plan No.714680 date of approval 24th December, 1937.

Identification marks: 3134 H.B.9.4.38.

A copy of this report has been sent to Hongkong Office.

(The Surveyors are requested not to write on or below the space for Committee Minute.)

The amount of Fee ... £ :  
Travelling Expenses (if any) £ :  
When applied for, 19...  
When received, 19...

H. J. Jürgemann  
Surveyor to Lloyd's Register of Shipping.

WEC 12 APR 1939

Committee's Minute

Assigned

See H.K. 768301



© 2021  
Lloyd's Register  
Foundation