

1st 2 Dks., R.Q.Dk.,
and Pt. Awng. Dk.

IRON OR STEEL STEAMER.

No. 18783

State if Report is also sent on the Machinery of the Vessel *yes*

Received at London *MON. MAR 4 1907*

Date of completion of Report *23rd February 1907*

Port of Hull.

Date, First Survey *July 20/06*

Last Survey

Feb. 19th 1907

Survey held at *Selly*

On the *Steam Trawler "VOLANTE"*

Rig *Ketch.*

Master *✓*

Year of appointment

(1) As master in service of
owner of present vessel:—19
(2) As master of this
vessel:—19

Built at *Selly*

When built *1907*

Launched *15th Oct. -06*

By whom built *Cochrane & Sons.*

Owners *Atlas Steam Fishing Co. Ltd.*

Managers *✓*

(Where necessary to be entered in Reg. Book.)

Residence *Grimsbury.*

Port belonging to *Grimsbury.*

and *Yes.*

If Surveyed while Building, Afloat, or in Dry Dock

Round of Beam, Actual *7 ins.*

TONNAGE under
Tonnage Deck... *229.38*
Do. of Poop... *13.94*
Do. of Raised Qr.
Dk. or Break...
Do. of Bridge House...
Do. of Forecastle...
Do. of Houses on Deck... *11.31*
Do. of excess of Hatchways
Do. above Crown of
Enging Room...
Gross Tonnage... *254.63*
Less Crew Space... *21.84*
Less above Crown of
Enging Room...
Tonnage for Fees... *232.49*
Enging Room... *117.67*
Navigation Spaces... *8.25*

ONE OR TWO DECKED VESSEL.
CLASS **100A1 Steam Trawler.*
Half Breadth (moulded) *10.95*
Depth from upper part of Keel to top of Main Deck Bms.
(with the normal round up of beam) *12.95*
Girth of Half Midship Frame (as per Rule) *19.75*
1st Number *43.65*
Length on deck from after part of stem to fore part of
stern post *125.87*
2nd Number *5494*
Proportions—Breadths to Length *5.40*
Depths to Length—Main Deck to top of Keel... *9.40*

Destined Voyage *Fishing*

LENGTH on Deck as Feet. Inches. BREADTH— Feet. Inches. DEPTH, ACTUAL— Feet. Inches. No. of Decks with Flat laid *One*
per Rule... *125 10 1/2* Moulded... *21 10 3/4* Top of Floors to top of Main Deck Beams... *11 9* No. of Tiers of Beams *One*

Dimensions of Ship per Register, Length, *127.0* breadth, *22.0* depth, *11.67* Moulded Depth, *12 ft. 6 ins.* Round of Beam, Actual *7 ins.*

FRAMING.		Inches in Ship.	Inches in Ship.	16ths in Ship.	Inches per Rule Or as Approved.	Inches per Rule Or as Approved.	FORGINGS AND CASTINGS.		Inches in Ship.	Inches per Rule Or as Approved.
RAME, Angles, <i>7 E or L Bars</i> , for $\frac{1}{2}$ length amidships		4	3	7	4	3	KEEL, Bar or Side Plates depth and thickness		<i>4 1/2 x 15/8</i>	<i>4 1/2 x 15/8</i>
Do. for $\frac{1}{2}$ at each end							STEM, moulding and thickness		<i>4 1/2 x 15/8</i>	<i>4 1/2 x 15/8</i>
Do. in way of Double Bottoms at Solid Floors							STERN-POST for Rudder do. do.		<i>6 x 3</i>	<i>6 x 3</i>
" " at intermdt. Bkts.							" for Propeller		<i>4 1/2</i>	<i>4 1/2</i>
Spacing of Frames from centre to centre			20			20	MAIN PIECE of Rudder, diameter at head		<i>3 x 2 3/4</i>	<i>3 x 2 3/4</i>
EVERSED FRAME, Angles		2 1/2	2 1/2	4	2 1/2	4	RUDDER, how constructed <i>Forged iron frame, plated</i>			
DEEP FRAMING, depth of girder			4			4	Can the Rudder be unshipped afloat? <i>Yes</i>			
LOORS, depth and thickness of Floor Plate at mid-line for $\frac{1}{2}$ length amidships		16		6	16	6	KEELSONS AND STRINGERS.		Inches in Ship.	Inches per Rule Or as Approved.
" in way of Engines and Boilers				7		7	CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate		<i>4 1/2</i>	<i>7 7 1/2</i>
" thickness at the ends of vessel				6		6	" Rider Plate			
" depth at $\frac{1}{2}$ the half breadth, as per Rule							" Bulb Plate to Intercoastal Keelson			
" height extended at the Bilges							" Horizontal Plates on Floors			
LOORS & BRACKETS, in Cell Dble Bottoms							" Angles		4	3
" " state if flanged (top & bottom)							SIDE KEELSON, Angles			
" " Spacing							" Bulb or Plate above floors for lng.			
ENTRE GIRDER, in Double Bottom, depth and thickness							" Intercoastal Plate for length			
" " Angles, Top							" Attached to outside plating with Angle			
" " Bottom							BILGE KEELSON, Angles... <i>(One)</i>		5	4
IDE GIRDERS, number on each side & thickness							" Bulb or Plate above floors for lng.			
" " state if flanged (top & bottom)							" Intercoastal Plate for length			
" " Angles							" Attached to outside plating with Angle			
MARGIN PLATE, depth (exclusive of flange) and thickness							BILGE STRINGER Angles			
" Angles to Outside Plating							" Bulb Plate for length			
" Floors							" Intercoastal Plate for length			
" Height of Floors at the Bilges							" Attached to outside plating with Angle			
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake							SIDE STRINGER Angles... <i>(One)</i>		5	4
" thickness in Engine and Boiler space							" Bulb or Intercoastal Plate for lng.			
" Remainder in Holds							" Attached to outside plating with Angle			
EAMS, Main and Raised Quarter Deck, Single Angle, Bulb Angle, Plate or Tee Bulb		5	3	9	5	3	Main and Raised Quarter Deck Stringer Plate, breadth and thickness		50	5
" Angles on Upper Edge							" Angle on ditto		3 x 3	6
" Spacing			40			40	" Tie Plates, outside Hatchways		8	6
EAMS, Lower Deck, Single Angle, Bulb Angle, Plate or Tee Bulb							" Diagonal Tie Plates on Bms., No. of Pairs			
" Angles on Upper Edge							" Main Dk* Iron or Steel for lng.			
" Spacing							" R. Q. Dk* Iron or Steel for lng.			
EAMS, Hold, Plate or Tee Bulb							" Wood Deck, Material & thickness <i>P.Pine</i>		3	3
" Angles on Upper Edge							Lower Deck Stringer Plate, breadth and thickness			
" Spacing							" Angles on ditto, No.			
EAMS, Poop Deck, Angle, Bulb Angle, Plate or Tee Bulb							" Tie Plates, outside Hatchways			
" Angles on Upper Edge							" Deck* Material and thickness			
" Spacing							Hold Stringer Plate			
EAMS, Bridge or Pt. Awng. Deck, Angle, Bulb Angle Plate, or Tee Bulb							" Angles on ditto, No.			
" Angles on Upper Edge							Poop Deck Stringer Plate, breadth & thickness			
" Spacing							" Angle on ditto			
EAMS, Forecastle Deck, Angle, Bulb Angle, Plate or Tee Bulb		5	3	8	5	3	" Tie Plates			
" Angles on Upper Edge							" Deck, Material and thickness			
" Spacing			40			40	Bridge or Pt. Awning Deck Stringer Plate, breadth and thickness			
ILLARS, In 'tween Decks, Size and Spacing							" Angle on ditto			
" " Hold							" Tie Plates			
" " Quarter, 'tween Dks., " "							" Deck, Material and thickness			
" " in Hold							Forecastle Deck Stringer Plate, brdth & thcknss			
WEB FRAMES, In Fore Body, No. and Spacing							" Angle on ditto		3 x 3	6
" " Brdth. & Thickness							" Tie Plates			
" " No. of Side Stringers							" Deck, Material and thickness			
WEB FRAMES, In E. & B. Space, No. & Spacing							" Forecastle Deck Stringer Plate, brdth & thcknss			
" " Brdth. & Thickness							" Angle on ditto		3 x 3	6
" " No. of Side Stringers							" Tie Plates			
" " Size of Angles or Tee Bars to Web Frames							" Deck, Material and thickness			
BRACKET PLATES to Stringers between Web Frames, Depth and Thickness							" Forecastle Deck Stringer Plate, brdth & thcknss			

PLATING.										RIVETING.																																																																																																										
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FLAT PLATE KEEL <i>Bar Keel</i> <i>(If Bar Keel, state Riveting)</i> GARBOARD OF A STRAKE <i>32 8</i> <i>State actual thickness in way of Double Bottom.</i> B <i>7 6 6</i> C <i>7 6 6</i> D <i>7 6 6</i> E <i>7 6 6</i> F <i>31 8</i> G <i>7 6 6</i> H <i>7 6 6</i> I <i>7 6 6</i> J <i>7 6 6</i> K <i>7 6 6</i> L <i>7 6 6</i> M <i>7 6 6</i> N <i>7 6 6</i> O <i>7 6 6</i> P <i>7 6 6</i> DOUBLING of Flat Plate Keel <i>✓</i> <i>Length and thickness</i> of Bilges <i>✓</i> of Sheerstrakes <i>✓</i> of Strake below <i>✓</i> POOP SIDES <i>✓</i> RAISED QUARTER DECK SIDES <i>8 7</i> BRIDGE SIDES <i>✓</i> FORECASTLE SIDES <i>5</i> LENGTHS OF PLATING <i>Seven frame spaces.</i>										EDGES. Ordinary or Joggled? <i>Ordinary</i> Double or Treble and for what Length <i>Double</i> RIVETS. Diam. <i>1 5</i> Spacing or to cr. <i>3 4</i> STRAPS. Diam. <i>2 1/4</i> Spacing or to cr. <i>2 5/8</i> Breadth. <i>9 3/4</i> Thickness. <i>8</i> Breadth. For what Length. <i>Full 5</i>																																																																																																										
Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, outside Plating, &c.? <i>Mild Steel South Durham S.S.C., Jarrow, Jarrow-on-Tyne, Co. Durham.</i> Has the Steel been tested as required by the Rules? <i>Yes</i>										Main Stringer Plate { Butts, treble riveted for <i>full</i> length amidship. { Straps, single, double or overlapped for <i>full</i> length amidship. Butts of Bilge & Side Stringers, and Tie Plates, treble or double riveted? <i>S. & D.</i> Inner Bottom Plating, riveting of Edges <i>✓</i> Butts <i>✓</i> Centre Girder Butts, <i>✓</i> riveted. Keelson Butts, <i>3</i> riveted. Frames, riveted through Plates with <i>2 1/2</i> in. Rivets, about <i>5</i> apart. Rivets, state whether of Iron or Steel <i>Iron.</i>																																																																																																										
FRAMES extend in one length from <i>keel</i> to <i>gunwale</i> state if ordinary or joggled <i>Ordinary.</i> REVERSED FRAMES on floors and frames extend from <i>across top of floor.</i> (Deep angle angle frame) state if ordinary or joggled <i>Ordinary.</i>																																																																																																																				
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Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN.		Length and size per Table 22.	Description.	Makers of Cables.	Where and when tested and Superintendent.	Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 22.																																																																																																								
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<i>1965</i>	<i>105 1 1/2</i>	<i>20 1/2</i>	<i>30 1/2</i>	<i>61 1/2</i>	<i>105 1 1/2</i>	<i>Alid</i>	<i>W. L. Sniffin</i>	<i>28.9.06. S.S. Paul</i>	<i>TOWLINE</i>	<i>60 1/2</i>	<i>60 1/2</i>	<i>60 1/2</i>																																																																																																								
									<i>HAWKERS & WARPS</i>	<i>60 1/2</i>	<i>60 1/2</i>	<i>60 1/2</i>																																																																																																								
HAWKERS AND WARPS.																																																																																																																				
Boats <i>One</i> Pumps, Number <i>Four</i> Diameter of Barrel <i>6" - 4"</i> State whether they are in efficient working order. <i>Yes.</i> Windlass <i>by Lummell & Grow.</i> Capstan <i>✓</i> Engine Room Skylights. How constructed? <i>by Seal.</i> What arrangements for deadlights in bad weather? <i>Seal flaps and bulls eyes.</i> Coal Bunker Openings. How constructed? <i>Cast iron rings</i> How are lids secured? <i>Secured</i> Height above deck? <i>4 ft.</i> Number of Scuppers, and number and dimensions of Freeing Ports, &c. <i>On each side, 4 Scuppers, 4 Freeing Ports, 15 x 9</i> Ceiling in Holds, thickness and material <i>2" Pine</i> Cargo Battens, thickness and material <i>✓</i> Cargo Hatchways. How formed? <i>Plates and angles.</i> Hatches. If strong and efficient? <i>Yes.</i> State size No. 1 Hatch (Forward) <i>3-0 x 3-0.</i> No. 2 Hatch <i>3-0 x 3-0.</i> No. 3 Hatch <i>3-0 x 3-0.</i> No. 4 Hatch <i>3-0 x 3-0.</i> Number of Web Plates, Shifting Beams, and Fore and Afters to each Hatch <i>✓</i> No. of Breasthooks <i>3</i> No. of Crutches <i>One and dup floor.</i> Bulwarks, height above deck and description <i>2-9 x 4-5</i> Main Rail and Stays, material and size <i>6 1/2 x 3 x 3/16 Steel B.A.</i> The above is a correct description. Builder's Signature (here only) <i>Boothman & Sons</i> Surveyor's Signature <i>Allison B. Wilson</i> Surveyor to Lloyd's Register of British and Foreign Shipping.																																																																																																																				

Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with the case)
(M) 25-7-06. (L) 29-8-06.

Workmanship. Are the butts of plating planed or otherwise fitted? *Planed.*
 Is the riveted work properly closed? *Yes*
 Are the liners between the frames and plates solid single pieces? *Yes* Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes* Do any rivets break into or through the seams or butts of the plating? *A few.*
 Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes*
 Have all the upper and weather decks been tested as required by the Rules (Sec. 23, par 24)? *Trawler* State results of tests *✓*
 Have all the gutterways been tested as required by the Rules (Sec. 23, par. 25)? *✓* State results of tests *✓*

General Remarks (State quality of workmanship, &c.) *Workmanship good.*
This vessel has been built in accordance with the approved plans, the Secretary's letters of the above dates, and in general conformity to the Rules for the class contemplated.

Accompanying this Report;— Plans of Midship Section, Profile and Decks, Pumping Arrangements, and Report on Ships Fittings.

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop *✓* ft., R.Q.D. or Break *67-6* ft., Bridge Dk. *✓* ft., F'castle *21-0* ft. (in feet and tenths) where the Poop is on top of the R.Q.D., or when the Poop or R.Q.D. is joined to the B.D., this should be distinctly stated *✓*

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *1 D.K.*
 Official No. *✓*; Signal Letters *✓* State if Machinery is fitted aft *Yes*
 How are the surfaces preserved from oxidation? *Inside Portland Cement and Paint* Outside *Paint.*

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors *✓*

Where fitted.	*Length. Feet.	Water Capacity. Tons.	Where fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft, <i>✓</i>			Fore peak tank, <i>✓</i>		
Double bottom, under Engines and Boilers, <i>✓</i>			After peak tank, <i>✓</i>		
Double bottom, if under Engines only, <i>✓</i>			Deep tank, aft, <i>✓</i>		
Double bottom, if under Boilers only, <i>✓</i>			Deep tank, forward, <i>✓</i>		
Double bottom, forward, <i>✓</i>			Other tanks, if fitted, <i>✓</i>		

Total capacity *✓* (if necessary, furnish further information by sketch.)
 * The wells are not to be included in the lengths of the tanks. State whether the above have been tested as required by the Rules *✓*

Order for Special Survey No. *1128*
 Date *30/7/06*
 No. *385* in builder's yard
 Dates of Surveys held while building *1906: July 20, 27, 31. Aug 10, 15, 21, 31. Sep 3, 14, 19, 28. Oct 5, 11, 16, 19, 25, 30. Nov 1, 15, 23. Dec 7, 10. Dec 14, 18. 1907: Jan 8, 14, 22, 28. Feb 1, 9, 14, 19.*
 Total No. of Visits *33*

The amount of Entry Fee £ *2* : - : - *2/3* 1907 *10*
 Special £ *11* : *13* : - *5/3* 1907 *10*
 Travelling Expenses, if any £ *19* : *2* : - *5/3* 1907 *10*
 State whether the Vessel has been built under Special Survey *Yes.*
 I am of opinion this Vessel should be Classed *100A1, "Steam Trawler".*
 With, or without Freeboard, as condition of Class *Without.*
 Surveyor to Lloyd's Register of British and Foreign Shipping. *Allison B. Wilson.*

Committee's Minute *TUES. MAR 5 1907*
 Character assigned *Steam Trawler*
Lloyds & Co. P. & L.M.B. 207

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