

BRITISH TRADE

General staffing, all pumps, condensers, port steam shaft, impellers, sea connection and fastenings also the steering engine and windlass examined & found in good condition

Repairs: Star Main Engine HP and LP Crankpin boxes Top valves unmetalled, HP Astern ^{ECCENTRIC} shaft top half unmetalled, 1st IP Ahead shaft Bottom half unmetalled. 2nd IP Ahead shaft Top half unmetalled, LP Astern shaft Bottom half unmetalled.

Repairs Port Main Engine: No 6 Main bearing bottom half removed scraped adjusted, No 7 Main bearing bottom half removed scraped and adjusted, HP Ahead eccentric shaft top half unmetalled, 2nd IP Ahead eccentric shaft top half unmetalled, 8 new tubes fitted to Condenser.

General Service pump: piston and bucket rods stripped up, new piston and bucket ring fitted, suction and delivery valve seats ground up and new valves fitted

Port Circulating pump, New Impeller shell fitted, 2 new piston rings and 2 new valve rings

Star Circulating pump, New impeller shell fitted, 2 new piston rings and 2 new valve rings fitted

Star News feed pump, Crosshead pin renewed, new suction and delivery valves fitted

Boiler repairs: The Boiler necks of 4 furnaces were found to be badly corroded. The furnaces are:

Star Double ended boiler, aft port low furnace
Star 7th Single ended boiler, Port and Star low furnaces

Port aft Single ended boiler, port low furnace

The defective parts of the 4 furnaces have been cut out but the patches have not yet been fitted to the furnaces in account of all work being stopped on board the vessel some time ago

c.c.
A number of defective stay and stay nuts have been renewed and a number of cracks at landing edges of Combustion Chamber plates have been welded

See London Report No. 85926. The track up stands of 3 Boiler blow down cocks have been renewed on shipside

The Mill sheet for the plate to be used in the repair to furnaces is attached hereto.

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