

For the information of Surveyors and the Committee only.

Received at

Office 18 NOV 1924 19

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. 137

## SHIP FORGINGS OR CASTINGS.

We have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Strömme Verkstedt A/S of Strømme for the Vessel No. 206, being built by Bergens Mekaniske Verksted of Bergen, have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

LLOYD'S REGISTER  
Recd. 18 NOV. 1924

And,

Report on Forgings or Castings.

Lloyd's  
12-15-24  
S.No. 5587-5622-5623  
P.E.

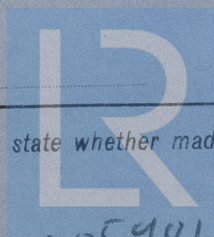
Christiania, November 18th 1924  
Per Bjørn Røli. Røkke

	STERN FRAME. RUDDER HEAD	RUDDER FRAME. MAIN PIECE	STEM. RUDDER ARMS
Material* ...	Steel	Steel	Steel
How made ...	Cast	Cast	Cast & forged
Dimensions ...	As per appr. plan	As per appr. plan	As per appr. plan
Progress on Inspection ...	Rough cast & finished	Rough cast & finished	Rough cast & finished
Date when Inspected	30/9 & 12/11 - 1924	30/9 & 12/11 - 1924	30/9 & 12/11 - 1924
CASTINGS.			
Tests on Standard Test Pieces.			
Penetration Test—	24.52	29.07	27.42
Tons per square inch	40	34	38
Extension per cent. ...	160°	160°	160°
Cold Bending Test—	10 ft.	10 ft.	10 ft.
Angle before fracture			
Drop Test—	Yes, good	Yes, good	Yes, good.
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £  
To be paid at Christiania

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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005981-005994-0128



Referred to the Chief Ship Surveyor

18 NOV 1924

Also for Mr. Mayne to note



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