

1 or 2 Dks., R.Q.Dk.,
and Pt. Awng. Dk.

IRON OR STEEL STEAMER.

No. 16955

State if Report is also sent on the Machinery of the Vessel *Yes*

Received at London *WED. 5 JUL 1905*

Date of completion of Report *4th July 1905.*

Port of *Hull.*

Date, First Survey *Mar 20th*

Last Survey *June 26th 1905.*

Rig *Ketch.*

Survey held at *Selly*

On the *Steam Sloop "VIOLA."*

Master *Ed. Crocker.*

Year of appointment (1) As master in service of owner of present vessel:—19
(2) As master of this vessel:—19

TONNAGE under Tonnage Deck... *215.09*

ONE OR TWO DECKED VESSEL.

CLASS *100A1 "Steam Sloop."*

Do. of Poop... *1.43*

Half Breadth (moulded) ... *10.71*

Do. of Raised Qr. Dk. or Break... *12.69*

Depth from upper part of Keel to top of Main Deck Bms. (with the normal round up of beam) ... *12.79*

Do. of Forecastle... *12.69*

Girth of Half Midship Frame (as per Rule) ... *18.91*

Do. of Houses on Deck... *224.51*

1st Number ... *42.41*

Do. of excess of Hatchways above Crown of Engine Room ... *21.54*

Length on deck from after part of stem to fore part of stern post ... *118.845*

ENGINE ROOM ... *205.94*

2nd Number ... *5041*

TONNAGE FOR FEES ... *109.81*

Proportions—Breadths to Length ... *5.5*

ENGINE ROOM ... *5.13*

Depths to Length—Main Deck to top of Keel ... *9.29*

Navigation Spaces ... *91.03*

Destined Voyage *Fishing*

Built at *Selly.*

When built *1905* Launched *20th May.*

By whom built *Cochrane & Sons.*

Owners *Edwin Bacon.*

Managers (Where necessary to be entered in Reg. Book).

Residence *Grimsby.*

Port belonging to *Grimsby.*

If Surveyed while Building, Afloat, or in Dry Dock *Yes*

LENGTH on Deck as per Rule	Feet.	Inches.	BREADTH—Moulded	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Main Deck Beams	Feet.	Inches.	No. of Decks with Flat laid	No. of Tiers of Beams
	<i>118</i>	<i>10 1/2</i>		<i>21</i>	<i>5 1/2</i>		<i>11</i>	<i>7</i>	<i>On</i>	<i>On</i>

Dimensions of Ship per Register, Length, *120.0* breadth, *21.6* depth, *11.57* Moulded Depth, *12* ft. *4* ins. Round of Beam, Actual *7* ins.

FRAMING.						FORGINGS AND CASTINGS.					
	Inches in Ship.	Inches in Ship.	16ths in Ship.	Inches per Rule Or a	Inches per Rule Approved.		Inches in Ship.	Inches in Ship.	16ths in Ship.	Inches per Rule Or a	Inches per Rule Approved.
FRAME, Angles, 1/2 Bars, for 1/2 length amidships	<i>3</i>	<i>2 1/2</i>	<i>5</i>	<i>3</i>	<i>2 1/2</i>	KEEL, Bar on Side Plates depth and thickness	<i>4 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>
Do. for 1/2 at each end	<i>3</i>	<i>2 1/2</i>	<i>5</i>	<i>3</i>	<i>2 1/2</i>	STEM, moulding and thickness. <i>Rule Plate</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>	<i>7 1/2 x 1 1/4</i>
Do. in way of Double Bottoms at Solid Floors.						STERN-POST for Rudder do. do.	<i>6 x 2 1/2</i>	<i>6 x 2 1/2</i>	<i>6 x 2 1/2</i>	<i>6 x 2 1/2</i>	<i>6 x 2 1/2</i>
Spacing of Frames from centre to centre	<i>20</i>			<i>20</i>		" for Propeller	<i>4 1/4</i>	<i>4 1/4</i>	<i>4 1/4</i>	<i>4 1/4</i>	<i>4 1/4</i>
REVERSED FRAME, Angles	<i>2 1/2</i>	<i>2 1/2</i>	<i>4</i>	<i>2 1/2</i>	<i>4</i>	MAIN PIECE of Rudder, diameter at head	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>
DEEP FRAMING, depth of girder						do. at heel	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>	<i>2 1/2 x 2 1/2</i>
FLOORS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships	<i>16</i>		<i>6</i>	<i>16</i>	<i>6</i>	RUDDER, how constructed <i>Forged iron frame, plated.</i>					
" in way of Engines and Boilers			<i>7</i>		<i>7</i>	Can the Rudder be unshipped afloat? <i>Yes</i>					
" thickness at the ends of vessel			<i>5</i>		<i>5</i>						
" depth at 1/2 the half breadth, as per Rule						KEELSONS AND STRINGERS.					
" height extended at the Bilges						CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate	<i>4 1/2</i>	<i>7 1/2</i>	<i>7</i>	<i>7</i>	<i>7</i>
FLOORS & BRACKETS, in Cell Dble Bottoms						" Rider Plate					
" state if flanged (top & bottom)						" Bulb Plate to Intercoastal Keelson					
" Spacing						" Horizontal Plates on Floors					
CENTRE GIRDER, in Double Bottom, depth and thickness						" Angles	<i>4</i>	<i>3</i>	<i>7</i>	<i>4</i>	<i>3</i>
" Angles, Top						SIDE KEELSON, Angles					
" Bottom						" Bulb or Plate above floors for lng.					
SIDE GIRDERS, number on each side & thickness						" Intercoastal Plate for length					
" state if flanged (top & bottom)						" Attached to outside plating with Angle					
" Angles						BILGE KEELSON, Angles	<i>5</i>	<i>4</i>	<i>8</i>	<i>5</i>	<i>4</i>
MARGIN PLATE, depth (exclusive of flange) and thickness						" Bulb or Plate above floors for lng.					
" Angles to Outside Plating						" Intercoastal Plate for length					
" Floors						" Attached to outside plating with Angle					
" Height of Floors at the Bilges						BILGE STRINGER Angles	<i>5</i>	<i>4</i>	<i>8</i>	<i>5</i>	<i>4</i>
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake						" Bulb Plate for length					
" thickness in Engine and Boiler space						" Intercoastal Plate for length					
" Remainder in Holds						" Attached to outside plating with Angle					
BEAMS, Main and Raised Quarter Deck, Single Angle, Bulb Angle, Plate or Tee Bulb	<i>5</i>	<i>3</i>	<i>8</i>			SIDE STRINGER Angles					
" Angles on Upper Edge						" Bulb or Intercoastal Plate for lng.					
" Spacing						" Attached to outside plating with Angle					
BEAMS, Lower Deck, Single Angle, Bulb Angle, Plate or Tee Bulb						Main and Raised Quarter Deck Stringer Plate, breadth and thickness	<i>30</i>	<i>5</i>	<i>30</i>	<i>5</i>	<i>5</i>
" Angles on Upper Edge						" Angle on ditto	<i>3 x 3</i>	<i>6</i>	<i>3 x 3</i>	<i>6</i>	<i>6</i>
" Spacing						" Tie Plates fore & aft, outside Hatchways	<i>8</i>	<i>5/16</i>	<i>8</i>	<i>5/16</i>	<i>5/16</i>
BEAMS, Hold, Plate or Tee Bulb						" Diagonal Tie Plates on Bms., No. of Pairs					
" Angles on Upper Edge						" Main Dk* Iron or Steel for lng.					
" Spacing						" R. Q. Dk* Iron or Steel for lng.					
BEAMS, Poop Deck, Angle, Bulb Angle, Plate or Tee Bulb						" Wood Deck, Material & thickness <i>P. Pine</i>	<i>3</i>	<i>3</i>	<i>3</i>	<i>3</i>	<i>3</i>
" Angles on Upper Edge						Lower Deck Stringer Plate, breadth and thickness					
" Spacing						" Angles on ditto, No.					
BEAMS, Bridge or Pt. Awng. Deck, Angle, Bulb Angle Plate, or Tee Bulb						" Tie Plates, outside Hatchways					
" Angles on Upper Edge						" Deck* Material and thickness					
" Spacing						Hold Stringer Plate					
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate or Tee Bulb						" Angles on ditto, No.					
" Angles on Upper Edge						Poop Deck Stringer Plate, breadth & thickness					
" Spacing						" Angle on ditto					
PILLARS, In 'tween Decks, Size and Spacing						" Tie Plates					
" Hold						" Deck, Material and thickness					
" Quarter, 'tween Dks.,	<i>2 1/2</i>	<i>As arranged</i>				Bridge or Pt. Awning Deck Stringer Plate, breadth and thickness					
" in Hold						" Angle on ditto					
WEB FRAMES, In Fore Body, No. and Spacing						" Tie Plates					
" No. of Side Stringers						" Deck, Material and thickness					
WEB FRAMES, In E. & B. Space, No. and Spacing						Forecastle Deck Stringer Plate, brdth & thcknss					
" Brdth. & Thickness						" Angle on ditto	<i>3 x 3</i>	<i>6</i>	<i>3 x 3</i>	<i>6</i>	<i>6</i>
WEB FRAMES, In After Body, No. and Spacing						" Tie Plates	<i>4 1/2</i>	<i>5</i>	<i>4 1/2</i>	<i>5</i>	<i>5</i>
" Brdth. & Thickness						" Deck, Material and thickness	<i>3</i>	<i>3</i>	<i>3</i>	<i>3</i>	<i>3</i>
" No. of Side Stringers						Are the outside Plates doubled two spaces of Frames in length? <i>Diamond plate fitted</i>					
" Size of Angles or Tee Bars to Web Frames						Are the Sluice Valves and Watertight Doors in efficient working order? <i>Yes.</i>					
BRACKET PLATES to Stringers between Web Frames, Depth and Thickness											

PLATING.										RIVETING.																																																																																																																																													
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FLAT PLATE KEEL (If Bar Keel, state Riveting)	32	7	7	7	32	8	Double	4 1/2	2 1/4	3 1/2	2 1/4	25 1/4	9 1/2	8	5	Full																																																																																																																																							
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Has the Steel been tested as required by the Rules? Yes																																																																																																																																																							
FRAMES extend in one length from Keel to gunwale. Ordinary																																																																																																																																																							
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Boats On. Diameter of Barrel 6" x 4" State whether they are in efficient working order Yes																																																																																																																																																							
Pumps, Number Four. Windlass is by Colman & Sons. Capstan																																																																																																																																																							
Engine Room Skylights.—How constructed? Leak.																																																																																																																																																							
What arrangements for deadlights in bad weather? Leak glass and bulldozers																																																																																																																																																							
Coal Bunker Openings.—How constructed? Plates angles, and How are lids secured? Rattled down and Height above deck? 12" and flush.																																																																																																																																																							
Number of Scuppers, and number and dimensions of Freeing Ports, &c. On each side, 4 Scuppers, 3 Freeing ports 13" x 9".																																																																																																																																																							
Ceiling in Holds, thickness and material 2" pine Ceiling 'tween Decks, thickness and material																																																																																																																																																							
Cargo Hatchways.—How formed? Plates and angles Hatches.—If strong and efficient? Yes																																																																																																																																																							
State size No. 1 Hatch (Forward) 5-4 x 3-0 No. 2 Hatch 5-4 x 3-0 No. 3 Hatch 3-0 x 3-1 No. 4 Hatch																																																																																																																																																							
Number of Web Plates, Shifting Beams, and Fore and Afters to each Hatch																																																																																																																																																							
No. of Breasthooks. Four No. of Crutches On + dup floor																																																																																																																																																							
Bulwarks, height above deck and description 2-6 + 6 1/2" steel Main Rail and Stays, material and size 6 1/2 x 3 x 5/16 steel B.B.																																																																																																																																																							
The above is a correct description. Surveyor's Signature Allison B. Wilson.																																																																																																																																																							
Builder's Signature (here only) Cochrane & Sons Surveyor to Lloyd's Register of British and Foreign Shipping.																																																																																																																																																							

Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with the case)

M 22-1-05

C 2-4-05

Workmanship. Are the butts of plating planed or otherwise fitted? Planed

Is the riveted work properly closed? Yes

Are the liners between the frames and plates solid single pieces? Yes

Do the holes for riveting plate to frames, butt straps, or plate

to plate, &c., conform well to each other? Yes

Are the rivet holes well and sufficiently countersunk in the plate and punched

from the faying surfaces? Yes

Do any rivets break into or through the seams or butts of the plating? A few.

Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes

Have all the upper and weather decks been tested as required by the Rules (Sec. 23, par 24)? Srawler State results of tests ✓

Have all the gutterways been tested as required by the Rules (Sec. 23, par. 25)? Srawler State results of tests ✓

General Remarks (State quality of workmanship, &c.) Workmanship good.

This vessel has been built in accordance with the approved plans. The Surveyor's letters of the above dates, and in general conformity to the Rules for the class contemplated.

The machinery is fitted aft.

Accompanying this report, Plans of Midship Section, Decks and Profile, Pumping Arrangements, and Report on Ships Fittings.

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ✓ ft., R.Q.D. or Break 64.5 ft., Bridge Dk. ✓ ft., F'castle 21-66 ft. (in feet and tenths) where the Poop is on top of the R.Q.D., or when the Poop or R.Q.D. is joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 1 Dk

Official No. 122690. ; Signal Letters ✓

How are the surfaces preserved from oxidation? Inside Portland Cement + paint Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors ✓

Where fitted.	*Length. Feet.	Water Capacity. Tons.	Where fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft, ✓			Fore peak tank, ✓		
Double bottom, under Engines and Boilers, ✓			After peak tank, ✓		
Double bottom, if under Engines only, ✓			Midship deep tank, ✓		
Double bottom, if under Boilers only, ✓			Other tanks, if fitted, ✓		
Double bottom, forward, ✓			(If necessary, furnish further information by sketch.) ✓		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules ✓

Order for Special Survey No. 1460

Date 25/1/05

No. 338. in builder's yard

DAYS OF SURVEY

held while building

1905:—Mar 20.28. Apr 3.8.14. May 2.5.12.17.19.26 Jun 1.6.23.26.

Total No. of Visits 15

The amount of Entry Fee £ 2 : - : -

Fees applied for,

Special £ 10 : 6 : -

Received by me,

Travelling Expenses, if any £ - 13 : 2 : 6

State whether the Vessel has been built under Special Survey Yes

I am of opinion this Vessel should be Classed 100A1 "Steam Trawler"

With, or without Freeboard, as condition of Class Without.

Certificate to be sent to Hull

Allison B. Wilson

Surveyor to Lloyd's Register of British and Foreign Shipping.

FRI. 7 JUL 1905

Committee's Minute

Character assigned

100A1 (S.H.)

Stm. Trawler

Lloyd's asc + Lmc 6.05



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