

SAND PUMP HOPPER DREDGER.

TO BE CLASSED AT LLOYDS A.I. STEEL DREDGER SPECIAL SURVEY.

Scale  $\frac{1}{2}'' = 1 \text{ Ft}$

DIMENSIONS.

Length betw<sup>n</sup> Perps ----- 123' - 0.

Breadth Mid ----- 23 0.

Depth D° ..... 9.9.

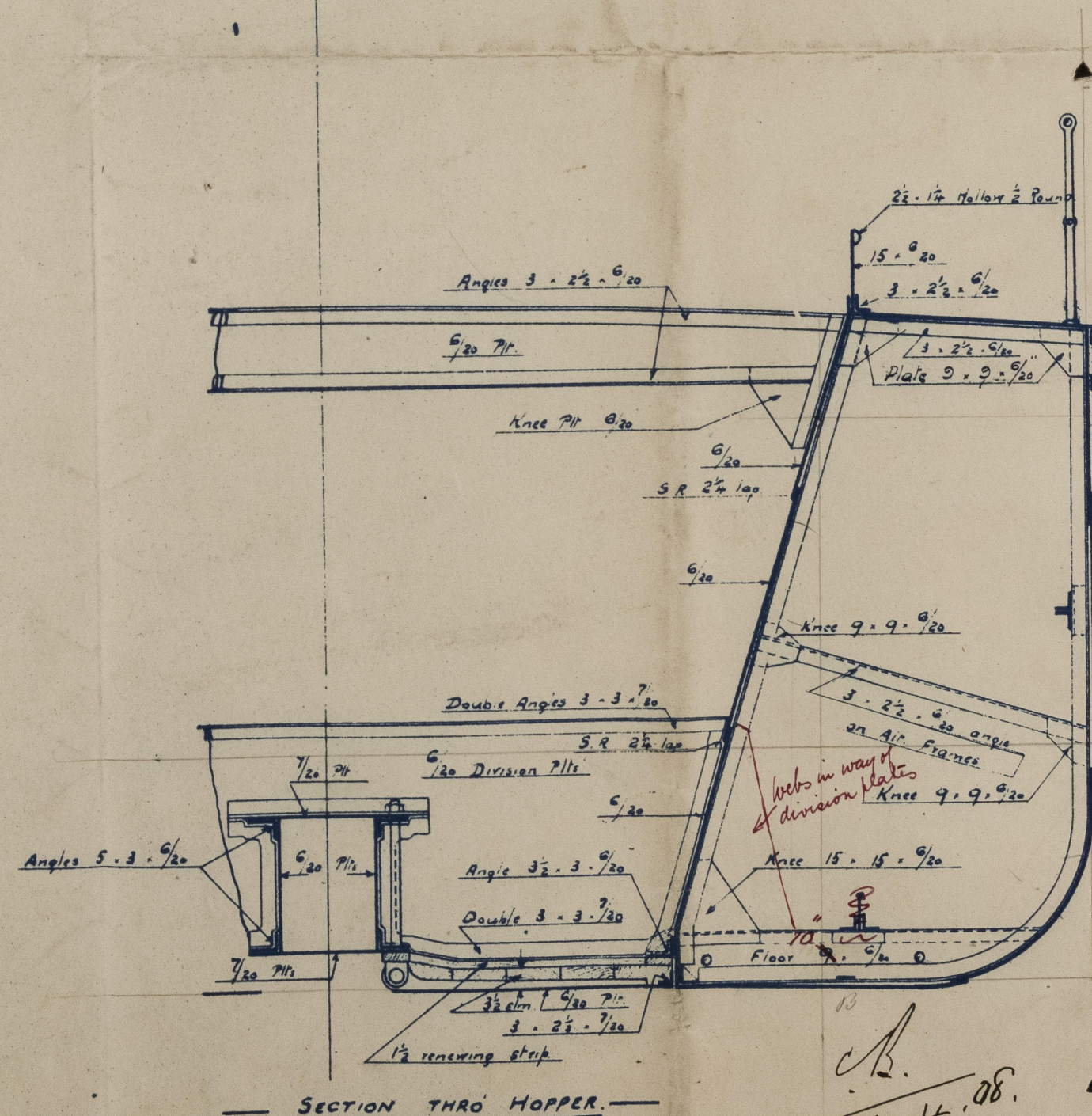
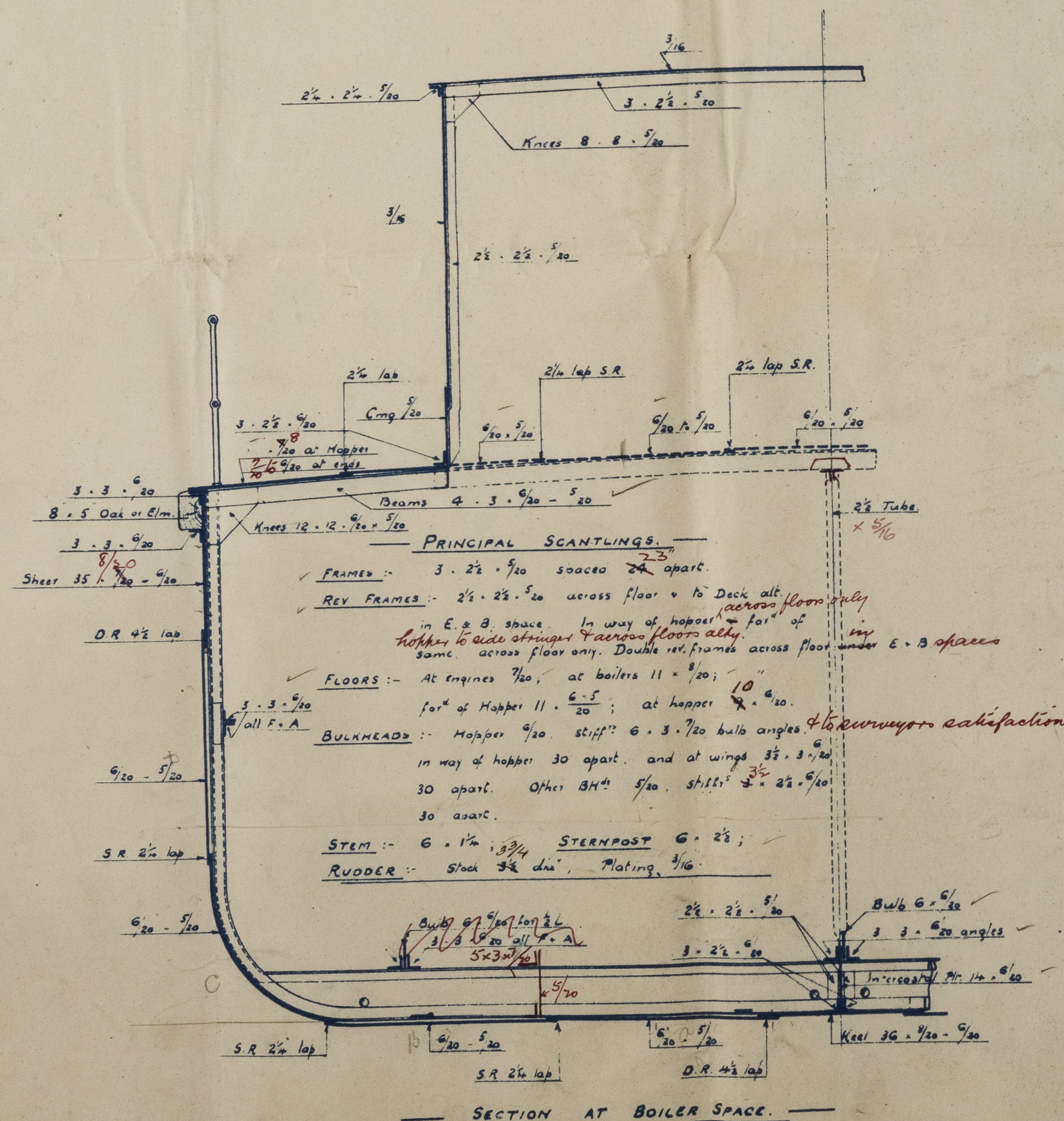
## RIVETING

- ✓ Seams of shell and hopper plating to be single riveted, except keel and sheer strakes which are double riveted all fore and aft.
- ✓ Butts of shell lappped and treble riveted for half length, double at ends.
- ✓ Butts of hopper plating lapped and double riveted except the butts of bottom strake which will be strappped and double riveted.
- ✓ Butts of deck lapped and double riveted for half length, single at ends.
- ✓ Stringer plate to be strappped + treble riveted for half length, double at ends.
- ✓ Seams of deck to be single riveted, all fore & aft.

## EQUIPMENT.

- 2 bow anchor 8 cut. stockless for bow.  
1 " 6 " Stern.  
1 Hedge "  $\frac{3}{4}$  " ex stock.  
160 fathoms stud link cable  $\frac{15}{16}$  for bow moorings centre  
90 " "  $\frac{11}{16}$  " Stern  
75 Tow Line \$6"  
90 ~~75~~  $\frac{3}{4}$  " Warp  
2 hearing Lines.

gro Mo.  
3 - 25 - Stockless supply



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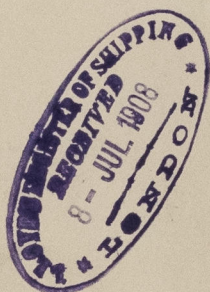
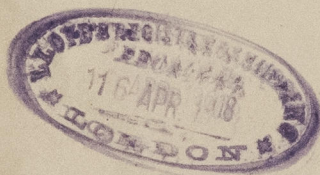
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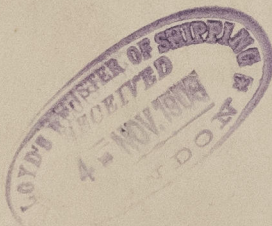
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