

REPORT of SURVEY for REPAIRS, &c.

Date of writing Report 23rd October 1923

When handed in at Local Office

24. 10. 23

Port of

Hull

No. in
Reg. Book.

Survey held at

Hull

Date, First Survey

15th February 1923

Last Survey

19th October 1923

15320 on the Wood, Iron or Steel

Twin S.S. "British Trade"

(ex Opertes Master

TONNAGE:-

GROSS 9023

UNDER DEK. 7377

NET 4622

Built at Glasgow

By whom Fairfield Co. Ltd

When 1902

MONTH.

Owners British World Trade Expeditions Ltd

Port belonging to Glasgow

Owners' Address

Surveyed Afloat or in Dry Dock?

Yes

Name of Dock

King George

Destined Voyage

WB=Cell DBor DBa

feet; uE&B

feet; f

feet; f

total capacity

tons. FPT

tons; APT

tons; MT

feet

tons.

N.B.—All alterations in the existing records should be underlined.

If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides of the tanks examined. Also state the amount of deterioration (if any) found in the thicknesses of the floors, framing, girders, and of the inner bottom plating, especially in the boiler space.

Last Report, No. 85926 Port Lon

(Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported, the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case. H. 8/2/23

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

CHARACTER. For Special Survey, Date of last Survey and of Periodical Surveys.	Year last examined.	Machinery and Boiler Surveys (including date of N.B., if any).
*100 A.I. 2.21		*1. M.C.
S.S. Lm No. 3-2, 14		M.S. 12, 18
S.S. Lm No. 1-18		B.S. 10, 20
		T.S. 5.10.19 C.L.
		P.N. 6, 20

Society's Freeboard (if assigned) as

painted on Ship and now verified

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined? ☒ Part

Was a damage report made by anyone else? If so, by whom? ☒

REPAIRS, OR EXAMINATION AS PER RULE, FOR S.S. No. 2. (See Special Reasons List) and Rotterdam Report No. 11622 and London Report No. 85926.

done:— Vessel placed in Dry Dock the bottom, keel and rudder cleaned and examined, placed in good condition and recoated. Rudder lifted and fitted. Holds, peaks, tween decks, bunker and machinery spaces cleared and lifted in holds and bunkers as required by the Rules. Steelworks generally (including ash shoot and plating in way of opening examined, painted and coated where necessary. All double bottom tanks and fore & after peak tanks examined internally and No. 1, 2, 3 & 7 double bottom tanks fore & after peak tanks tested under water pressure to rule requirements. Chains examined, chain cables ranged and examined, chain locker examined.

STATE OF DAMAGE REPAIRS:—	Plates.	Frames.	R. Frames.	Floors.	Beams.	Str. Plates.	Dk. Plates.	Other Items:—
Renewed								
Removed and Faired or Repaired								
Painted or Repaired in place								

CONDITION OF THE	State if Tanks have been examined inside	State if Tanks now tested	Bulkheads	Ceiling	Cement or Asphalt (State which.)	Rudder	Steering gear and its connections	Windlass	Have Pumps now been examined and found efficient?	Have Sluice Valves now been examined and found efficient?	Have Watertight Doors now been examined and found efficient?	Have Ventilators and their Coamings been examined and found efficient?	Dblng. Plates under Sounding Pipes	Engine Room Skylights	Coal Bunkers, Open'gs, Lids, &c.	Scuppers	Cargo Hatchways	Hatches	Planking of Wood Vessels	Caulking	Treenails	Breasthooks & Stems	Transoms, Pointers, & Crutches	Timbers of Frame at openings	Ditto ditto at other places	Stringers, Champs & Shelves	Salting	Copper, or Y.M. of Wood Vessels (State if on felt.) When put on, Month.	Boats	Masts, Yards, &c.	Condition, how ascertained (State if wedges removed)	Sails	Equipment letter	Anchors, No. of	Cables (State if now ranged)	length	size	Rule length	size	Hawser & Warps	Standing & Running Rigging
see Rpt. food	yes	see Rpt. food	food					Capstan	yes	see Rpt.	yes	yes	food																See Rpt.	food	from report	yes	f +	3 B. 15. 1 K.	yes	330	2 1/2	300	2 1/2	food	

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon survey, thus, for example:— "to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1, 15," or "to remain as classed and to have record of survey, 1, 15, and the notations of ss No. 1-15 and ptnd 15, &c."

This vessel is in a good and efficient condition and eligible in my opinion to remain as classed with fresh record of survey 10, 23 and the notation S.S. Hull No. 2-23 in the Register Book when the survey is completed and the outstanding repairs carried out as stated.

Per Section 29)	£ 23 : 15 : 0	Fees applied for,
1 year		3. 11. 1923
Major or Repair Fee (if any)	£ 15 : 0 : 0	
Expenses (if chargeable)	£ :	
Surveyor's Fee (if any)	£ :	

Committee's Minute
Director Assigned
Write Over
"Hull (Copy)"
TUE. 30 OCT. 1923
Deferred for Comp
No. 2 &c

Arthur Scullard,
Surveyor to Lloyd's Register of Shipping.
General Committee,
Thursday, 29th November 1923

Withdrawn Class
Lloyd's Register
Foundation

Hull

Continuation of Report No. 3468 dated

19.10.23 on the

Twin S.S. "British Trade" ex "Orontes".

Cables replaced, Anchors, masts and rigging, hatches (in position the hatchway) steering gear and its connections, rods, chains etc, the quadrant and tiller, windlass, capstan, pumps, watertight doors, sounding pipes and general equipment examined and placed in good condition, doubling plates found under all sounding pipes - valves and their coverings examined and placed in good condition.

Leas:- The following repairs have been carried out:-

3 butttraps renewed at fore end and 3 new doubling plates fitted at fore end and 2 new doubling plates fitted at after end. Plating starboard side in way of aboyt ash shoot.

Take 7 new doubling plates fitted. L strake 1 new doubling plate fitted. 1 shell plate renewed. M strake 1 new doubling plate fitted.

doubling plates fitted amidships in H strake - ^{K strake plates cover 2 fitted portion of J strake} plating port side. 1 new doubling plate fitted amidships in K strake - 1 new doubling plate fitted at landing edge of K + L strakes on port quarter.

Defective keel & shell rivets renewed & caulking overhauled & made good. Break tanks. Bulkhead floor plate renewed.

Locker. 4 floor plates & reverse angles & 5 centre line intercostals renewed.

Double bottom tanks. After starboard side tanks end doubled at top half.

Double bottom tanks. Doubling plate fitted to forward tanks end.

Double bottom tanks. After tanks end port side cropped & part renewed.

Doubling plates fitted to forward tanks end.

Room W. J. Bulkhead. Bottom plating renewed.

Room starboard side. Stringer plate in Valve recess renewed and doubling plate fitted from web to bulkhead.

rd Cross bunker & wing starboard side. 1 plate & stiffeners renewed.

& aft bulkhead above stringer, 2 plates & 3 stiffeners renewed.

ay of coal ports. Channel back bar fitted to 2 beams.

d Cross bunker & wing port side. 1 plate renewed on fore & aft bulkhead. beam cropped & part renewed. Channel back bars fitted to 4 beams.

Cross bunker port side. Bottom plates renewed and vertical plates stiffeners cropped & renewed in Alleyway.

wing bunker port side. plate & stiffener renewed under after coal and plate & stiffener renewed under No. 2 coal port from aft.

Cross bunker starboard side. bottom plates cropped & renewed in alleyway. plate & stiffener renewed in way of ladder.

wing bunker starboard side. plate & stiffener renewed in way of coal shoot, and plate & stiffener renewed in way of No. 1 coal shoot.

Boiler space. bottom part of the 2 centre strakes of the forward and renewed. After starboard side of recess 3rd plate renewed. Portion of No. 1 plate cropped & renewed, doubling plate fitted on deck strake in bunker, deck plate between No. 1 & 2 coaling shoots in P.T.O.

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Lloyd's Register Foundation

Hull

Continuation of Report No. 34686 dated

19.10.23 on the

(3)

Twin S.S. "British Trade" ex "Grates."

is renewed and back plate of No. 3 coal shoot renewed.

Port Tween Deck Bunker. 1 beam & beam knee in way of coaling hatch & coaming angles renewed, 1 deck plate renewed under cross bulkhead, and stiffeners cropped renewed, 1 bracket renewed on web frame & 1 bracket on bulkhead, 1 doubling plate fitted on bulkhead bottom - 1 deck doubling on centre strake in way of centre compartment. Doubling plate on centre deck strake in wings between coal shoots - doubling plate on No. 1 coal shoot.

Starboard Tween deck Bunker. Doubling plate fitted on discharge recess, angle renewed on No. 3 coal shoot, 1 doubling fitted on coal shoot + 2 on No. 4 coal shoot, 1 doubling plate fitted on after end centre compartment, bottom wing plate renewed on after end lead, coaming angles renewed, deck plate adjacent to stringer renewed, 1 beam renewed in way of hatch, 1 deck plate renewed, stiffeners on sloping casing renewed and air casing trunk renewed, 1 deck doubling fitted between No. 3 + 4 coaling ports and 1 deck doubling fitted between No. 2 + 3 coaling ports.

Starboard Tween deck bunker starboard side. Doubling plates fitted on both sides of 2 coaling port, wing plate of division bulkhead renewed, doubling fitted on 2nd strake on wing bulkhead, 1 deck plate renewed adjacent to stringer in after end of bunker, hatch coaming angle renewed & renewed in hatchway, deck plate renewed at fore end of hatch adjacent to stringer.

Starboard Tween deck bunker Port side. Hatch coaming renewed, deck plate renewed in centre strake at fore end of after compartment, also at fore end of after end of forward compartment, 3 casing stiffeners renewed & 1 stiffener on bulkhead.

Peak Tank. Stringer brackets to bulkhead port & starboard sides renewed, bulkhead plate on port side renewed also 2 stiffeners, stiffeners cropped renewed. 2 bulkhead plates renewed on starboard side.

repairs recommended in the rigging report have been carried out. Orlop Decks. No. 2 hold Orlop decks, new hatchway complete with web & hatch covers fitted & new wood decks laid.

No. 5 holds Orlop decks new hatchways complete with steel webs & hatch covers fitted and new wood decks laid between tunnels.

Following repairs etc require to be carried out:-

Well Upper deck wood deck to renew, starboard alleyway to sheath & end alleyway to renew. New boats to supply & placed on board & a number of minor repairs to be effected.

On the S.S. No. 2. The following requires to be done.

Plates on after Engine Room bulkhead (bilges) tried and No. 4 + 5 (Boiler No. 6 (Engine Room) double bottom tanks tested.

AS.

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