

DIAMETER OF RUDDER
HEAD TO BE 6 1/2"

These figures
will be verified
when rudder
plan is submitted

THE STERNFRAME IS TO BE MADE OF CAST STEEL AND IS TO BE
A GOOD, CLEAN, TRUE CASTING.
IT MUST SATISFACTORILY PASS ALL THE TENSILE, BENDING, PERCUSSIVE
HAMMERING AND OTHER TESTS REQUIRED BY LLOYD'S RULES FOR CASTINGS
OF THIS CLASS (SEE EXTRACT FROM RULES)
THE CASTING MUST BE THOROUGHLY ANNEALED AND TEST PIECES, IN NUMBER
AND OF DIMENSIONS AS REQUIRED, MUST BE CAST ON THE CASTING AND ARE
NOT UNDER ANY CIRCUMSTANCE, TO BE CUT OFF THE CASTING UNTIL THE
ANNEALING IS FINISHED AND THEY HAVE BEEN STAMPED BY THE SURVEYOR.

W.P. No. 5 Canadian Reader
W.P. No. 6 Canadian Miner

NOVA SCOTIA STEEL & COAL CO., LTD.
NEW GLASGOW, NOVA SCOTIA.

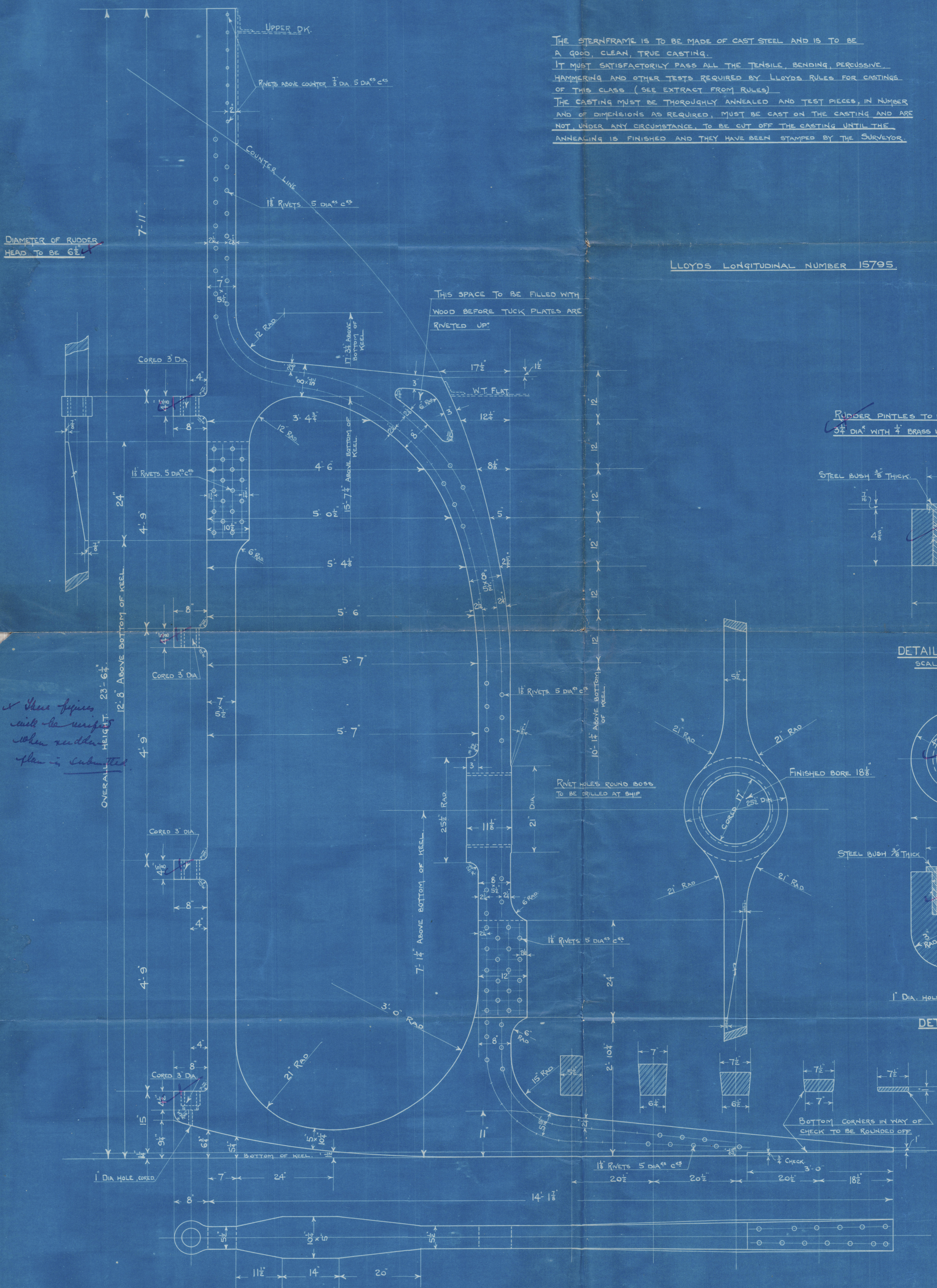
STERNPOST.

HULLS N^o 5 & 6 SHIPYARD.

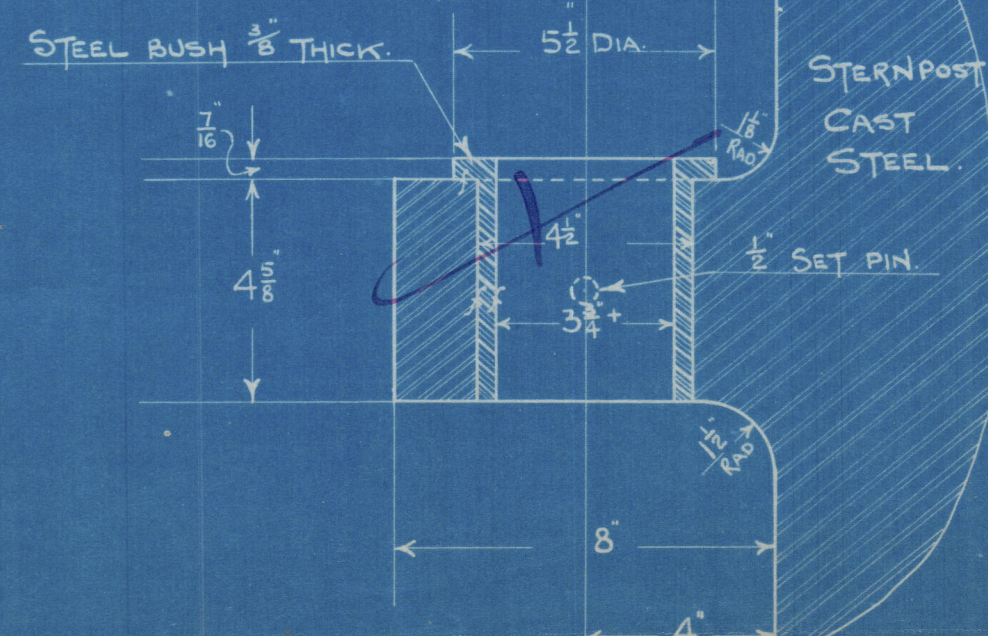
DRAWN BY *Allyn* CHECKED BY *Allyn* DRG. N^o

SCALE 1/8" = 3" ONE FT. DATE MARCH 4th 1919 5-11.

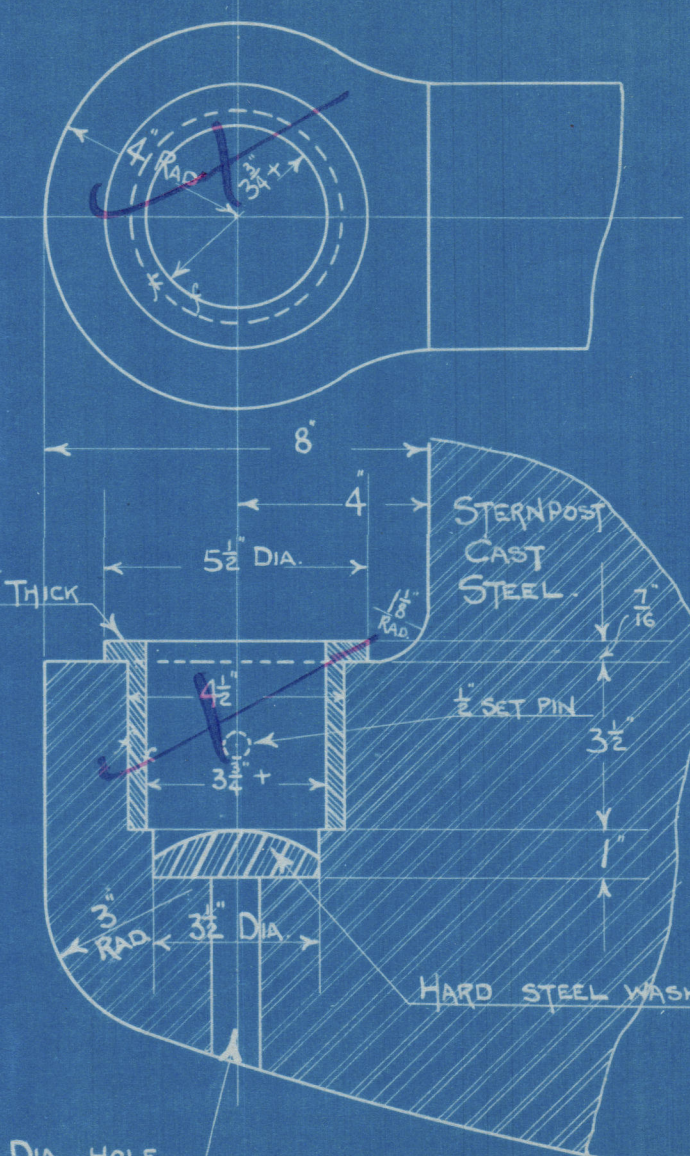
LLOYD'S LONGITUDINAL NUMBER 15795.



RUDDER PINTLES TO BE
3/4\" DIA. WITH 1/4\" BRASS LINERS.



DETAIL OF GUDGEONS.
SCALE 3\" = ONE FOOT.



DETAIL OF HEEL OF STERNPOST.
SCALE 3\" = ONE FOOT.

Launders
APPROVED
MAY 10 1919
NEW BRUNSWICK