

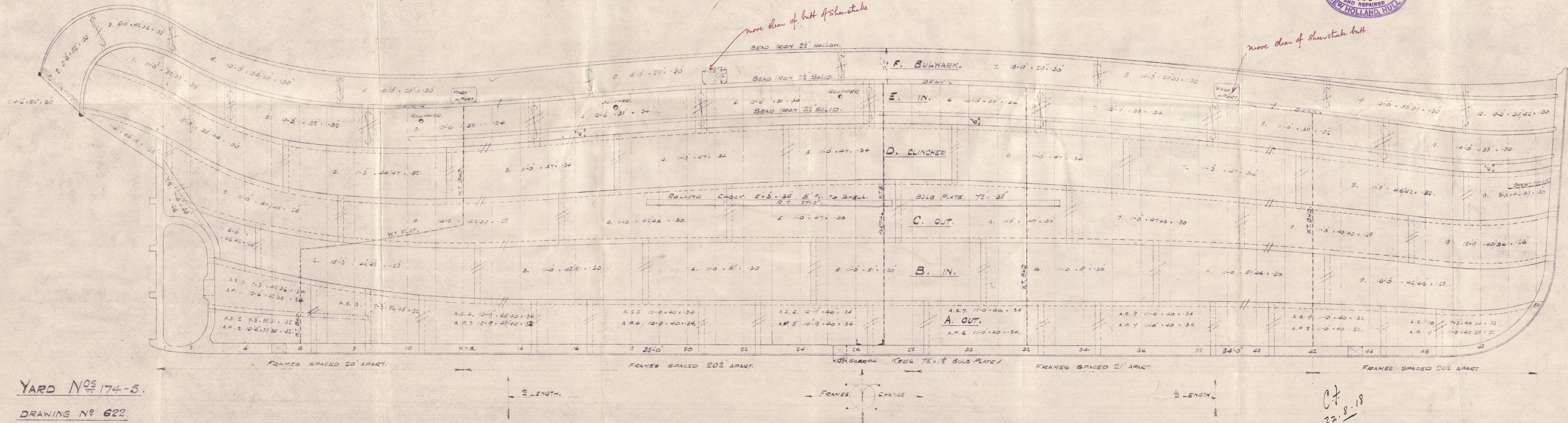
RIVETING LIST		DIA IN INCHES
KEEL, STEM.		$\frac{1}{8}$ " $\frac{3}{8}$ " ✓
STRAKES A TO D - LAPS $4\frac{1}{2}$ " WIDE. DOUBLE RIV.		$\frac{5}{8}$ " $2\frac{1}{2}$ " ✓
STRAKES E - BUTT STRAPS $8$ " WIDE. DOUBLE RIV.		$\frac{5}{8}$ " $2\frac{1}{2}$ " ✓
STRAKES F - BUTT STRAPS. $4\frac{1}{2}$ " WIDE. SINGLE RIV.		$\frac{5}{8}$ " $2\frac{1}{2}$ " ✓
EDGE LAPS - ALL $3\frac{1}{2}$ " WIDE DOUBLE RIVETS.		$\frac{5}{8}$ " ✓
4 PAIR OF RIVETS BETWEEN FRAMES		AND 1 RIVETS
AT ENDS		THRO FRAMES.
SHELL TO FRAMES		$5$ " $1\frac{1}{2}$ " ✓
" " BND FRAMES (SHELL FL ONLY)		$5$ " $4\frac{1}{2}$ " ✓
GUNWALE ANGLE (BOTH FL.)		$5$ " $1\frac{3}{8}$ " ✓
ROLLING CHOCK - TO SHELL	CEELED	$5$ " $2\frac{3}{4}$ " ✓
" " " BULB PLATE		$3\frac{1}{2}$ " $3$ " ✓
BEAD IRON - ON GUNWALE		$3\frac{1}{2}$ " $5\frac{1}{2}$ " ✓
" " REMAINDER		$7$ " $8\frac{1}{2}$ " ✓
BULWARK RAIL		$5$ " $7$ " ✓
		$5$ " $4\frac{1}{2}$ " ✓

To Summerys satisfaction

STEEL SCREW DRIFTER.

"OCEAN" CLASS.

SCALE  $\frac{3}{8}$  INS = ONE FOOT.



YARD NOS 174-5.

DRAWING N° 622.

C.7.  
22.8.18



Steel Drifters

W. H. Warren, New Holland

No 174 + 175

Shell Expansion

Shell Report no. 32126.

174. Windrise Hull. 32126.

175. Windshift Hull 32227.



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Lloyd's Register  
Foundation

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