

REPORT ON BOILERS.

No. 3466

Received at London Office

Writing Report Sept 24 1919 When handed in at Local Office 5. 11. 1920 10 Port of Philadelphia, Pa.
 Survey held at Stroudsburg, Pa. Date, First Survey August 12. Last Survey Sept 16 1919
 on the Donkey Boiler for S. Flory Mfg. Co. Bangor, Pa. (Number of Visits) Gross Tons Net
 Built at Stroudsburg By whom built International Boiler Works When built 1919
 made at Stroudsburg By whom made International Boiler Works When made 1919
 Port belonging to _____

VERTICAL DONKEY BOILER— No. one Description Vertical Tubular Manufacturers of steel Midvale
Stroudsburg By whom made Inter. Boiler Wks. When made 1919 Where fixed _____ Working pressure 125
 hydraulic pressure to 190 Date of test 16-9-19 No. of Certificate 370 Fire grate area _____ Description of safety valves _____
 safety valves _____ Area of each _____ Pressure to which they are adjusted _____ If fitted with easing gear _____ If steam from main boilers can
 donkey boiler _____ Dia. of donkey boiler 54 5/8" O.D. length 108" Material of shell plates Steel Thickness 13/32" Range of tensile
50 to 71680 Descrip. of riveting long. seams D.R. B.S. Dia. of rivet holes 7/8" Whether punched or drilled drilled Pitch of rivets 4 7/8"
 Rivets 120 Working pressure of shell by rules 141 Thickness of shell crown plates 1/2"
 Plates 82 Per centage of strength of joint _____
 do. flat No. of Stays to do. beaded Dia. of stays _____ Diameter of furnace Top 48" Bottom 48" Length of furnace 27"
 s of furnace plates 13/32" Description of joint lap. Working pressure of furnace by rules 129 Thickness of furnace crown
1/2" Radius of do. flat Stayed by tubes beaded Diameter of uptake _____ Thickness of uptake plates _____
 s of water tubes _____
 The foregoing is a correct description,
 _____ Manufacturer.

During progress of work in shops - - -
 During erection on board vessel - - -
 Total No. of visits _____
 Is the approved plan of boiler forwarded herewith _____

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

This boiler has been constructed under special survey accordance with the approved plans. The workmanship and material good.
 To complete the survey safety valves to be adjusted to steam and all mountings examined and fitted.
 The boiler has now been shipped to _____
 _____ Harbor Motorship Co. Inc., Aberdeen, Washington, to be fitted board the vessel.
 Seattle surveyors notified

NOTE! This Boiler damaged in transit beyond Repair

Survey Fee \$35 : 00 : } When applied for, Feb 5th 20 19
 Selling Expenses (if any) \$15 : 00 : } When received, 19 3/20 19

John McQuillan
 Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute _____
 New York FEB 17 1920

