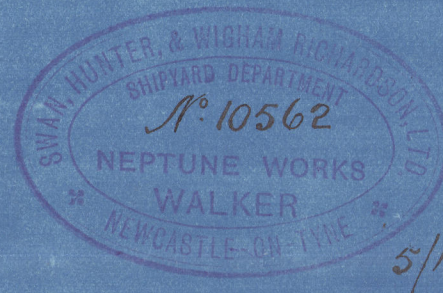


10.12.03



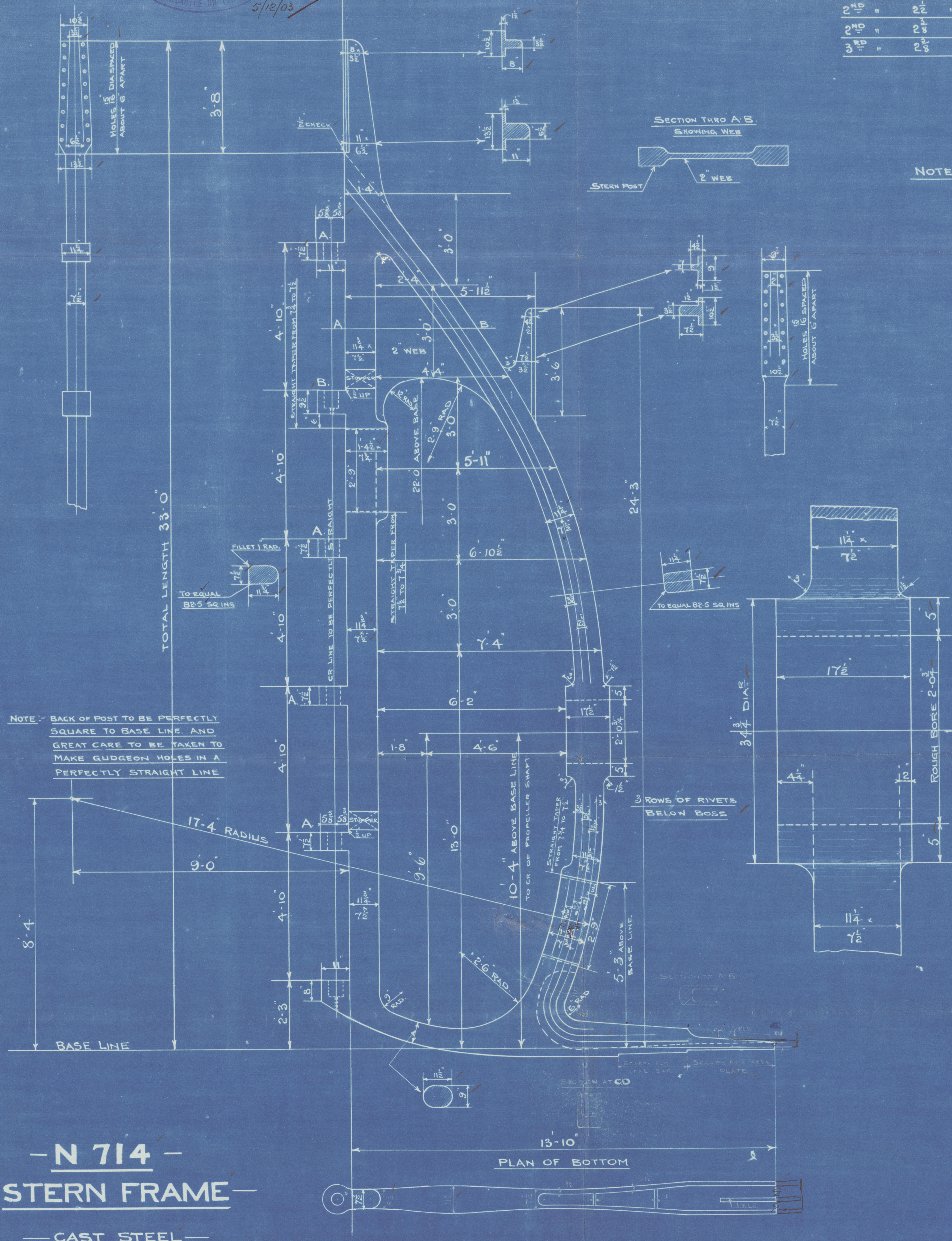
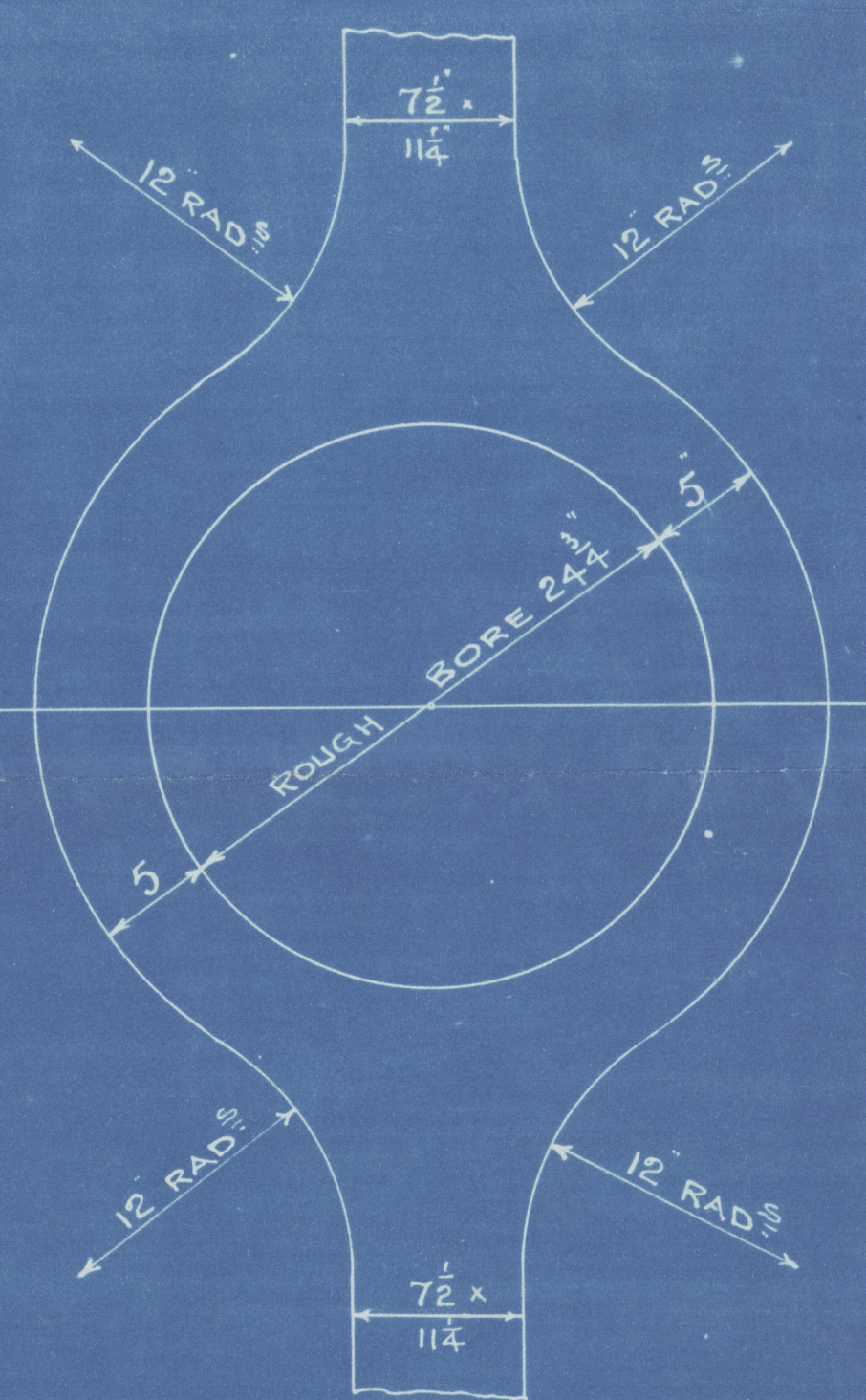
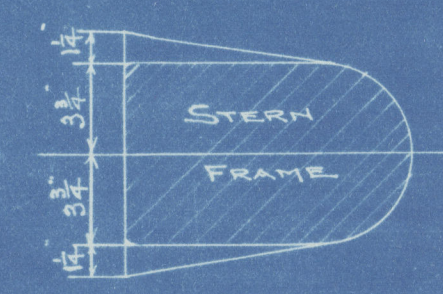
WMM
5/12/03

RIVETING

1 ST ROW	3 RD FROM BACK OF POST	
2 ND "	2 ND "	1 ST ROW (ABOVE BOSS)
2 ND "	2 ND "	(BELOW BOSS)
3 RD "	2 ND "	2 ND ROW " "

NOTE:- STERN FRAME TO BE APPROVED BY LLOYDS SURVEYOR. ANY ALTERATIONS MADE TO BE NOTIFIED TO S.H. & W.R. L^{TD}

DETAIL OF STOPPER
SCALE 1/2" = 1'-0"



- N 714 -
- STERN FRAME -

- CAST STEEL -
- SCALE 1/2" = 1'-0" -

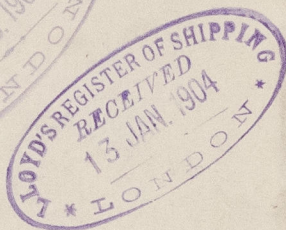
SEE DETAIL PLAN FOR STERN FRAME FOOT

C.D.
10.12.03.

006552-006563-0150

Newcastle-on-Tyne
Messrs. Swan, Hunter
& Wigham-Richardson
No. 714

Cast Steel Stern Frame



J. J. Crostaki
Newcastle Report
No. 49346

[Signature]

006552-006563-0150



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